HANDY NOTES AND QUERIES.

A MANUAL OF USEFUL INFORMATION,

OF ESPECIAL IMPORTANCE TO DEALERS IN

HARDWARE, STOVES AND TINWARE,

MACHINISTS'.

GAS-FITTERS' AND PLUMBERS' MATERIALS

AS WELL AS THE VARIOUS WORKERS IN USEFUL METALS.

INCLUDING ALSO

A NUMBER OF ADDITIONAL PAGES, GIVING INFORMATION OF A MORE GENERAL CHARACTER.

Compiled from various sources by

NEW YORK: HENRY HOPKINS & CO, 85 Chambers St.

Chambers St.

RAILS. STEELS. WIRE.

CAMBRIA

STEEL RAILS, HEAVY RAILS,

LICHT RAILS,

RAIL FASTENINGS.

STREET RAILS.

ADDRESS

CAMBRIA IRON COMPANY

218 South Fourth St., Philadelphia, or at WORKS, JOHNSTOWN, PA-

GAUTIER

STEEL SPECIALTIES

Of Cambria Iron Company.

Merchant Bar and Cold Rolled Steel, Plow Steel and Plow Shapes, Eliptical Springs, Finger Bars, Rake Teeth, Harrow Teeth.

ALL KINDS OF WIRE.

Gautier Steel Department, JOHNSTOWN, PA.

G. V. Smith, 104 Reade Street, - - New York. C. J. Ellis, 202 First National Bank Building, - Chicago.

75 x6 881

INDEX TO ADVERTISERS.

ALTA MFC. CO.—Lamps and Lanterns	AGE.
ALTA MFG. CO.—Lamps and Lanterns	22
AMERICAN BOLT AND SCREW CASE CO.—Revolving Cases	90
BARLOW BROTHERS.—Patent Shipping Blanks	
BISSELL CARPET SWEEPER CO.—Carpet Sweepers	
BROWNING, SISUM & CO.—Belt Hooks and Cotter Keys	
BRUCE & COOK.—Tin Plates and Metals	
BUSHNELL'S PRICE BOOK.—For All Kinds of Business	
CAMBRIA IRON CO.—Iron and Steel Manufacturers	
CAMBRIDGE ROOFING CO.—Patent Roofing and Siding	. 88
CHADBORNE & COLDWELL MFG. CO.—Lawn Mowers	136
CHERITON HARDWARE CO.—Hat and Coat Hooks	40
C. P. LEGGETT MFG. CO. OF N. JDoor Knobs	50
COXHEAD, J. F.—Combined Saw Vises and Sets	
CINCINNATI CORRUGATING CO.—Iron Roofing	84
EDWARD STORM SPRING CO.—Cannon's Nail Sets	24
ELKINGTON, L. M.—Toilet Soap	72
E. L. McCLAIN MFG. CO.—Success Sweat Collars	
EUREKA FIRE 1 HOSE CO.—Fire and Garden Hose	86
FULLER, BROS. & CO.—Cut Nails and Spikes	36
CILBERT & BENNETT MFG. CO.—Poultry Netting and Wire Cloth	48
COULD & EBERHARDT.—Machinery and Tools	
CRAHAM, J. H., & COManufacturers' Agents	82
GEORGE CRIFFITHS CO.—Shovels, Spades and Scoops	66
CRICGS, A. I.—Stove Boards.	
CURNEY HOT WATER HEATING CO.—Gurney Heaters Cover pp.	4
HARTMAN STEEL CO.—Wire and Wire Nails	42
HENRY HOPKINS & CO.—Publishers and Booksellers	30
HOLBROOK BROTHERS.—Window Glass	92
HOPKINS & DICKENSON: MFG. CO.—Bronze Hardware Cover pp.	. 2
HOTCHKISS, E. S.—Rat Killers	
HORTON MANUFACTURING CO.—Western Washers	72
HOUGHTON, MIFFLIN & CO.—Knight's "Dictionary of Mechanics"	62
IRON CLAD MFC. CO.—Galvanized Iron Goods	
IVES, HOBART B., & CO.—Patent Sash Locks	34
JENNINGS, C. E., & CO.—Auger Bits in Boxes	54
JOHNSTON, H. M.—Standard Kalsomine	28
JONES OF BINCHAMTON.—Scales	32
KAMPFE BROS',—"Star" Safety Razors	
LANE MFC. CO.—Barn-Door Hangers and Rail	
LOCK SEAM ELBOW MFC. CO.—"Daisy" Dustpans, etc	52
MALTBY, HENLEY & CO.—Giant Nail-Pullers	
MASON, JAS. W., JR.—Dog Collars, and Skates	36
McWHINNIE, THOS.—Wheelbarrows	
MITCHELL, E. S., & CO.—Leather Washers	
MONTGOMERY & CO.—Mechanics' and Jewelers' Supplies	
MYER, WM. P.—Rain Water Cut-Off	
NORTHAMPTON CUTLERY CO.—Table Cutlery	
NEW YORK ELBOW CO.—Roasters and Bakers, and Elbows	
PACKER, C. W.—Ice-Cream Freezers	
PARKIN, W. H.—Emery Knife-Sharpeners	98
PERIN & CAFF MFG. CO.—Counter and Heel-Stiffeners	142

TO HARDWARE MANUFACTURERS.

THE "NEAR-BY" EDITION FOR 1888-9 of

HOPKINS' HANDY NOTES AND QUERIES.

The next Edition of this Popular Advertising Medium will be the "Near-By' for 1888-9, which will be published about April 1, 1888, and consist for the first time of

10,000 COPIES.

which upon publication will be distributed gratuitously among 6000 Dealers classed as "HARDWARE" and 4000 Dealers classed as "STOVES, TIN" and "HOUSE-FURNISHING," in the following "NEAR-BY" States: Maine, New Hampshire, Vermont, Massachusetts, Rhode Island, Connecticut, New York, New Jersey, Pennsylvania and Maryland.

TERMS FOR ADVERTISING:

TWENTY DOLLARS A PAGE.

(Half Pages, Half Price.)

PAYABLE UPON PUBLICATION.

The Publishers of this original medium for reaching the Hardware Trade are practical salesmen with a continuous New York experience of 30 years connection with the business, which warrants the assurance that the manufacturers whose patronage is bestowed upon "HANDY NOTES AND QUERIES" may ultimately receive, even through the efforts of the publishers alone, a sufficient remuneration to more than compensate them for the nominal outlay incurred in the advertising solicited.

"Trade Journals," reaching only a limited number of actual subscribers, are not alone desirable mediums for advertising. In our publication we promise that a copy will reach the hands of every dealer in "Hardware" in the States mentioned who possesses a commercial rating; and the thoroughness of such a canvass in a publication like ours, which is never thrown away, can readily be understood by intelligent advertisers.

Every second year only we publish an Edition to be sent gratuitously through the same States; so that for the cusuing two years advertisers may feel assured their announcements will be within reach, on the desks of

TEN THOUSAND DEALERS

whose patronage they are desirous of obtaining.

In estimating the value of this high-class circulation, remember it goes only to business men or firms, and differing entirely from a newspaper, is always retained and suspended for ready reference beside the desk of the recipient.

Yours truly,

HENRY HOPKINS & CO., 85 Chambers St., New York.

INDEX TO ADVERTISERS-Continued.

PAGE.
6
30
. 88
50
78
74
70
104
32
58
80
. 20
58
. 62
. 144
. 48
. 106
. 80
. 64
. 76
. 68
. 132
. 40
. 56

NEW PAGES

(Not in Any Previous SOUTHERN or WESTERN EDITION).

and the second s	PAGE
SIMPLE METHOD OF CALCULATING INTEREST	
EVIDA DDICEC ON CIEFI WIDE NAII C	39
APPROXIMATE NO. OF " " IN A POUND ILLUSTRATED PAGE " " " TABLE OF STANDARD " "	41
ILLUSTRATED PAGE " " " "	43
TABLE OF STANDARD " " "	44
DIFFERENCE BETWEEN WIRE GAUGE IN U. S	45
TABLES OF DECIMAL EQUIVALENTS	47
TABLE OF WEIGHTS AND COST OF BARBED FENCE WIR	E 57
WEIGHT AND STRENGTH OF CORDAGE, &C	65
REGULAR STANDARD SIZES OF FILES	69
BUILDERS' REFERENCE TABLES, &C	89
ROOFING SLATE INFORMATION	91
RULES FOR COMPUTING WEIGHTS OF METALS, &C	107
RECIPES FOR SOFT AND HARD SOLDERS	99
EXTRA PRICES ON SPECIAL SIZES OF BAR IRON, &C.	115
WORKSHOP RECIPES FOR VARIOUS CEMENTS	
POWDER, SAFETY FUSE AND DYNAMITE	
COMMON NAMES OF VARIOUS CHEMICALS	139

The Goods produced by any of the Hardware Manufacturers Represented in this Publication can be procured at the Manufacturers' Lowest Prices, by sending your Orders to this address:

BENRY BOPKINS,

P. O. Box 2585, NEW YORK.

REPRESENTING

QUACKENBUSH, TOWNSEND & Co.,

Manufacturers and Wholesale Dealers in

HARDWARD,

ACENTS FOR

Norwich Lock Manufacturing Co.

DEPOT FOR

"Beaver" Files,

'Wide Awake" Axes,

Rough and Ready, and

Silver Clipper Scythes,

ALL WARRANTED.

85 Chambers and 67 Reade Streets,

PREFACE.

This Publication has received at all hands a cordial welcome and grateful preservation. The contents represent months of research and solicitation, of patient observation and incessant labor; and although the Book was originally compiled for Personal use, the knowledge that it would be found useful to EVERY dealer in Hardware and Metals, has caused its publication and extended distribution under the advertising patronage of so many Representative Houses.

Its future value can only be assured by making those Advertisers believe that it fills its mission of usefulness, and is kept by the Dealer who receives it, and who, in his quest for information corresponds with its many Advertisers, asking them for Catalogues and quotations; at the same time increasing the value of "Handy Notes and Queries," by stating it was among its pages the advertisement was seen which suggested the application.

The necessity for a Handy Book of Reference similar to this has been manifest for a great many years; and that such a compilation would prove of undoubted utility, has been often experienced by dealers in the various articles to which this work refers.

It is no doubt true that many books have been already published, which, singly or collectively, contain nearly all the items of information carefully embodied in this, but most of them are works of limited circulation, not readily obtained, and frequently costing a price that places them beyond the reach of many dealers most apt to need the information.

This work has been compiled from a multitude of sources with a great degree of care, and the information herein contained will be found quite reliable, and from the scarcity of similar publications, should naturally recommend its careful preservation.

By comparison with Haswell, Trautwine and other authorities, these tables will be more easily understood by practical mechanics, and consequently found susceptible of an immediate simple demonstration without going thro' prescribed forms of computation, natural enough to those whose education has been of a technical character, but thoroughly bewildering to most of us who have "risen from the ranks."

Wherever possible I have refrained from following the "Has-well" method of expressing all sizes by decimal notation; thinking it simpler to say 3-16, instead of .1875; 5-16, instead of .3125; &c., the desired information being more easily obtained without the necessity of using mentally an unfamiliar process of reduction.

My principal object has been to be of some service to those following my own business, feeling confident from the assistance I have myself so frequently received, by having these "Handy Notes" within reach will also be appreciated by them. Thus they may often save many moments of anxious worry over unexpected problems that may occur in every day work.

TOWER & LYON,

MANUFACTURERS OF

SPECIALTIES THARDWARE,

NOS. 95 CHAMBERS ST. & 77 READE ST.

CHAPLIN'S

Iron and Wood Bottom

PLANES

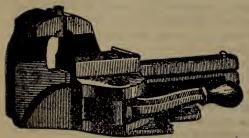


Patent Engineer's Wrenches,



CHAMPION SCREW-DRIVERS.





SOLE MANUFACTURERS

STEPHENS PATENT VISES.

Brass and Iron and Scandinavian

PADLOCKS,

Police Equipments, Lanterns, &c.



CONTENTS.

		GE.
ACCEPTA	NCES.—Rules regarding them	21
	Composition of various kinds	
	Specific gravity of " "	
AMERICAL	N GRADES OF EMERY.—Cloth and Paper	85
ANCHORS	Size required for Ship's Tonnage	63
	ARIES' WEIGHT.—Table of	
APTESIAN	WELL TUBES.—Weight and dimensions of	112
	WDER.—Marks, qualities and how packed	
AVOIDBUIL	Size of cartridges and weight in ounces POIS WEIGHT.—Table of	31
AVEC DE	NCH.—Standard cut of each No.	72
	Flat, weight to foot	
BAR IRUN		
66 66	Round, weight to foot	
66 66	Square, weight to foot	
	Extra prices for each size	
" STEE	EL.—Flat, weight to foot	
	Round, Square and Octagon, weight to foot	128
" BRAS	SS.—Weight to foot	103
" COP	PER.—Weight to foot	103
" LEAD	PER.—Weight to foot	77
BARBED V	WIRE.—Table of Weights and Measurements	57
BILLS OF	EXCHANCE explained	21
BLOCKS.	TACKLE.—Diam. of sheaves and size of rope taken	67
BOILER T	UBES.—Lap welded; weight and dimensions	112
" IR	RON.—Legal thickness required and pressure allowed	123
6.6	Weight of to square foot.	123
66 DI	Weight of, to square foot	123
	ACHINE.—No. to 100 pounds	
DRASS WI	RE.—Weight of 100 feet	00
"	BING.—Weight per foot. EET.—Heavy, weight to square foot	119
PL.	ATES.—Weight to square foot	105
BRAZED C	COPPER PIPES.—Weight to foot	113
BRAZIERS	RASS.—Width when open and screws required	87
BUTTS, BE	RASS.—Width when open and screws required	85
	AST.—Screws required for each size	
" W	ROUGHT.—Screws required for each size	83
BUILDERS	REFERENCE TABLE.—Size of sashes, etc	89
BUSINESS	LAWS in daily use	-19
BUICHER	KNIVES.—Wilson's, length of each No	75
CAPS, PEI	RCUSSION.—Eley's "E. B." consecutive numbering	75
	OF FREIGHT CARS	141
CASTERS.	BED AND PLATE.—Size of wheels	75
CEMENT.	-To harden quickly	131
6.6	Then 1 - 41 2 - 145	101
6.6	For Annealing Boxes.	130
6.6	" Gas Retorts	130
6.6	" Broken Iron Vessels	
66	" Closing Stove Doors	
6.6	"Filling Faults in Castings	130
	" Filling Faults in Castings	700

CONTENTS—Continued.

	PAGE.
CEMENT, RUSTFor Iron	. 130
" FIRE-PROOF	
CHAINS, COIL.—Weight of Common and Proved to foot	. 63
Strength of Tested	63
"" CERMAN.—Wire Gauge, weight and strength	. 63
CHEMICAL SUBSTANCES expressed by Common Names	. 139
CIRCULAR SAWS.—Standard Gauges and Directions in Ordering	
CISTERNS, TANKS, RESERVOIRS.—Capacity of	. 121
COAL SCREENS.—Mesh required by dealers	
COMMON NAMES for Chemical Substances	
COPARTNERSHIPS.—Legal requirements of	
COPPER, SHEET.—Standard sizes and weight of each sheet	
Weight to square foot	
Heavy, weight to square foot	
" PLATES.—Weight to square foot	
SHEATHING.—Weight per sheet and number to case	
WIRE.—Weight to 100 feet	
" RIVETS AND BURS.—Number of each size in pound	
"PIPES.—Weight to foot	
TUBING.—Weight to foot	
CORDACE.—Number of pounds to the foot	
Approximate weight and strength	
CORUNDUM.—Grades of fineness of each number	
COTTERS. SPRING.—Sizes, dimensions and uses of each	
CROSS TIES.—Number required to mile of track	
CROWBARS.—Weight and dimensions of each size	
CUBIC MEASURE.—Table of	
CUT NAILS.—Length and number of each in pound	
Extra cost of special sizes	
SPIKES.—Number of each in a keg	
" TACKS.—Length and number of each in pound	
DECIMAL EQUIVALENTS for parts of an inch	
" " millimeters	47
DRAFTS AND ACCEPTANCES.—Rules regarding them	
DRAIN PIPE.—Practical rule for laying	
DRAWN TUBING.—Seamless, weight to foot	
DRY MEASURE.—Table of	
EMERY.—Grade of fineness of each number	
" PAPER AND CLOTH.—Comparative grading	
EXCHANGE, FOREIGN.—Value of explained	21
EXTRA PRICES for Cut Nails and Spikes	
66 66 66 Wire 66 66 66	39
" special sizes of Bar Iron	115
FENCE POSTS.—How to prepare	
FENCE WIRE, BARBED.—Weight and dimensions of	57
FILES.—Standard length, width and thickness	
FREIGHT CARS.—Capacity of	
FRY PANS.—Dimensions of each No	
FUSE, SAFETY.—Qualities and quantities	
Quantity usually packed in a barrel	
CAS PIPE, WELDED.—Weight and dimensions of	
GALVANIZED SHEET IRON.—Weight to square foot, etc	
CAUCES, WIRE.—American and English compared	. 128

		CONTENTS—Continued.	
			PAGE.
GAUG	ES, WI	RE.—Brown & Sharp's	. 45
	4.4	birmingham or Stubs	
6.6	6.6	washourn & Moen's	
6.6	4.6	Trenton from Co	
4.6	4.4	O. W. Frentiss	
6.6	6.6	Old English " from Brass Mirs." List	
4.6	4.6	5 1 0 B 5 , expressed in parts of an inch	
CERM	AN CO	IL CHAIN.—Wire Gauge, strength and weight to 100 feet	. 63
GLASS	S, WIND	OW.—Number of panes in a box	. 93
		ES.—How to obtain the weight of	
GUN C	AUGE,	ENGLISH.—Expressed in fractions of an inch	. 73
HARD	SOLDE	RS and process for making	. 99
HATC	HETS	Standard length of cut of each No	. 73
HATTI	ERS' SI	ZES.—Table of	. 75
		PAP AND T.—Sizes of screws required	
4.6	6.6	Weight of dozen, of heavy sizes	
HOOP	IRON.	-Number of feet in bundle	. 114
		S.—Weight of each size	
66		E NAILS.—Length and number in a pound of each size	
INCOM		M INVESTMENTS at various costs	
		Simple method of calculating	
66		Periods of time at which money doubles	
6.6		ULES.—For various percentages	
IPON		-Number of feet in bundle	
		R.—Weight to square foot	
TKON,	"	Legal thickness and pressure required	
4.4	SIAT -	-Weight to running foot11	
6.6	47	Number of feet in a bundle	
44	POLINE	D.—Weight to running foot	
6.6	SOUAF		
4.6	HOOP	AND SCROLL.—Number of feet in bundle	
6.6	POUNT	DAND SQUARE.— " " " " "	119
4.6	ROUNI	_Amount required for mile of track	131
4.6		AND PLATE.—Weight to square foot	
6.6	SHEE	RUSSIA.—Weight to square foot and per sheet	
4.6	6.6	Wire Gauge and number compared	
6.6	6.6	AMERICAN.—Wire Gauge, weight and size in current use	
66	6.6	CALVANIZED.—Weight per sheet and square foot	
66	4.6	Price per square foot at various discints	
66	TIDE	IN SETS.—Number of pounds in 54 feet	
6.6	TIRE,	TO TON, at 10ths of a cent variation	114
6.6	VALUE	Grand Discrete and Busching Street	. 114
66	WIRE.	—Gauge, Diameter and Breaking Strain.	
6.6	66	Length in a bundle and 1 cwt	
66	66	Weight of 100 yards and 1 mile	
66	66	Sizes expressed in fractions of an inch	
		RASS.—Weight and capacity of	
		TUBES.—Sizes and dimensions of	
		IESS.—In every-day use	
LEAD		-Standard weights of	
66		Weights to square foot	
		Weight to lineal foot	
LIGHT	NING F	ROD TUBES.—Weight of Copper and Zinc to foot	. 113

CONTENTS—Continued.

	PAGE	i.
LINEAL OR SURVEYORS' MEASURE.—Table of	31	
LIQUID MFASURE.—Table of	33	
LIST OF STANDARD THREADS on Bolts and Nuts	81	
LONG MEASURE.—Table of	31	
MACHINE BOLTS.—Number in 100 lbs	125	
MANDRELS, CIRCULAR SAW.—Standard Sizes	71	
MATHEMATICAL RULES.—Some useful ones	107	
MEASURES OF CAPACITY.—Table of dimensions of	121	
METALS.—Rules for computing the weights of	107	
Weight of per cubic inch and foot	53	
Relative malleability of	53	
" gravity of	53	
"AND ALLOYS.—Specific gravity and weight of	129	
METRIC (MICROMETER CALIPER), Decimal equivalents for its use	47	
METRIC SYSTEM of Weights and Measures	35	
MICROMETER CALIPER.—Decimal equivalents for its use	47	
MILL SAWS.—Standard gauges in inches	71	
MOLASSES CATES.—Diameter and bore of each number	75	
NAILS, CUT.—Prices of all extras above 10d. rate	37	
AND SPIKES.—Number of each to pound or keg	37	
HORSE SHOE.—Standard length and number in each pound	79	
WIRE.—Approximate number in pound	41	
Differences in prices above standard	39	
14 Illustrations of the different kinds	43	
Standard, dimensions of each size	44	
44 AND SPIKES.—Length and number of each in a pound	44	
NUTS, WROUGHT.—Dimensions of all regular sizes	77	
Number of each size in keg.	77	
OVAL SLIDE VISES.—Size of screws, weight and length of jaws	67	
OIL WELL CASING.—Standard sizes and weight		
PICKS, R. R. AND MINING.—Standard weights of	73	
PIPE, LEAD, AND TIN LINED.—Standard weights of	111	
GAS, WELDED.—Weight and dimensions of	112	
PLANTS AND TREES.—Number to acre placed at stated distances	135	
PLATE IRONWeight to square foot.		
PLATES.—Iron, Steel, Copper and Brass—Weight to square foot		
TIN.—Wire gauge, weight, name, etc.		
POISONS AND THEIR ANTIDOTES	29	
POWDER, SPORTING AND MINING.—Marks and qualities		
ATLAS.—Marks, qualities, etc.		
PUTTY—Recipes to make Painters' and Glaziers'.		
How to soften and remove.		
QUANTITIES.—A table of	31	
RAILROAD SPIKES.—Number of each size in 100 pounds		
" needed to mile of track		
RAILS, SPLICES AND BOLTS.—Required per mile of track		
RECIPES FOR MAKING SOLDERS		
" " VARIOUS CEMENTS		
RIVETS AND BURS, COPPER.—Number of each in a pound	102	
BOILER, "BURDENS."—Number of each size in a keg RODS, STEEL, "STUBS."—Nos. expressed in divisions of an inch	61	
ROOFING SLATE.—Size of and number to a square	97	

		CONTEN	NTSContinued.	PAGE.
DOOF	NO TIN	O+ -6	19-00 Ti-	PAGE
ROOFII	NG IIN	Weight nor 1	0x28 Tin 00 fathoms	
KUPE,	WILA		" " of Tarred and Hawser laid	
4.4	4.4		eet to a pound of each size	
4.4	4.4		ength of each size	
44	WIDE _T		mference, Weight, etc	
			In ordering Metals or Wire	
44	11 11	44	In computing Slates for Roofing	
6.6	44 44	4.4	In ordering Circular Saws	
6.6	44 44	4.4	In laying Drain Pipe	131
4.6	66 66	4.4	In tempering Steel	
44	FOR CO	MPUTING	WEIGHT of Metals	
4.6	" OB	TAINING	" Grindstones	65
			of interest	
			e gauge, number and weight to sheet	
			e easily	
SAFET	Y FUSE		ourning periods	
			ed in each barrel	
			thickness of each size	
SAWS,	CIRCUL		LL.—Standard gauges of each Directions for ordering	
CODEE	NC COA		esh required	
			esh requiredt in a bundle	
			n acre	
SELD.			number of plants	
SHEET			foot	
44			in common use	
4.4			Price at list and discounted	
44			and square foot	
4.4			square foot, and thickness by Eng.	
4.4	4.4	" of e	each sheet	101
4.4	4.6		SS.—Heavy, weight in pounds	
			• • • • • • • • • • • • • • • • • • • •	
			-Standard sizes and number in an or	
			ed with Shoe sizes	
SLATE	ROOFIN		npute it	
			square and cubic foot	
			of jaws of each size	
			FT.—Recipes for Making	
			edsize in a keg	
SPIKES			AND SHIP.—Number of each si	
4.4	KAILK		needed to mile of track	
4.4	4.4		ed to various weights of rail	
SPECIE	IC CPA		ght of Metals and Alloys	
			f	
			nd Octagon, weight to foot	
44			o foot	
6.6			quare foot	
4.4			et	
4.6			spressed in parts of an inch	

CONTENTS—Continued. PAGE. STEEL CROWBARS.—Weight and dimensions of. 83 Sizes of screws required..... SURVEYING:(LINEAL) MEASURE,—Table of..... TACKLE:BLOCKS.—Size of Sheaves and Rope required for each........... 67 TANKS: AND RESERVOIRS.—Capacity of....... 121 TENSILE STRENGTH and Resistance of Metals...... 126 THREADS, STANDARD.—List of, for Bolts and Nuts....... 81 TIN LINED PIPES.—Standard size of..... 111 Weight, Wire Gauge, and No. of sheets in a box..... STEEL.—Weight per set of each size...... 81 TROY WEIGHT.—Table of...... 31 USEFUL MATHEMATICAL RULES...... 107 VISES, OVAL SLIDE.—Weight, size of Screws and length of Jaws....... 67 SOLID BOX.—Weight and length of Jaws...... 67 WASHERS.—Standard sizes and No. of each in a keg...... 79 WEIGHTS AND MEASURES.—Complete Tables of.....................31-33 WEIGHTS, SASH.—Length and thickness of each size..... WEIGHT TO A CUBIC FOOT of various Metals and Alloys...... 129 WINDOW GLASS.—No. of Panes in a box of each size..... WIRE. BRASS.—Weight to 100 feet, in pound..... COPPER 44 STEEL 55 WIRE NAIL'S.—Illustrated page of kinds...... Approximate number in a pound...... 66 Extra prices for various sizes. 44 Length of each Standard size and kind... 44 AND SPIKES.—Size, Length and No. of each in pound...... 66 IRON.—Sizes by W. G., expressed in decimals of an inch..... 66 Size, weight, length and strength..... 66 BARBED FENCE.—Weight and Measurement of...... 57 WIRES OF VARIOUS METALS.—Tensile strength and resistance..... 53 Different Standards in the United States...... 45 TUBING.—Weight per foot...... 113

PERFECTION.

BUSHNELL'S PRICE BOOK,

For the Convenience of Business Men IN ALL LINES OF TRADE,
BUT ESPECIALLY THE HARDWARE DEALER.

This Book was not offered to the Public until October, 1883, but thousands who are now using it can testify to its usefulness.

WHAT IT IS.

BUSHNELLS' PRICE BOOK is a neat, substantially bound book of 200 pages, made of first-class stock, conveniently and tastefully indexed, handsomely ruled and headed. It is manufactured for the publisher by one of the best blank book manufacturers in New York, and no expense has been spared to make it the finest book in the market, the neatness and convenience of which will commend it at once.

There is no other price book in the market, sold at anything like an equal figure, that compares with it. It was developed by years of experience in business, and the need of a practical price book was the means of bringing this before the public.

To the business man who never kept a price book, a few weeks' trial of it will demonstrate its advantages, and he will never dispense with it.

No business, great or small, can afford to do without it.

With one of them at his service, a minute's work with the pencil, on the arrival of new goods, records the cost of them in a convenient shape for almost instantaneous reference at any future time—no matter how far distant.

The advantages of this when purchasing or selling goods are self-evident. At the same time, your selling price is recorded for as convenient reference; and you thus have the cost and price of your entire stock in a book which may be carried in the pocket or kept on the deak.

In time saved from searching for old invoices, in money saved in buying, and in the preservation of prices of goods from which the marks have been torn or obliterated, the book will pay for itself many times, the first month it is used.

Jobbing houses will find it admirably adapted to the pocket of the Traveling Man, for Salesmen at home, or for Office Use.

PRICES:

INCLUDING AS A PREMIUM, A COPY OF "HANDY NOTES AND QUERIES,"
BY MAIL PREPAID.

No. 1, Cloth,	-	-	-	-	- 1	per	copy,	\$1.50.
No. 2, Seal Morocco,				- '	- 1	7.6		2.00.
No 2 Rod Russia				20		66	66	9.50

Please remit by Draft, Money Order, or Postal Note.

Responsible parties may order and remit on receipt of the books, if preferred.

Sent Postpaid, on Receipt of Price, by

HENRY HOPKINS & CO., PUBLISHERS AND BOOKSELLERS,

85 CHAMBERS STREET,

NEW YORK:



CHAS. W. PACKER'S

"STANDARD"

Ice Cream Freezers

Easily Operated, Simple in Construction, Rapid and Efficient in Work, Well Made, Strong and Durable.

All the Castings are Galvanized or Tin ned; Tubs of WHITE CEDAR, with Galvanized Hoops. Pine Tubs that require to be chemically filled to render water-proof are not used in the Packer Freezers. The beater, to which is attached Deflectors and Lifters, has self-adjusting vibratory Scalping-Bar. The mechanical arrangements guarantee the Freezing of Cream, Fruits, Ices, &c., in the shortest time and most satisfactory manner.



MODEL ICE CREAM FREEZER



Is offered as possessing the advantages of higher-priced Freezers at less cost, the simplicity of construction admitting a lower price list. They are made from the best qualities of materials, including White Cedar Pails with Galvanized Hoops, Galvanized and Tinned Castings, extra grade Tin Plate, &c. The Can has Cast-iron Cover and Bottom, and may be revolved after the Dasher has been removed. The Dasher has self-adjusting scraping bar, and is designed with special reference to rapid freezing.

C. W. PACKER, Manufacturer, PHILADELPHIA.

For Sale by Wholesale Daelers in all of the Principal Cities.

HOPKINS' HANDY NOTES AND QUERIES

BUSINESS LAW IN DAILY USE.

The following compilation of business law contains the essence

of a large amount of legal verbage:

If a note is lost or stolen, it does not release the maker; he must pay it, if the consideration for which it was given and the amount can be proven.

Notes bear interest only when so stated.

Principals are responsible for the acts of their agents.

Each individual in a partnership is responsible for the whole amount of the debts of the firm, except in cases of special partnership.

Ignorance of the law excuses no one.

The law compels no one to do impossibilities. An agreement without consideration is void.

A note made on Sunday is void.

Contracts made on Sunday cannot be enforced.

A note by a minor is void.

A contract made with a minor is void. A contract made with a lunatic is void.

A note obtained by fraud, or from a person in a state of intoxication, cannot be collected.

It is a fraud to conceal a fraud.

Signatures made with a lead pencil are good in law.

A receipt for money is not always conclusive. The acts of one partner bind all the rest.

"Value received" is usually written in a note, and should be, but is not necessary. If not written it is presumed by the law,

or may be supplied by proof.

The maker of an "accommodation" bill or note (one for which he has received no consideration, having lent his name or credit for the accommodation of the holder) is not bound to the pers in accommodated, but is bound to all other parties, precisely as if there was a good consideration.

No consideration is sufficient in law if it be illegal in its na-

Checks or drafts must be presented for payment without un-

reasonable delay.

Checks or drafts should be presented during business hours, but in this country, except in the case of banks, the time extends through the day and evening.

If the drawee of a check or draft has changed his residence, the holder must use due or reasonable diligence to find him.

If one who holds a check as payee or otherwise, transfers it to another, he has a right to insist that the check be presented that day, or, at farthest, on the following day.

A note indorsed in blank (the name of the indorser only written) is transferable by delivery, the same as if made payable to

bearer.

If the time of payment of a note is not inserted, it is held payable on demand.

NORTHAMPTON CUTLERY CO.,

N. Y. Salesroom, 122 Chambers St., Only. Office and Factory, Northampton, Mass.

MANUFACTURERS OF

SUPERIOR TABLE CUTLERY

OF EVERY DESCRIPTION.



With Cocoa, Ebony, Bone, Rubber, Celluloid, Ivory and Plated Handles, including an Assortment of

CARVERS and PATENT GUARD FORKS

of the latest and most approved designs.

FRENCH COOKS' KNIVES

Tempered and ground especially for Professional use.

BUTCHER, HUNTING, STICKING & SKINNING KNIVES

In all the usual styles of perfect finish and guaranteed quality.

A full assortment of these very desirable Goods can be obtained from

ANY OF THE LEADING JOBBING HOUSES IN THE UNITED STATES.

HOPKINS' HANDY NOTES AND QUERIES.

BUSINESS LAW IN DAILY USE .--- Continued.

The time of payment of a note must not depend upon a contingency. The promise must be absolute.

A bill may be written upon any paper, or substitute for it,

either with ink or pencil.

The payee should be distinctly named in the note, unless it is payable to bearer.

An indorsee has a right of action against all whose names were

on the bill when he received it.

If the letter containing a protest of non-payment be put into the post office, any miscarriage does not affect the party giving notice.

Notice of protest may be sent either to the place of business or

of residence of the party notified.

The holder of a note may give notice of protest either to all the previous indorsers or only to one of them; in case of the latter he must select the last indorser, and the last must give notice to the last before him, and so on. Each indorser must send notice the same day or the day following. Neither Sunday or legal holiday is to be counted in reckoning the time in which notice is to be given.

The loss of a bill or note is not sufficient excuse for not giving

notice of protest.

If two or more persons as partners are jointly liable on a note

or bill, due notice to one of them is sufficient.

If a note or bill is transfered as security, or even as payment of a pre-existing debt, the debt revives if the bill or note be dishonored.

An indorsement may be written on the face or back.

An indorser may prevent his own liability to be sued by writing "without recourse," or similar words.

All claims which do not rest upon a seal or judgment must be

sued within six years from the time when they arise.

Part payment of a debt which has passed the time of statutory limitation revives the whole debt, and the claim holds good for another period of six years from the date of such partial payment.

A verbal promise to pay, made without condition, is generally held as sufficient to revive a claim otherwise shut out by the law of limitation.

If, when a debt is due, the debtor is out of the State, the "six years" do not begin to run until he returns. If he afterward leave the State, the time forward counts the same as if he remained in the State.

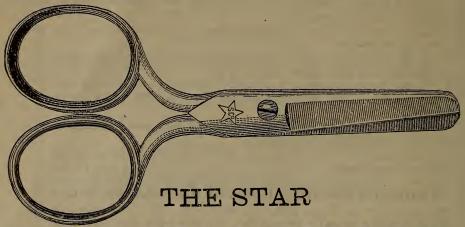
An oral agreement must be proved by evidence. A written agreement proves itself. The law prefers written to oral evidence because of its precision.

No evidence may be introduced to contradict or vary a written contract; but it may be received in order to explain it, when

such contract is in need of explanation.

Wm. Schollhorn & Co.

MANUFACTURERS OF

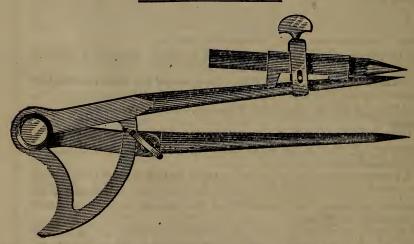


SCISSORS & SHEARS.

Full Line of Straight and Bent Trimmers, Bankers' and Paper Shears, Barbers' Shears, Ladies, Embroidery Pocket and Buttonhole Scissors.

WARRANTED SUPERIOR QUALITY.

FULL NICKEL-PLATED



THE EXCELSIOR DIVIDER AND PENCIL HOLDER.

The Divider points are made of Stubs' Steel Wire. The Pencil Holder can be attached to any Divider.

WRITE FOR CATALOGUE AND PRICE LIST.

HOPKINS' HANDY NOTES AND QUERIES.

Bills of Exchange, Drafts, Acceptances.

A Bill of Exchange or Draft is an order drawn by one person or firm upon

another, payable either at sight or at a stated future time.

It becomes an "Acceptance" when the party upon whom it is drawn writes across the face "Accepted," and signs his name thereto, and is negotiable and bankable the same as a note, and subject to the same laws.

In many States both Sight and Time drafts are entitled to three days grace, the same as notes; but if made in form of a bank check, "pay to," without

the words "at sight," it is payable on presentation without grace.

Demand Notes are payable in presentation without grace, and bear legal interest, after a dimand has been made, if not so written. An endorser on

A Negotiable Note must be made payable either to bearer, or be properly endorsed by the person to whose order it is made. If the endorser wishes to avoid responsibility, he can endorse "without recourse."

A Joint Note is one signed by two or more persons, who each become

liable for the whole amount.

Three Days' Grace are allowed on all time notes, after the time for payment expires; if not then paid, the endorser, if any, should be legally notified, to be holden.

Foreign Exchange, Value of U.S. Coins, etc.

The value of One Pound Sterling or an English Sovereign, compared with The value of One Found sterring of an Engine Sovereigh, compared with old U.S. coins, is \$4.444, but Congress has, from time to time, reduced the weight and purity of U.S. coins, making their value as metals less than their value as coins, and has established the present legal value of a Pound Sterling at \$4.84. Exchange is based on the old or nominal value of a Pound, so that when exchange is said to be at 9 per cent. premium, it is then at par value; when below 9 per cent., it is below par; and when above 9 per cent., above par, etc.

Copartnerships.

Partnerships may be either general or special. In general partnerships, money invested ceases to be individual property. Each member is made personally liable for the whole amount of debts incurred by the company. The company is liable for all contracts or obligations made by individual

Special Partners are not liable beyond the amount contributed.

A person may become a partner by allowing people generally to presume that he is one, as, by having his name on the sign, or parcels, or in the bills used in the business.

A share or specific interest in the profits or loss of a business, as remuneration for labor, may involve one in the liability of a partner.

In case of Bankruptcy, the joint estate is first applied to the payment of partnership debts, the surplus only going to the creditors of the individual

A Dissolution of partnership may take place under express stipulations in the articles of agreement, by mutual consent, by the death or insanity of one of the firm, by award of arbitrators, or by court of equity in cases of misconduct of some member of the firm

A partner signing his individual name to negotiable paper, which is for the use of the partnership firm, binds all the partners thereby. Nogotiable paper of the firm, even though given on private account by one of the partners, will hold all the partners of the firm when it passes into the hands

of holders who are ignorant of the fact attending its creation.

Partnership effects may be bought and sold by a partner; he may make contracts; may receive money; endorse, draw, and accept bills and notes; and while this may be for his own private account, if it apparently be for the use of the firm, his partners will be bound by his action, provided the parties dealing with him were ignorant of the transaction being on his private account; and thus representation or misrepresentation of a partners will be private account; and thus representation of misrepresentation of a partner relation to business of the firm will hind the members in the ner, having relation to business of the firm, will bind the members in the partnership

In case of Death, the surviving partners must account to the representa-

tives of the deceased.

MORE LIGHT, GAS, OIL, AND GASOLINE

STREET LAMPS,

New "SOLAR REGENERATIVE" Gas-Burner

AN ECONOMICAL SUBSTITUTE FOR ELECTRIC LIGHT,

(LITTLE GIANT LIGHT INCREASER)

An Attachment that will INCREASE the LUGHT of a COMMON KEROSENE LAMP MORE THAN FOUR FOLD.

SENT BY MAIL UPON RECEIPT OF 60C.

Illustrated Circulars and Prices furnished upon application, with Freight paid to any point on Trunk Line of Railroad, on liberal orders.

ALTAMFC. CO. 175 Washington St., Boston, Mass.



THE PUBLISHERS having made every effort to make this Book an acceptable gift to the Dealer to whom it is sent, would be pleased to receive in reply a Postal Card acknowledgment of its having safely arrived.

HOPKINS' HANDY NOTES AND QUERIES.

Simple Method of Calculating Interest.

We take 6 per cent. as basis for calculating all rates.

Multiply the amount by number of days and divide by 6000; or, which is the same thing, multiply by number of days, remove the decimal point three figures to the left and divide by 6. This gives the interest at 6 per cent.

For	2 per cer	it. take	one-third.
For	3 per cer	it. take	one-half.
For	4 per cer	nt. deduct	one-third.
For	5 per cer	nt. deduct	one-sixth.
For	7 per cer	it. udd	one-sixth.
For	8 per cer	nt. add	one-third.
For	9 per cer	nt. add	one-half.
For	10 per cer	at. add	two-thirds.

The following example shows the simplicity:

Interest on \$950.40 for 212 days.

	Interest out					uu j		
950.40	Interes	it a	6	per	cent			33.58
212	66		2	-66	6.6		33.58	11,19
	66	66	3	66	6.6		33.58	16.79
190080			Ĭ			2 02		
95040							33.58	
190080	66	66	4	66	66	1 off	11.19	22.39
190000			-			3 011	11.10	22.00
6 201.484.80							33.58	
• /	66	66	5	66	66	₹ off		27.99
33.58			J			е оп	0.00	41.00
				2			33,58	
	. 66	66	_	66	66	. 33 1		00 17
	•	•••	4	•••		add &	5.59	39.17
							00 50	
			_				33.58	
	66	-66	8	66	66	add 3	11.19	 44.77
							-	
							33.58	
	66	66	9	66	66	add 1	16.79	50.37
						- 1		
							33.58	
	66	166	10) 66	66	add ?	22.38	55.96
						- 3		

Any rate can be calculated upon the same principle.

Contributed by Jesse Lee and Son, Philadelphia, Pa.

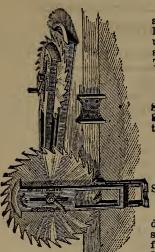
Time at which Money Doubles at Interest.

Rate per cent.	Simple Interest.	Compound Interest.
2	50 years.	35 years 1 day.
$\frac{2\frac{1}{2}}{2}$		28 years 26 days.
3	33 years 4 months	. 23 years 164 days.
$3\frac{1}{2}$	28 years 208 days.	20 years 54 days.
4	25 years.	17 years 246 days.
$\frac{4\frac{1}{2}}{2}$	22 years 81 days.	15 years 273 days.
5	20 years.	15 years 75 days.
6	16 years 8 months	. 14 years 327 days.
67	14 years 104 days.	10 years 89 days.
8	12½ years.	9 years 2 days.
9	11 years 40 days.	8 years 16 days.
10	10 years.	7 years 100 days.

ONE DOLLAR LOANED 100 YEARS at Compound Interest would

	will derive and and a derive it and a derive i										
1 per	cen	t\$2.75	112	per	cen	t\$8 4,675.0 0					
3 ""	66		15	-66	66	1,174,405.00					
6 "	66	340.00	18	46	1.00	15,145,207.00					
10 "	66	13,809 00	24	66	66	2,551,799,404.00					

Coxhead's Combined Saw



No. 2—For Hand Saws—Will hold to file and set any saw, from the smallest to the largest. In using it for setting keep the bolt up against the back of the saw, to prevent any slipping back. The Anvil has four bevels. The jaws are all planed."

Price, \$1.50.

Weight of No. 2, 8 lbs.

No. 3-For Hand, Band or Scroll Saws-Will hold any size of Band or Hand Saw. This is intended for shop use, being too heavy to carry about. Price, \$2.25.



Improved Saw Vise-Same as Nos. 2 and 3, but without the Set. Price, 85c. and \$1.25.

3 B-This Tool fitted up with Guides for filing and setting Band Price, \$2.50.
Weight of No. 3, 13 lbs. Saws on the frame.

No. 4—This size will hold Circular Saws from 7 to 18 inches in diameter. By taking off the front Jaw the bolt can be moved to suit any size between. Price, \$3.50. No. 5—Will hold any size from 7 to 26 inches in diameter, for filing and setting. Price, \$4.50. No. 6—From 5 to 10 inches. Price, \$2.50.

No. 4, weight 23 lbs.

No. 5, weight 35 lbs.

These Tools are very efficient and highly prized by all who use them. Send for Catalogue and Trade Discount.

MANUFACTURED BY

JOHN F. COXHEAD, Poughkeepsie, N. Y.

FOR SALE BY QUACKENBUSH, TOWNSEND & CO. 85 CHAMBERS ST., NEW YORK.



The object of this DIAMOND POINT can be readily seen, in that it prevents the SET from slipping from the head of the nail while in use, thus saving in many cases some valuable piece of work.

It is fast taking the place of every other Nail Set. Once seen. Mechanics will have no other.

These Sets are carefully made from the Best Quality of Tool Steel. The Points are turned and thoroughly tempered, and will not break off.

EACH SET FULLY WARRANTED.

The Trade Supplied. Put up in Boxes 1 Dozen, 1-4 Gross and 1 Gross. Assorted Sizes. Prices and Terms upon application. Manufactured only by

STORM THE EDWARD SPRING CO., Limited, POUGHKEEPSIE, N. Y.

HOPKINS' HANDY NOTES AND QUERIES.

Rate of Annual Income of Investments,

PAR VALUE BEING \$100, BEABING INTEREST AT

			<u></u> _		
Price paid.	5%	6%	7%	8%	10%
\$50	10.00	12.00	14.00	16.00	20.00
55	9.09	10.90	12.72	14.55	18.18
60	8.33	10.00	11.66	13.33	16.66
65	7.69	9.23	10.76	12.30	15.38
70	7.14	8.57	10.00	11.42	14.28
75	6.66	8.00	9.33	10.66	13.35
80	6.25	7 50	8.75	10.00	12.50
$82\frac{1}{2}$	6.06	7.27	8.48	9.69	11.12
85	5.88	7.05	8.23	9.41	11.76
$87\frac{1}{2}$	5.71	6.85	8.00	9.14	11.42
90	5.55	6.66	7.77	8.88	11.11
$92\frac{1}{3}$	5.40	6.48	7.56	8.64	10.80
95	5.26	6.31	7.36	8.42	10 52
96	5.20	6.25	7.29	8.33	10.41
97	5.15	6.18	7.21	8.24	10.30
$97\frac{1}{3}$	5.12	6.15	7.17	8.20	10.25
98	5.10	6.12	7.14	8.16	10.20
99	5.05	6.06	7.07	8.08	10.10
100	5.00	6.00	7.00	8.00	10.00
101	4.95	5.94	6.93	7.92	9.90
102	4.90	5.88	6.86	7.84	9.80
103	4.85	5.82	6.79	7.76	9.70
104	4.80	5.76	6.73	7.69	9.61
105	4.76	5.71	6.66	7.61	9.52
110	4.54	5.45	6.36	7.27	9.09
115	4.34	5.21	6.08	6.95	8.69
120	4.16	5.00	5.83	6.66	8.33
125	4.00	4.80	5.60	6.40	8.00
130	3.84	4.61	5.38	6.15	7.69
135	3.70	4.44	5.18	592	7.40
140	3.57	4.28	5.00	5.71	7.14
145	3.44	4.13	4.82	5.51	6.89
150	3.33	4.00	4.66	5.33	6.66

Interest Rules.

FOUR PER CENT.—Multiply the principal by the number of days to run; separate the right hand figure from product, and divide by 9.

FIVE PER CENT.—Multiply by number of days, and divide by 72

SIX PER CENT.—Multiply by number of days; separate right hand figure,

and divide by 6.

Seven and Three-Tenths Per Cent.—Multiply by number of days, and double the amount so obtained. On \$100 the interest is just two cents

Pir days.

Eight Per Cent.—Multiply by number of days, and divide by 45.

Nine Per Cent.—Multiply by number of days; separate right 1 and figure, and divide by 4.

Ten Per Cent.—Multiply by number of days, and divide by 36.

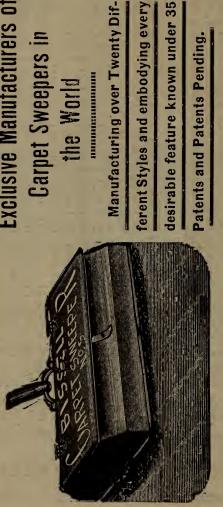
Twelve Per Cent.—Multiply by number of days; separate right hand figure, and divide by 3.

BISSELL CARPET SWEEPER CO.

103 CHAMBERS STREET,

NEW YORK, U.S. A

GRAND RAPIDS, MICH.



Sweeps closer to the sur-base than any other Bissell, No. 5. - Opening at the top.

ers of our manufacture consists in the Friction Wheel, which is conceded to be the only EFFECTIVE and Positive Morive Power ever produced in Sweepers. Being The motive power in all of the Sweepexclusive manufacturers of

CARPET SWEEPERS

we are in a position to meet any competition that may arise.

Exclusive Manufacturers of The Largest and Only Carpet Sweepers in the World

Manufacturing over Twenty Dif-

ferent Styles and embodying every

Patents and Patents Pending.



Crown Jewel, No. 3.-A strong, duiable and finely-finished four-wheeled Sweeper.

ments to our several Brands and invite We are constantly adding new improveyour inquiries from time to time for Price-Lists and Descriptive Circulars.

Il Sweepers of our Manufacti are Warranten

> "THE GRAND RAPIDS," The most Popular Sweeper in the World.

SEND FOR PRICE-LIST AND DESCRIPTIVE CIRCULARS.

HOPKINS' HANDY NOTES AND QUERIES.

Dozen.
5
from
7
Reckoned 1
3
2
Piece,
r the
à
SS
Articles
I
1
of
Value o
Va
Total
T

300	2.00	3.00	3.50 F.00	1.50 5.00	5.50	
		2.40				
156 92 4	38 1	2.29 2.75 2	. 21 . 67 . 3	13 4	504 5	
ಜ ಶಿಕ∞ ಜ	1.31	10 2 2 2 2				
		• • • • •	33 cs 33 cs	75 3. 17 4.	58 4.	
4	6 8	\$ 2.08 2.50	3 53	ි ය ස 4	4 70	
1 39 J	13 1.1	38 1.9 25 2.3	33 2.7 00 3.1	38 3.5	3 4.2	
71 37	06 1.b	77 1.8	48,2.0 83,3.0	19 3.	894.	
33\frac{1}{67}	33.1.	67 ₁ 1.	33 2.	 	67.3	
31 <u>4</u> 3	941.	73 83 941.041.151.251.461.561.671.771.881.98 2. 881 001 131 251 381 501.751.882.002.132.252.34 2.	50 2	20.00	44 3 4 4 3	
29 4	88	461	33 2	63.2	5213	
25	328	1.255	1.752	2.25	2.75	
27	3 8	38.15	1.60	20.06	2.52	2
20%	1 2 3	35.23	1.46	1.88	2.29	20.7
18.2	200	25 E	71.31	01.69	2000	7.7.7
2 16	ŏ ¥ €	73 83	21.1	91.50	601.8	200
23 14,	38.	63 22 22 22 23 23 23 23 23 23	38 1.0	13 1.2	1.381.6	
1.3		222		_		1.07
83 10		6 4 2 5 5 5 5			•	.00.1
-	: :				,	77
ابنا	, w.	4, 70, 0		000	11.	12

12	2	2 2	20	22	22	2 2 2	22
		90			~		
	64	<u>د</u> ده		<u> </u>	wo	10,	32
401	20	SS 53	5	12	99	00 :	4.0
-		w 0.				123	73 773
	7	G1 G	3 44	10 C	<i>C</i> 0) G	27
9. 2. 2. 2. 3.	200	10 5	- 88	0 23	85 7	2 12	200
- G	35			73 4	00.0	7	20
1	,	c4 c	3 4	6	20	000	3 = =
33	NIG.	99 9	2 00	ည် တ	00	0 70	200
3.		<u> </u>				5 (-	٠. ^{٢.}
10		CI :	0 4		5-6	- 00 (101
7	-1:	000	2 5	933	27	2 65	50
3	5						$\Xi \stackrel{\smile}{\sim} 1$
	-	C1 C	3 4	12 12	9 (<u> </u>	ი 2
-	433	4	3 9	80 5	00	<u> </u>	45
2	3	4.	· ·	ω	200		
	3.	C1 0	٠.٠. نه ق	473	9	200	<u> </u>
- 12	200	88 5	78	5 5	60 +	36	53
1	٠,-	ાં લ	က်က	4 73	9	-1-	ထင်္
	34	= 9	5 15	99 9	10	4 5	တ္သည္
L		6.5	- w	~ 4			4.01
		ભ -ભ_	ا ا ا	4.2	9		න_ප -
L	- 15	22	32	500	iöi	2 2	200
АП	<u> </u>	ાં લ	. m	4 10	်းမ		ထင်္
-	<u>~</u> မ	6	27.70	80 0	Sec. 9	ဗ္ဂ ဇ္ဂ	Ø 70
G	3 3		٠, ٣	55	05	20 64	0.6
1	- F	20	ك كا	4 7	70 0	200	$\frac{\infty}{\infty}$
[3	24	7	5 5 C	20	5 6	m 8	52.52
10	`	r exi o	သ က	4 4	10	40	5.8
	14·00	9	5 4	e0 =	100	5 8	923
	5	0	. 4	- 4		<u> </u>	2004
-		2	<u>∞ ∞</u>	<u> </u>	• W	<u> </u>	8 2 3
1 6	<u>ي</u> در	0	5 6	S &	င်္က	<u>ŏ</u> &	800
15	<u>_</u> _	(0)	ಡ ಣ	4-	H 10	ဗ် ဗ	200
4-	30	4	ထ က	800	7 -	29	51
1	4		-3 04	~		20.00	~ ~
3	401	200	0 60	100	0.0	80 TO	80
9	40	8	D -	5.0	0	တ္ လု	လက်
		1	०७ क	の マ	# 10	10 0	97
4	564 688 60 2 62 64 12 60 6 60 6 60 6 60 6 60 6 60 6 60 6 6	81	420	63	33.	44 04	56[6.19]6.42[6.65[6.88]7.11]7.33[7.56]7.79[8.02]8.25[8.48]8.71[8.94] 9.17[9.63]10.08[10.54]11.00 $50[6.75]7.00[7.25]7.50[7.75]8.00[8.25]8.50[8.75]9.00[9.25]9.50[9.75]10.00[10.50]11.00[11.50]12.00$
19	2		2 6		نب نب	20 00	7:
	400	- 10	හ හ	00	010	10 m	00
100	200	1	ص ص	150	0.0	टा ळ	4.0.
		1-1	010	m =	+ 4	70 70	9
1	り 	63	22	88 3	50	99	19
1	<u> </u>	: -:	20	1 00 0	÷	10 10	6.6
	100	၁ ၈၁	<u>t</u>	1100	ာ က	00 01	9-0
	54	9	1.	ाः	. e.	œ. 4	ိတ္ က်
	-		03 0	1000	54	4 73	ည်က
	727	26	80	133	17	69	25.25
	52	;;	30		5	4. 2	20.00
	-	: :	•		: :	7. 21 5. 42 5.	6.256.506
						6 0	
		· ·	41 1	100	90	6	-6
	- 0		-			· =	

JOHNSTON'S

Patent Standard Dry-Sized

KALSOMINE AND FRESCO PAINTS,

FOR COLORING WALLS AND CEILINGS.

Gold Medal, New Orleans, 1884-5, and Eight First-Class Awards.

Nine-Tenths Cheaper than Wall Paper. Three-Fourths Cheaper than Oil Paint.





FOR USE.

Pure White and Beautiful Tints.

Will not Rub and Scale from the Wali.

Invaluable in Cleansing and Disinfecting Walls Impregnated with Germs of Disease.

Mixed in 5 Minutes Ready for the Brush, by the addition of Water Only.

An Inexperienced Person can use it.

Five Pounds will Cover with a Good Body 500 Square Feet,

on a Hard-Finished Wall.

ASK FOR

Johnston's Patent Dry-Sized

KALSOMINE,

and see that you do not get any poor substitute. For sale by Paint, Drug and Hardware Dealers everywhere.

Send for Sample Card and Circular to

DRY KALSOMINE AND FRESCO PAINT WORKS,

Nos. 25 & 27 John St., BROOKLYN, N. Y.

HOPKINS' HANDY NOTES AND QUERIES

Poisons and their Antidotes.

ARSENIC.—Use the stomach pump instantly; otherwise, give 20 grains sulphate of zinc in a little warm water to produce vomiting, or a large table spoonful of mustard in warm water. Meanwhile procure some hydrated sesquioxide of iron and give a tablespoonful of it with water every five or ten minutes until six doses are taken. Dialyzed iron is also efficient.

AQUA AMMONIA, or HARTSHORN, if taken undiluted is a violent poison. Give Vinegar, instantly, mixed with a little water, this acts by neutralization. Vegetable oils, in large quantity, furnish the next best antidote, the ammonia acting upon them to form Soap.

Aconite.—Give an emetic of mustard or sulphate of zinc, or use the stomach pump, instantly, then give stimulants, whiskey, brandy, gin or

stomach pump, instantly, then give stimulants, whiskey, brandy, gin or

rum, &c.
ACID—NITRIC, MURIATIC, or SULPHURIC.—If either of these be swallowed, not a moment is to be lost. The best remedy is to fill the patient FULL

ed, not a moment is to be lost. The best remedy is to fill the patient full of Calcined Magnesia stirred up in water, to the consistency of very thin paste; or, give half an ounce of soap shavings in a pint of water. If neither are at hand give chalk or whiting, in water, or even pound fine some of the white plastering from the wall and give in water

Belladonna, Hyoscyamus, Stamonium, and Conium are all narcotics, and the treatment is the same as for opium; especially the strong coffee.

Cantharides (Spanish Flies).—Give large doses of sweet oil, sugar and water, or milk. To relieve the strangury and scalding of urine whice it occasions, give camphor, 10 to 15 drop doses in water.

Corrosive Sublimate, (Bed bug poison).—Mix up quickly the whites of a dozen eggs, with a quart of cold water, give a cupful of the mixture every two minutes till the stomach can hold no more. If you have not eggs enough use what you have and make up the deficiency with milk. Wheat flour, mixed with water, is good. Use the stomach pump if it can be had quickly.

Charcoal Gas, Sulphuretted Hydrogen, or Carbonic Acid Gas.—

CHARCOAL GAS, SULPHURETTED HYDROGEN, OF CARBONIC ACID GAS.—Use cold shower bath and give Aconite in drop doses, in a spoonful of water. The effects of 'Coal gas are best antidoted by copious draughts of

vinegar and water.

Oxalic Acid.—Give Magnesia in water as quickly as possible. When not to be had, use chalk, lime or saleratus. Use the stomach pump if at hand. Soap suds or alkalies are of no use with this Acid.

OPIUM, MORPHINE and LAUDANUM.—Use the stomach pump, if possible; if not, a powerful emetic, as sulphate of zinc; or, give the mustard emetic and tickle the palate. If drowsiness comes on, take the patient into the open air; dash water into the face, by all means keep him walking. If once allowed to fall asleep it may be impossible to arouse him. Strong coffee, taken hot, antidotes after the stomach has been emptied.

PRUSSIC ACID.—This is the deadliest of all known poisons. One drop of

the pure acid will cause instantaneous death. If any of its products be taken and the result is not immediately fatal, resort to the cold shower bath, inhalation of diluted aqua ammonia vapor and give solution of carbonate of potass, 20 grains to a glass of water, or ammonia diluted with six times the bulk of water, freely.

Sugar of Lead, (Acetate of Lead).—Give a ground mustard emetic; or, 20 grains sulphate of zinc in a glass of water; afterwards, large dose of

the state of the s

epsom salts.

STRYCHNINE or NUX VOMICA, are rapid and deadly poisons, generally proving fatal, in spite of treatment. If emetics are given and the stomach emptied quickly enough, and if the patient is not attacked with convulsions within two hours, he will generally be safe. An abundance of sweet milk is

recommended, also strong coffee, as for opium poisoning.

STRONG LYE.—Sometimes swallowed by children. The remedy is vinegar, or oil, the former by converting the lye into acetate of potash, the latter by forming soap; neither of which materially injures the stomach.

VERDIGRIS.—This most frequently poisons by its formation upon copper vessels used in cooking. Give an emetic instantly, and then two teaspoonfuls of Carbonate of Soda, in a tumbler full of water and repeat in ten minutes. Whites of eggs in water are also proper. minutes. Whites of eggs in water are also proper'.



WM. H. RANSOM.

O. CHAN. WELLS.

RANSOM & WELLS, WROUGHT AND CAST-IRON PIPE AND FITTINGS,

For Steam, Water, Gas and Oil.

BRASS and IRON VALVES and COCKS,

RAILWAY, STEAMSHIP, MACHINISTS,' ENGINEERS' AND FACTORY SUPPLIES,

138 and 140 Centre Street,
Telephone "Spring 837," - NEW YORK.

SELLING AGENTS FOR

Crosby Steam Gage and Valve Co. Rensselaer Straightway
Gate Valves. The Marsh Patent Automatic Air
Valves. Excelsior Radiators.

If you wish to receive BOTTOM PRICES WHEN WRITING TO ADVERTISERS for Cata-

iogues, just mention having seen the advertisement in

HOPKINS' HANDY NOTES AND QUERIES.

HOPKINS' HANDY NOTES AND OUERIE

WEIGHTS AND MEASURES.

Avoirdupois Weight.

The Grain is the same in Troy, Apothecaries and Avoidupois Weights. The standard avoirdupois pound is the weight of 27.7015 cubic inches of distilled water weighed in the air at 35.85 degrees Fahr., barometer at 30 inches.

27.243 grains == 1 drachin.

									French
drachms.	ozs.	lbs.	qrs.		cwt.		ton.		grammes.
1 =	.0625 =	.0033 =	000139	=	.000035	=	.00000174	-	1.771846
16 =	1 -	.0625 =	.00223	=	.000558	_	.000028	-	28.34954
256 =	16 =	1 =	.0357	=	.00893	=	.000447	-	453.59
7168 =	448 =	28 =	1	=	.25	=	.0125	=	12700
28672 =	1792 =	112 =	4	=	1	_	.05	=	50802
573440 ==	35840 =	2240 =	80	=	20	=	1	=	1016040
A sto	ne - 11	nounds				Λ.	mintal _	. 10	O nounde

Troy Weight.

For Gold, Silver and Precious Metals.

```
French
grains.
              dwts.
                                            lbs.
                                                     grammes.
                                                      .9648
1.555
31.1035
                           .00208 = .0001736
             .04167
                           .05
                                    = .004167
   480
5760
                                        .0833
             240
                      = 12
                                                  = 373.242
```

175 lbs. Troy = 144 Avoirdupois, lbs. Avoirdupois X .82286 = lbs. Troy. lbs. Troy X 1.2153 = lbs. Avoirdupois.

The jeweler's Carat is equal, in the United States, to 3.2 grains; in London, to 3.17 grains; in Paris, to 3.18.

Pure Gold is worth \$20.67 per oz. Troy, or \$\frac{3}{2}.24\$ per oz. Avoirdupois.

"Silver" \$1.36" "\$1.24" "

Standard Gold" \$18.60" "\$16.96" "

Silver" \$1.225" "\$1.117" "

Apothecaries' Weight.

United States and British.

20 grains	1 scruple.
3 scruples	drachm = 60 grains.
8 drams	1 ounce = 24 scruples = 480 grains.
12 ounces	1 pound = $96 \text{drachms} = 285 \text{scruples} = 5760 \text{grs}$.
In Troy and Anotheraries's	reights the grain ounce and nound are the same

Long Measure.										
ins.	feet.	yaı	rds.	fath.		poles.	furl.	mile.		French metres.
1	= .083	= .0	2778 =	.0139	=	.005	= .000126	= .0000158	=	.0254
12	= 1	= .	333 =	.1667	=	.0606	= .00151	= .0001894	=	.3048
36	= 3	=	1 =	5	=	.182	= .00454	= .000568	===	.9144
72	= 6	=	2 =	1	=	.364	= .0091	= .001136	=	1.8287
198	= 161	2 =	5½=	23/4	=	1	= .025	= .003125	=	5.0291
7920	= 660	=	220 =	110	=	40	= 1	= .125	_	201.16
63360	- 5280	- 1	760 ==	880	-	320	= 8	= 1	=	1609.315

A cable's length = 120 fathoms.

A square mile is 640 acres. A league is three miles. The term "Sabbath Day's Journey" means 1,155 yards.
A day's jour 3y is 33½ miles.
A fathom is six feet.

A hand (horse measure) is four inches.
A palm is three inches.
A span is 10% inches.
A cubit is two feet.
A great cubit is 11 feet.

A pace is three feet.

Surveying Measure (Lineai).											French
ins.	links.		feet.		yards.		chains.		mile.		metres.
1 =	.126	=	.0833	_	.0278	==	.00126		.0000158	==	.0254
7.92 =	1	=	.66	=	.22	=	.01	=	.000125	=	.2012
12 =	1.515	==	1	=	.333	_	.01515	=	.000189	=	.3048
36 =	4.545	=	3	=	1	=	.04505	=	.000568	=	.9144
792 =	100	_	66	=	22	=	1	=	.0125	=	20.116
63360 =	8000	=	5280	=	1760	=	80	-	1	=	1609.315

1 knot or geographical mile = 6082.66 feet = 1854 metres = 1.152 statute mile. 1 Admiralty knot = 1.1515 statute miles = 6080 feet.

Table of Quantities.

12 units or articles,	1 dozen. 20 quires	1 ream.
12 dozen	1 gross. 2 reams	1 bundle.
20 units or articles,	1 score. 5 bundles	1 bale.
24 sheets paper,	1 quire. Printer's token,	250 sheets.

Wim, Rose & Bros.,

MANUFACTURERS OF

BRICKLAYERS' TOOLS:

Trowels, Hammers, Chiscle and Steels.

PLASTERERS' TOOLS:

Trowels, Mitering Tools and Rules

SADDLERS' TOOLS:

Round Knives, Hend Knives, etc.

MOULDERS' TOOLS:

Trowels, Double-Enders, Lifters and Slickers.

CURRIERS' BLADES

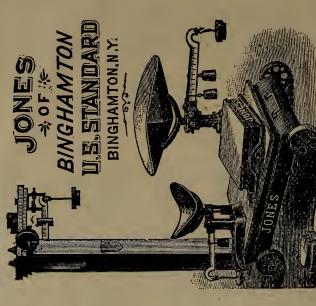
OFFICE AND WORKS:

N. E. Cor. 36th and Filbert Sts.,

PHILADELPHIA, PA.

SOMES, HE PAYS THE FREIGHT,

THE BEST AND THE CHEAPEST.



We are devoting especial attention to the demands of the HARDWARE TRADE, and we solicit your application for prices

JONES OF BINGHAMTON, BINGHAMTON, N. Y.

OPKINS' HANDY NOTES AND QUERIES

WEIGHTS AND MEASURES—Continued.

Square Measure.

```
Square
                                                         perches.
   ins.
                    feet.
                                        yards.
                                                                                  roods.
                                                                                                      acre.
                                                                                                                           metres.
                   .00694
                                         .000772 = .0000255 = .00000064 = .000000159 =
                                                                                                                           .000645
                                                                                                                           .8361
25.292
                                                     = .0331
                                                                         =.000826
                                                                                              = .0002062
   39204
                                                             1 40
                                                                              .025
                                                                                              = .00625
                                          1210
                                                                                                                           1011.7
4046.7
                                                                                                   .25
1568160 =
                    10890
                    43560
                                          4840
                                                      = 160
                                 100 square feet = 1 square,

1 chain wide = 8 acres per mile,

10 square chains = 1 acre,

1 hectare = 2.471143 acres,

= 27878400 sq. feet,

= 3097600 sq. yds,

= 640 acres,

Acres x .0015625 = Square miles,

Sq. yds. x .000000323 = sq. miles,
                A section of land is 1 mile square, and contains 640 acres
A square acre is 208.71 feet at each side.
                                                    104.355
                                                   235.504 feet in diameter.
                A circular
                          square,
    52 1-6 feet
                                                                                                              1-16
                                                                                                                       acre.
```

Cubic Measure.

or.....5,445 or.....10,890

or.....21,780

or.....43,560

square,

square,

square,

square,

square,

feet

feet

feet

feet

square feet

square feet

acre.

acre.

acre.

acre

square

square

square

square

ins.	feet.	yard.	cubic metres.
1 =	.0005788 =	.000002144 =	.000016386.
1723 =	1 =	.03704 =	.028315
46656 =	27 =	1 =	.764513

cord of wood= 128 cubic feet, being 4 feet high, 4 feet wide, and 8 feet long. 42 cubic feet = a ton of shipping.

A CUBIC FOOT IS EQUAL TO

```
29.92208 U. S. liquid quarts.
25.71405 U. S. dry quarts.
59.84416 U. S. liquid pints.
51.42809 U. S. dry pints.
239.37662 U. S. gills.
26667 flour barrel of 3 struck bushels.
23748 U. S. liquid barrel of 31½ gallons.
1728 cubic inches.
.037037 cubic yard.
.803564 U. S. struck bushel of 2150.42 cubic inches.
3.21426 U. S. pecks.
7.48052 U. S. liquid galls. of 231 cub. inch.
6.42851 U. S. dry gallons.
                                                        struck bushel of 2150.42
```

Dry Measure.

The Standard Bushel contains 2150.42 cubic inches, or 77.627013 pounds avoirdupois of pure water at maximum density. It legal dimensions are 18% inches Diameter inside, 19% inches outside, and 8 inches deep; and when heaped, the cone must be 6 inches high, making a heaped bushel equal to 1% struck ones.

Pint	s.	Quarts.	G	allons.		Pecks.		Bushel	s.	Cubic 1	inche
2	==	1	=	.250	=	.125	=	.0315	=	67.5	2
8	=	4	=	1	=	.5	=	.125	=	268.8	3
16	=	8	=	2	=	1	=	.25	=	537.6	5
64	=	32	=	8	=	4	=	1	-	2150.42	2

Liquid Measure.

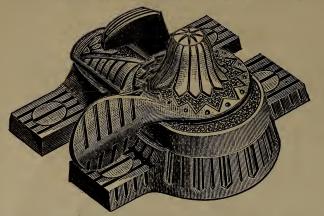
The standard gallon measures 231 cubic inches, or 8.33888 lbs., avoirdupois of pure water, at about 39.85 degrees Fahr., the barometer at 30 inches.

```
gills.
   1 pint.
     1 quart.
```

A cubic foot contains 71/2 gallons.

IVES' PATENT SASH LOCKS.

WARRANTED BURGLAR-PROOF.



A very important feature of the IVES SASH LOCK is in its securely locking when closed, and simultaneously drawing the meeting rails closely together. All the movements are accomplished by cams without the instrumentality of springs, thus avoiding the possibility of getting out of order.

IVES' PATENT
SASH LOCKS and
OR BOLTS are
for sale by all DEALERS IN HARDWARE.

Patented April 17, 1883; Oct. 16, '83; Dec. 30, '84;
March 24, '85; May 12, '85; June 23, '85;
Patented in Canada March 24, 1886.

HOBART B. IVES & CO.,

SOLE MANUFACTURERS AND PATENTEES,

Send for Illustrated Price-Lists.

NEW HAVEN, CONN.



Sweat Collars

POSITIVELY PREVENT COLLAR GALLS AND SORE SHOULDERS.

OVER 2,000,000 HAVE BEEN SOLD IN THE PAST FOUR YEARS.

It requires no tying or sewing to the Collar.

It is always ready for use, and can be used on any collar.

It is one of the biggest paying articles in the country to handle.

For sale by the jobbing trade in general. For information and catalogue, address

E. L. McCLAIN MANUFACTURING CO., Cincinnati, Ohio.

Please Mention this Book.

HOPKINS' HANDY NOTES AND QUERIES.

THE METRIC SYSTEM.

WEIGHTS.

Metric Denominations and values.			Equivalents in Denominations in use- Weight of what quantity of Avoirdupois						
Names,		No. Grams.		water at maximum density. Weight.					
Millier or tonneau	-	1,000,000		1 cubic meter	_	2204.6 pounds			
Quintal	_	100,000	_	1 hectoliter	_	220.46 pounds			
Myriagram	=	10,000	_	10 liters	_	22.046 pounds			
Kilogram or kilo	-	1,000	_	1 liter	-	2.2046 pounds			
Hectogram	_	100	_	1 deciliter	-	3.5274 ounces.			
Dekagram	-	10	=	10 c centimeter	-	0.3527 ounce.			
Gram	-	1	_	1 c. centimete:	r ==	15.433 grains.			
Decigram	=	.1	_	.1 c. centimete	r =	1 5432 grains.			
Centigram	_	.01	_	10 c. millimeter	-	0.1543 grain.			
Milligram	===	.001	-	1 c. millimeter	_	0.0154 grain.			

MEASURES OF LENGTH.

Metric Denominations and Values.			Values.	Equivalents in Denominations in use.		
Myriameter	===	10,000	meters	=	6.2137 miles.	
Kilometer	=	1,000	meters	=	0.62137 m. or 3,280 feet 10 inches.	
Hectometer	=	100	meters	=	328 feet and 1 inch.	
Dekameter	=	_ 10	meters	=	393.7 inches.	
Meter	=	1	meter	=	39.37 inches.	
Decimeter	=	.1 (of a meter	-	3.937 inches.	
Centimeter	=	.01	of a meter	=	0.3937 inch.	
Millimeter	=	.001	of a meter	=	0.0.94 inch.	

MEASURES OF SURFACE.

Metric Denominations and Values.					Equivalents in Denomination in us		
Hectare	=	10,000	equare	meters	_	2 471 acres.	
Are	=	100	square	meters	-	119.6 square yards.	
Centare	==	1	square	meter	_	1.550 square inches.	

MEASURES OF CAPACITY.

Metric Denominations and Values.	Equivalents in Denominations in use.			
Names. No. Liters. Cubic Measure.				
Kiloliter = 1,000 = 1 cubic meter	= 1.303 cubic yards = 264.17 gallons.			
Hectoliter = 100 = .1 cubit meter	= 2 bush. 3.35 pks. = 26.417 gallons.			
Decaliter = 10 = 10 c. decimeter	s= 9.08 quarts = 2.6417 gallons.			
Liter = 1 = 1 c. decimeter	= 0.908 quart = 1.0567 quarts			
	= 6.1022 cubic inch.= 0 845 gill.			
	= 0.6102 cubic inch.= 0.338 fluid oz.			
Milliliter = .001 = 1 c. centimete	r= 0.061 cubic inches= 0.27 fluid dr.			

SEYMOUR'S SHEARS



Straight and Bent Trimmers, Tailors' Shears, Bankers' Shears, Ladies' Scissors, Snips, &c.

SOLD BY ALL RELIABLE DEALERS.

Henry Seymour Cutlery Company, 84 AND 86 CHAMBERS ST., N. Y.

CUT NAILS, SPIKES

CLINCH NAILS.

Boiler and Bridge Rivets,

BOILER BRACE JAWS,

STAY BOLT IRON,

SQUARE AND HEXAGON NUTS,

Washers and Bolts.

FULLER BROTHERS & CO.,

139 GREENWICH ST., - NEW YORK.

Schedule of Extras on Cut Nails.

						,			
10d to 60d Commo	n				t Stand	ard or	Lowe	est Pr	ice
8d and 9d "						25 per l			
						50 10 66	ics a	66	66
ou and ru		• • • • • • • • •				00		66	16
4u anu su		• • • • • • • •				10			
3d "					1.5	50 - "		66	66
3d Fine, 2d and R	coofing				2.2	25 "		6	66
2d Fine								66	66
Cut Spikes, all siz						25 "		66	16
								3To	21
Fencing and Shea	tuing		same p	rice a	is same	size Co	шшс	on Ma	шs.
Coopers', Slating	3d 4d	&5d 6d	8d	10d	and lar	ger. 🔫			
and Tobacco	2.00 1	25 1.00	.75	.50	per keg	above	100	comp	າດກ
Casing, Flooring)			•••	•••	por nog	, 40010	200	· · · · · · · · · · · · · · · · · · ·	1011.
		50 1:25	1.00	.75	6.6	66	66	66	
and Box						66	66		
Finishing		75 1.50	1.25	1.00	••	••		•	
Trunk	. 1.								
	2 & 21/ i	n. 2½ & 9	2 % 3 ir	1. 8 10	onger.				
	- 00 -/4 -	/2	74 0 11	- 36-	ongo.				
Clinch									
Clinch	9.00	1 75	1	50	m on 1- oc		104		
,	2.00	1.75	1	.50	per keg	g above	10d	comn	non
'in halt kegs,		1.75 2.25	1	.50	per keg er 100 lb	above	10d	comn	non

Number of Nails and Tacks in a Pound.

NAILS.							TACKS.			
	Title.		Length. No		No. i	n a lb.	Title.		Length.	No. per lb.
3 F 3 4 5 6 7 8 9 10 12 16 20 30 40 50 60	enny	7 fine common		inch 44 44 44 44 44 44 44 44 44	760 480 300 200 160 128 93 72 60 44 32 24 18 11 12	nails "" "" "" "" "" "" "" "" "" "" "" "" ""	1 1½2 2½3 4 6 8 10 12 14 16 18 20 22 24	ounce	3-16 inch 7 32 " 14 " 5-16 " 7-16 " 8-16 " 9-16 " 19-16 " 11-16 " 12-16 " 13-16 " 14-16 " 11-16 "	16,000 10,666 8,000 6,400 5,332 4,000 2,666 2,000 1,600 1,332 1,143 1,000 888 800 727 666
6 8 10 12	66	fence	2 2 3 3 3 3	66 66 66	80 50 34 29	66 66 66				300

No. of Cut Spikes in Keg of 100 Pounds.

AWARDED A DIPLOMA BY THE AMERICAN INSTITUTE, NEW YORK.

AWARDED A BRONZE MEDAL BY THE SYDNEY EXPOSITION, AUSTRALIA.

IT SAVES MONEY, TIME, LABOR AND NAILS.

THE GIANT NAIL-PULLER AND BOX-OPENER



CAN AFFORD TO BE WITHOUT ONE. NO MERCHANT, CARPENTER, PLUMBER, OR FARMER IT PAYS FOR ITSELF. ASK ANY ONE OF THE TROUSANDS WHO USE THEM,

MALTBY, HENLEY & CO., ALL HARDWARE DEALERS

July 8, 1886.

STEEL WIRE NAILS.

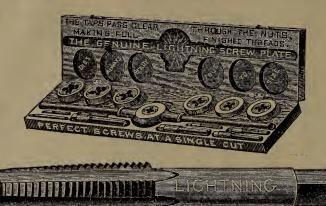
Standard Price List.

1							
Size.	Length of Nail.	Add to the price of 10d Com. Standard.	Size.	Length of Nail.	Add to the price of 10d Com. Standard.		
	Fence, Flooring			Barrel Nails.			
Shingle	and Tobacco	Vails.	1	½ inch	\$5 00		
	3 in. to 6 in			$\frac{7}{8}$ inch	4 50		
6d & 7d	$2\frac{1}{2}$ in. & $2\frac{3}{4}$ in.	\$ 35 75		1 inch	3 75 2 60		
4d & 5d	2^{2} in. & $2\frac{1}{4}$ in. $1\frac{1}{4}$ in. & $1\frac{3}{4}$ in.	1 10		111 inch	2 25		
3d	1 inch	$\begin{array}{c c}2&25\\3&75\end{array}$		$1\frac{3}{8}$ inch $1\frac{1}{2}$ inch	1 50 1 10		
		•		g			
	arbed Common			Slating Nails.			
10d-60d 8d & 9d.	3 in. to 6 in	40 75	2d	inch	3 00		
6d & 7d	$2\frac{1}{2}$ in. & $2\frac{3}{4}$ in. 2 in. & $2\frac{1}{4}$ in. $1\frac{1}{2}$ in. & $1\frac{3}{4}$ in.	1 00	3d	linch	2 00 1 50		
4d & 5d	$1\frac{1}{4}$ in. & $1\frac{3}{4}$ in.	1 50 2 50	5d	$1\frac{1}{4}$ inch	1 25		
2d	$1\frac{1}{4}$ inch	4 00					
Casin	g and Smooth	Rox	Barl	oed Roofing Na	iils.		
	3 in. to 5 in			$\frac{3}{4}$ inch	4 50		
8d & 9d	$2\frac{1}{2}$ in. & $2\frac{3}{4}$ in.	1 25	9.4	$\frac{7}{8}$ inch	3 50		
6d & 7d	$2\frac{1}{2}$ in. & $2\frac{3}{4}$ in. 2 in. & $2\frac{1}{4}$ in. $1\frac{1}{2}$ in. & $1\frac{3}{4}$ in.	1 50 2 00	3d	11 inch	2 25		
3d	$ 1\frac{1}{4}$ inch	3 00	4d	$1\frac{1}{4}$ inch	1 75 1 50		
2d	1 inch	. 4 00	6d	inch	1 25		
Barbed B	ox, 25c. add to	Smooth.			4.		
Smoo	th Finishing N	ails.	Barbed Oval-Head Car Nails,				
2d	1 inch	5 00	L	ight and Heavy	1-		
4d & 5d	1½ inch 1½ in. & 1¾ in.	4 00 2 75	4d	$ 1\frac{1}{2}$ inch	. 1 75		
6d & 7d	$1\frac{1}{2}$ in. & $1\frac{3}{4}$ in. 2 in. & $2\frac{1}{4}$ in. $2\frac{1}{2}$ in. & $2\frac{3}{4}$ in. 3 in. to 4 in	2 00	5d	$1\frac{3}{4}$ inch	1 50 1 25		
8d & 9d	$2\frac{1}{2}$ in. & $2\frac{3}{4}$ in.	1 50	8d & 9d	$2\frac{1}{2}$ in. & $2\frac{1}{4}$ in	1 00		
	ed, 25c. add to		10d-60d	. 3 in. to 6 in	. 1 75		
	Fine Nails.			Clinch Nails.			
2.8	1 inch	.1 4 50	2d	. 1 inch	. 3 50		
3d	. 11 ½ inch	. 3 75	3d	$1\frac{1}{4}$ inch $1\frac{1}{2}$ in. & $1\frac{3}{4}$ in	. 2 75		
4d	$1\frac{1}{2}$ inch	. 2 75	6d-20d	$ 1_{\frac{1}{2}}$ in. α $1_{\frac{1}{4}}$ in $ 2$ in. to 4 in	1 75		
	Lining Nails.			Wire Spikes.			
	. 3 inch	. 6 00		Wile Spikes.			
	\frac{3}{7} \text{ inch} \frac{7}{8} \text{ inch}	. 5 00 4 50	All sizes.	3 in. to 9 in.	. 35		
	. 1 inch	.1 4 00	II SIZES.	10 III. to 5 III.	. 30		

WILEY & RUSSELL MFG. CO.,

GREENFIELD, MASS,

PATENT SCREW-CUTTING AND OTHER LABOR-SAVING TOOLS.



SEND FOR COMPLETE LIST.

CHERITON'S

"COMMON SENSE"

HAT and COAT HOOKS

PATENT PENDING

Full Size Cut, Nos. 66 and 166.

The Best and Cheapest Hook in the World.

REASONS WHY:

A Saving of Screws, Labor, Time and Annoyance in Applying.

The Formation of the Hook Causes it to be More Durable AND OF GREATER STRENGTH.

It Cannot Turn or be

Pulled Out of Place.

QUALITY, FINISH AND PACK-ING THE VERY BEST.

	1	1 \2	
00		\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	e
F-	<u> </u>	92-861138-1-0	the
9	<u> </u>	110 110 111 111 111 111 111 111 111 111	of
29	i i	8 6 111 11 11 11 11 11 11 11 11 11 11 11	OILE
112	1	0 0 0 0 0 0 0 0 0 0	181
4	<u>. </u>	1111110 11111110 1111110 1111110 1111110 111111	neı
	<u>i</u>	1110 1110 1110 1110 1110 1110 1110 111	dir
60	1		he
		114 115 115 115 115 115 117 117 117 117 117	nt
23	İ	115 116 117 127 127 127 127 127 127 127 127 127	. E. 3
-	1	11.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1	nβα
231	<u> </u>		ha
21		118 125 134 140 140 140 140 150 160 170 180 180 180 180 180 180 180 180 180 18	<u> </u>
1 2	1	20 21 22 22 22 22 22 22 23 24 25 26 26 26 26 26 26 26 26 27 21 27 27 27 27 27 27 27 27 27 27 27 27 27	either way, by changes in the dimensions
	1	22 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	vas
1 ci4		4420 6 5 8 3 1 4 1 4 3 8 4 7 9 8 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Jr.
1	1	227.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2	the
173		4460183113198884856087	'ei
	1	25 25 25 25 25 25 25 25 25 25 25 25 25 2	ttly
174		8 8 4 7 6 6 5 4 8 8 8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	igh
	1	11111111111111111111111111111111111111	18
1 2 2 1		1 :: 0 0 0 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1	ieć
	1	2444 1444 1.750	given may be varied slightly
-		11222211	96
	1		<u> </u>
r-x		87 103 121 121 121 121 121 131 135 469 613 613 811 1.00 1.305 1.30	ma
	1		eπ
m 44		100 120 120 120 120 120 141 141 164 200 220 220 220 220 241 110 110 201 201 201 201 201 201 201 20	Siv
	!	239 239 239 239 239 239 239 239 239 230 230 230 230 230 230 230 230 230 230	88
100			ure
	1	2247 2247 2247 225 227 227 227 227 227 227 227 227 22	fig
- mips			he
		'	Average only, and the figures
mix		8837 663 8833 8833 8833 8834 6000 6000 6000 6000 6000 6000 6000 60	an
		11128842601161	ly,
		8840 8840 8840 8840 8840 8840 8840 8840	ono
= 4		22.8 22.8 22.8 22.8 22.8 22.8	tge
		6 <u>6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 </u>	erc
T _G 3		0.41	A
		1	ап
SIZE.	68.	scant. full.	702
APPROXI-	Inches.	scant full. full. full. full. full. scant	ole
TXUBAGA	In	THE TOTAL THE TOTAL OF THE TOTAL TOT	This Table is is or points.
W. & M.	74.		is
DIAM.	Inch-	3331 334 344 355 353 353 353 353 353 353 353	This Table i heads or points.
GVOGE.			168
MIBE		00 00 00 00 00 00 00 00 00 00 00 00 00	4

WIRE NAILS PER POUND.

APPROXIMATE NUMBER OF

HARTMAN STEEL CO. Ld.

OFFICE and WORKS,
BEAVER FALLS, - PA.

Western Office and Warehouse,
72 WEST LAKE ST., Chicago, Ill.

MANUFACTURERS OF

OPEN HEARTH AND BESSEMER

STEELS

OF EVERY DESCRIPTION.

MARKET WIRE, FENCE WIRE, HAY BALE TIES.

STEEL WIRE NAILS,

-AND-

CAST STEEL WIRE BRADS.

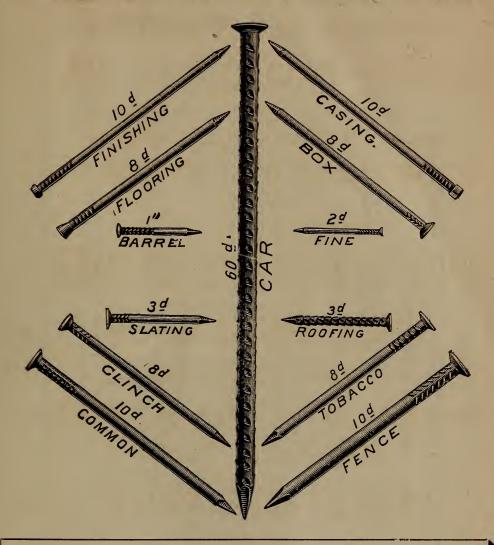
The Originators and Largest Manufacturers of

STANDARD WIRE NAILS,

to replace "Common Cut."

See opposite page, for Sample Card.

SAMPLE STYLES OF WIRE NAILS.



THE PUBLISHERS having made every effort to make this Book an acceptable gift to the Dealer to whom it is sent, would be pleased to receive in reply a Postal Card acknowledgment of its having safely arrived.

	SIZES.	2d Sine 3d Fine 3d Com. 3d Com. 4d Sine 5d Sin 5d Sine
	Length.	
າດ່	Wire Spikes.	25 25 25 25 25 25 25 25 25 25 25 25 25 2
Ϋ́	Lining.	2100
NAILS.	Tobacco.	274. 139. 90. 60. 60.
4	Shingle.	22 22 20 20 20 20 20 20 20 20 20 20 20 2
	Barbed Roofing.	714 463 4111 165 165 1142 1142 1103 1103
A ë	Slating.	######################################
TO THE POUND.	Barbed Oval-Head Car Nail. Light. Heavy.	165 165 118 103 76 69 54 54 50 38 35 36 24 118 118 118 118 118 118 118 118 118 11
	Barbed Oval-Head Car Nail. Light. Heav	1
니 표	Flooring. Brads.	1339 90 90 90 133 133 133 133 133 133 133 133 133 13
STEEL	Barbed Box.	1350 1143 1350 1143 1913 885 1913 885 19140 406 191 121 191 121 191 121 194 44 16 444 16 444 16 444 17 7 7 7 17 7 7 18 18 18 18 18 86 19 94 10 10 10 10 10 10 10 10 10 10 10 10 10 1
H 을	Smooth Box,	1350 1350 1350 1350 1350 1310 1310 1310
H ≤	.gaing.	1350 1350 1350 1350 1310 1310 1310 1310
C L L SNI	Barrel.	1500 875 775 560 350 350
, E H	Fine.	760 11140 11140 11140
ANDARD SIZES, LEI	Barbed Finishing	1558 1558 1558 1584 1684 1649 105 105 105 105 105 105 105 105 105 105
S S	Finishing	1658 980 760 760 770 875 1970 1173
H	Fence.	1142 1142 1142 1142 1153 1158 1158 1158 1158 1158 1158 1158
4	Clinch.	: : 4 : : : : : : : : : : : : : : : :
. ₫	Barbed Common.	200 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
H	Common.	1200 1200 1200 1200 1200 1200 1200 1200
01	Length.	## ###### ### ## # # # # # # # # # # #
	SIZES.	

DIFFERENT STANDARDS FOR WIRE GAUGE IN USE IN THE UNITED STATES.

Dimensions of Sizes, in Decimal Parts of an Inch.

Number of Wire Gauge.	American, or Brown & Sharpe.	Birming- ham, or Stubs's.	Washb'n & Moen Mfg. Co., Worcester, Mass.	Trenton Iron Co., Trenton, N. J.	G. W. Prentiss, Holtoke, Mass.	Old English from Brass Mfrs'. List.	Number of Wire Gauge.
000000			.46	::	••••		000000
00000		.454	.43	.45		• • • • •	00000
0000 000	.46 .40964	.425	.393 .362	.4 .36	.3586	• • • •	0000
000	.3648	.38	.331	.33	.3282	••••	000 00
0	.32495	.34	.307	.305	.2994		
1	.2893	.3	.283	.285	.2777		0 1 2 3 4 5 6 7 8 9
2	.25763	.284	.263	.265	.2591		$\overline{2}$
3	.22942	.259	.244	.245	.2401		3
4	.20431	.238	.225	.225	.223		4
5	.18194	.22 .203	.207	205	.2047		5
2 3 4 5 6 7 8 9	.16202	.203	.192	.19	.1885	• • • •	6
6	.14428 .12849	.18 .165	.177	.175 .16	.1758	• • • •	7
0	.11443	.148	.148	.145	.1605 .1471	••••	8
10	10189	134	.135	.13	.1351	• • • •	10
11	.090742	.134 .12 .109	.12	.1175	.1205		11
12 13	.080808	.109	.105	.105	1065		12 13
13	.071961	.095	.092	.0925	.0928		13
14	.064084	.083	.08	.08	.0816	.083	14
15	.057068	.072	.072	.07	.0726	.072	15
16	.05082	.065	.063	.061	.0627	.065	16
17 18	.045257 .040303	.058 .049	.054	.0525 .045	.0546	.058	17 18
19	.03589	.043	.041	.049	.0478 .0411	.049	18 19
20	.031961	.035	.035	.035	.0351	.035	20
21	.028462	.032	.032	.031	.0321	.0315	21
22	.025347	.028	.028	.028	.029	.0295	$\frac{1}{2}$
23	.022571	.025	.025	.025	.0261	.027	23
24	.0201	.022	.023	.0225	.0231	.025	24
25	.0179	.02	.02	.02	.0212	.023	25
26 27	.01594 .014195	.018	.018	.018	.0194	.0205	26
28	.012641	.014	.017	.016	.0182	.01875	27 28
29	.011257	.013	.015	.015	.017 .0163	.0155	29
30	.010025	.012	.014	.014	.0156	.01375	30
31	.008928	.01	.0135	.013	.0146	.01225	31
32	.00795	.009	.013	.012	.0136	.01125	32
33	.00708	.068	.011	.011	.013	.01025	88
34	.006304	.007	.01	.01	.0118	.0095	34
35	.005614	.005	.0095	.0095	.0109	.009	35
36 37	.005	.004	.009	.009	.01	.0075	36
38	.003965	••••	.008	.008	.0095	.0065	37 38
38 39	.003531		.0075	.0075	.0083	.00575	39
40	.003144		.007	.007	.0078	.0045	40

MONTGOMERY & CO.

IMPORTERS OF

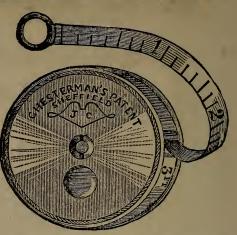
Stubs' Files, Tools and Steel, GROBET SWISS FILES.

Chesterman's Measures.

HUBERT'S FRENCH EMERY PAPER, HORSE SHOE MAGNETS, ETC.

W. SMITH & SON'S Celebrated Music Wire.

French Sheet Steel 34 in. Wide from 4 to 65 Thousandths.



Machinists', Silversmiths', Jewelers', Die Sinkers' and Sewing Machine Manufacturers'

SUPPLIES.

105 FULTON STREET, NEW YORK.

GEO. W. MONTGOMERY;

GEO. W. CHURCH.

E.J. MITCHELL & CO.,

MANUFACTURERS OF

LEATHER PUMP PACKINGS,



AND ALL KINDS OF LEATHER, RUBBER, AND FIBRE

WASHERS,

633 and 635 Van Buren St., - Brooklyn, N. Y.

FROM BROWN & SHARPE.

TABLE OF DECIMAL EQUIVALENTS, of 8ths, 16ths, 32nds and 64ths of an Inch.

FOR USE IN CONNECTION WITH

MICROMETER CALIPER

32nds.	64ths.	64ths.
$\frac{1}{32}$ =.03125	$\frac{1}{6.4}$ = .015625	$\frac{33}{64}$ = .515625
$\frac{5}{32}$ = .15625	$\frac{5}{64} = .078125$	$\frac{35}{64}$ =.546875 $\frac{37}{64}$ =.578125
$\begin{bmatrix} \frac{3\sqrt{2}}{3\sqrt{2}} = .21875 \\ \frac{9}{3\sqrt{2}} = .28125 \end{bmatrix}$	$\left \begin{array}{c} \frac{7}{64} = .109375 \\ \frac{9}{54} = .140625 \end{array} \right $	$\frac{39}{64} = .609375$ $\frac{4}{64} = .640625$
$\frac{\frac{11}{32}}{\frac{13}{32}}$.34375	$\frac{71}{64}$ =.171875	$\frac{\frac{43}{64}}{\frac{45}{64}}$ =.671875 $\frac{45}{64}$ =.703125
$\frac{\frac{35}{32}}{32}$. 46875	$\frac{\frac{95}{54}}{\frac{54}{54}}$ =.234375	$^{64}_{64} = .734375$ $^{49}_{64} = .765625$
$\frac{\frac{79}{32}}{32}$ =.59375	$\frac{\frac{96}{64}}{64} = .296875$	$\frac{51}{64} = .796875$
$\frac{\frac{3}{3}}{\frac{3}{2}} = .71875$	$\frac{23}{64} = .359375$	$\frac{\frac{5}{6}\frac{3}{4}}{\frac{5}{6}\frac{5}{4}}$ =.828125 $\frac{5}{6}\frac{5}{4}$ =.859375
$\begin{bmatrix} \frac{25}{32}78125 \\ \frac{27}{32}84375 \end{bmatrix}$		$\frac{\frac{57}{64}}{\frac{59}{64}}$ =.890625 $\frac{59}{64}$ =.921875
$\frac{\frac{3.0}{3.2}}{\frac{3.0}{2}}$ = .90625	$\frac{\frac{35}{64}}{64}$ = .453125	$\frac{\frac{61}{64}}{\frac{63}{64}}$ =.953125
	$\begin{array}{c} \frac{1}{3_{2}} = .03125 \\ \frac{3}{3_{2}} = .09375 \\ \frac{3}{2} = .09375 \\ \frac{5}{2} = .15625 \\ \frac{7}{2} = .21875 \\ \frac{3}{2} = .28125 \\ \frac{1}{3_{2}} = .34375 \\ \frac{1}{3_{2}} = .40625 \\ \frac{1}{3_{2}} = .46875 \\ \frac{1}{3_{2}} = .53125 \\ \frac{1}{3_{2}} = .59375 \\ \frac{2}{3_{2}} = .59375 \\ \frac{2}{3_{2}} = .71875 \\ \frac{2}{3_{2}} = .78125 \\ \frac{2}{3_{2}} = .78125 \\ \frac{2}{3_{2}} = .84375 \\ \end{array}$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

TABLE OF DECIMAL EQUIVALENTS

OF MILLIMETERS AND FRACTIONS OF MILLIMETERS,

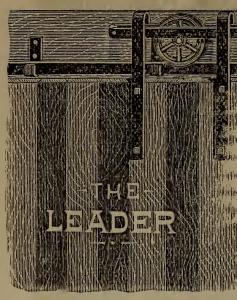
FOR USE IN CONNECTION WITH

METRIC MICROMETER CALIPER.

mm. Inches.	mm. Inches.	mm. Inches.	mm. Inches.
$\frac{1}{50}$ =.00079	$\frac{20}{5}$.01575	$\frac{3.9}{5.0}$ = .03071	9 = .35433
$\frac{\frac{50}{2}}{50}$ =.00157	$\frac{\frac{21}{50}}{50}$ = .01654	$\frac{40}{50}$. 03150	10= .39370
$\frac{3}{50}$ = .00236	$\frac{25}{50}$ = .01732	$\frac{31}{50}$ = .03228	11= .43307
$\frac{4}{50}$ = .00315	$\frac{23}{50}$ = .01811	$\frac{42}{50}$ = .03307	12 = .47244
$\frac{5}{50} = .00394$	$\frac{24}{50}$ = .01890	$\frac{43}{50}$ = .03386	13 = .51181
$\frac{6}{50}$ = .00472	$\frac{25}{50}$ = .01969	$\frac{44}{50}$ = .03465	14 = .55118 $15 = .59055$
$\frac{\frac{7}{50}}{\frac{8}{50}} = .00551$	$\frac{\frac{26}{50}}{\frac{27}{50}}$ =.02047	$\left \begin{array}{c} \frac{45}{50} = .03543 \\ \frac{46}{50} = .03622 \end{array} \right $	16 = .6993
$\frac{5-0}{50} = .00709$	$\frac{50}{28} = .02120$	$\frac{50}{47} = .03701$	17 = .66929
$\frac{10}{20} = .00787$	$\frac{\frac{50}{2}}{\frac{50}{6}} = .02283$	$\frac{50}{48} = .03780$	18= .70866
$\frac{11}{50} = .00866$	$\frac{30}{50} = .02362$	$\frac{49}{50} = .03858$	19 = .74803
$\frac{12}{50}$ =.00945	$\frac{31}{50}$ =.02441	1=.03937	20 = .78740
$\frac{13}{50}$ =.01024	$\frac{32}{50}$ = .02520	2 = .07874	21 = .82677
$\frac{14}{50} = .01102$	$\frac{33}{50} = .02598$	3=.11811	22= .86614
$\frac{15}{50}$ = .01181	$\frac{34}{50} = .02677$	4=.15748	$23 \pm .90551$ $24 \pm .94488$
$\frac{\frac{16}{50}}{\frac{17}{50}}$ =.01260	$\frac{35}{50}$ = .02756 $\frac{36}{50}$ = .02835	5 = .19685 6 = .23622	25 = .98425
$\frac{18}{50}$ =.01417	$\frac{\frac{50}{50}}{\frac{37}{50}}$ =.02913	7 = .27559	26 = 1.02362
$\frac{19}{50}$ =.01496	$\frac{38}{56} = .02992$	8=.31496	

10 mm. = 1 Centimeter = 0.3937 inches. 10 cm. = 1 Decimeter = 3.937 ... 10 dm. = 1 Meter = 39.37 ... 25.4 mm. = 1 English Inch.

TERRY'S "LEADER"



Anti-Friction STEEL HANGER

Best Hanger Made.

Is Unsurpassed for STRENGTH,
EASE OF WORKING or SIMPLICITY of CONSTRUCTION.
Made of Steel and used on the
Popular Terry Steel Rail. A
Ready Seller and full of Merit.

Try Them. Write for Discounts.

4-Inch Wheel, 6-foot run, per dozen pairs, - \$15 00

5-Inch Wheel, 10-foot run, per dozen pairs, - 18 00

IF NOT ON SALE BY YOUR JOBBER, WRITE

TERRY MANUFACTURING CO.

Mention this Book.

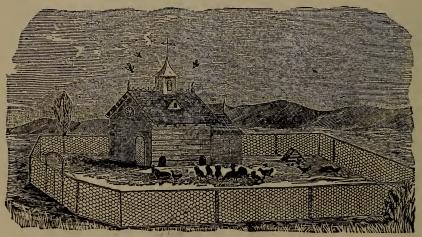
HORSEHEADS, Chemung Co., N. Y.

ESTABLISHED 1818.

THE

INCORPORATED 1874.

Gilbert & Bennett Mfg. Co.



WAREHOUSES:

42 Cliff St., New York. 228 Lake St., Chicago, Ill.
MANUFACTURERS of IRON and GALVANIZED WIRE

Sieves and Wire Cloth, Power Loom Painted and Galvanized Window Screen Wire Cloth, Galvanized Wire Cloth for Drying Fruits, World's Galvanized Web Wire Fence, Galvanized Twist Wire Poultry Netting.

FACTORIES:

GEORGETOWN, CONN.

Size, Weight, Length and Strength of Iron Wire.

BIRMINGHAM WIRE GAUGE.

					-		
.;			l J		"	DIRECT S	TRAIN.
Wire Guage.	Diameter.	Weight of	Weight of 1 mile.	Length of 1 Bundle.	Length of 1 Cwt.		60
Gu	net	ghi	Veight of mile.	gtt	Cw Cw	Area of Section.	Breaking Weight.
ro	iar	Vei 30	1 1 1	l ê a	i i	reacti	ci gi
<u> </u>	А			HH	H	Se	H H P
					1		-
No.	Inches.	Lbs.	Lbs.	Yards.	Yards.	Sq. in,	Lbs.
5-0	0 546	161 00	2830	39	70	0 163	13070
4-0	0 425	140 00	2460	45	80	0 142	11350
3-0	0 394	120 00	2113	₹ 52	93	0 122	9755
2-0	0 363	102 00	1794	62	110	0 103	8280
. 0	0 331	84 72	1490	74	132	0 086	6880
1	0 300	68 75	1210	91	162	0 071	5650
2	0 280	59 90	1054	105	187	0 062	4930
3	0 260	51 65	909	121	215	0 053	4250
4	0 240	44 00	775	143	255	0 045	3620
5	0 220	37 00	651	170	303	0 038	3040
6	0 200	30 56	538	203	361	0 031	2510
7	0 185	26 15	461	239	428	0 0265	2220
7 8	0 170	22 10	389	286	509	0 023	1840
. 9	0 155	18 36	323	342	609	0 0195	1560
10	0 140	14 97	264	420	747	0 016	1280
11	0 125	11 95	211	529	939	0 0125	1000
12	0 110	9 24	163	700	1244	0 010	800
13	0 095	7 05	124	893	1589	0 0071	568
14	0 085	5 51	97	1142	2031	0 0057	456
15	0 075	4 29	76	1468	2608	0 0044	352
16	0 065	3 22	57	1954	3473	0 0033	264
17	0 057	2 48	44	2540	4515	0 0026	208
18	0 050	1 91	34	3150	5600	0 0020	160
19	0 045	1 55	27	4085	7246	0 0016	128
20	0 040	1 22	21	4912	9168	0 0013	104
21	0 035	0 94	17	6416	11980	0 0010	80
22	0 030	0 69	12	8736	16300	0 0007	<u>56</u> .

Sizes Expressed in Fractions of an Inch.

Ì	15-32 in. —No.	5-0 full 5-16	in.—No.	1 full.	1-8 in No. 11
ļ	7-16 in.—No.	4-0 full 9-32	in.—No.	2	1-10 in —No. 13 full
Ì	13-32 in.—No.	3-0 full 1-4	inNo.	31	1-12 in —No. 14
1	3-8 in.—No.	2-0 full 7-32	in.—No.	5	1-16 in.—No. 16
l	11-32 in.—No.				1-32 in.—No. 22
Ì			in.—No.		
Į					

READING HARDWARE CO.,

READING, PA., Manufacturers of

BUILDERS' HARDWARE,

In Real Bronze, Brass and Bronzed Iron,

IN VARIOUS FINISHES KNOWN AS

GENEVA BRONZED, AMERICAN BRONZED,
ALBION BRONZED, COPPER BRONZED,
PERSIAN BRONZED, GERMAN BRONZED,
JAPANNED, ETC.

Registers, Ventilators, Borders,

Apple-Parers, Flower-Pot Brackets, Scales, etc.

WAREHOUSES:

81 Reade St., New York. - 514 Commerce St., Philadelphia.

C.P. LEGGETT MFG. CO. OF N.J.

OFFICE AND FACTORY:

201 to 207 EAST JERSEY STREET, ELIZABETH, N. J.

MANUFACTURERS OF

Porcelain, Jet, Mineral and Wood

Door and Furniture Knobs.

No Lead or Cement Used in Fastening Shanks and Knobs.

This is the only Knob now on the market that cannot possibly become detached or come off without breaking the knob.

Highly Endorsed and Sold by the Leading Hardware Houses of the United States

COSTS NO MORE THAN ORDINARY KNOBS.



ASK YOUR DEALER FOR IT AND TAKE NO OTHER.
PRICE-LISTS ON APPLICATION.

NEW YORK OFFICE, 121 CHAMBERS STREET.

C. P. LEGGETT Mfg. Co., of N. J.

Use of Wire in Telegraph Service.

No. 4, much used on important lines where the multiplex systems are in use. In the United States in the past few seasons largely replacing smaller $\frac{1}{2}$

About 3 per cent. of telegraph wire used in United States is No. 6.

No. 8, medium size for circuits not exceeding 400 miles. Most largely used in United States, new giving way to No. 4.

No. 9 represents about one-half the wire in U. 8 Telegraph service.

No. 10, shorter circuits, railway telegraph and private lines in Unit d States and Europe.

Nos. 11 and 12, short circults, police and fire alarma, telephone, etc. Nos. 14 to 16, short private lines and for telephone service, a low steel being the material.

Use of Large Wire.

Much of the new, and all of he most important line construction of the Much of the new, and all of the most important the construction of the W stern Union Telegraph Company, in the past two or three seasons has called for No. 4 Wire in place of No. 8 and No. 9, as a masked tendency in advanced telegraph service.

"The charge of electric ty measured by its potential, resides only on the surface of line wire and its an ount is determined by the magnitude and form of the surface. A No. 8 wire has a surface of 228 04 square feet to the mile; a No. 6 wire has 286.37 square feet."

From all the evidence of the best telegraph experts, the larger the wire

From all the evidence of the best telegraph experts, the larger the wire the greater the strength of the signal that can be transmitted through it to any distance.

Grades of Telegraph Wire.

Iron wire manufactured exclusively for telegraphic service is known in the market in this country and abroad by terms common to the trade as follows:

Extra Best Best (E. B. B.) Made by improved continuous processes from

the very best iron. It stands highest of any telegraph wire in conductivity, with a weight per mile ohm (see below), of from \$6.0 to 5100 lbs. Very uniform in quality, pure, tough and pliable.

2 Best Best (B. B) Less uniform and tough than the above-named, but stands a good mechanical test. "Weight per mile ohm." 5500 to 5800 lbs. Is largely used by some telegraph companies and in railway telegraph

straiger, and a service.

3 "Best"(B) A term almost indiscriminately applied to the lower grades of wire designed for electric service. A harder and less pliable wire, "weight per mile ohm," about 6500.

4 "Steel" (or Homogeneous metal) more expressly designed for short l'ine Telephone service where a measure of conductivity can be exchanged for ten-ile strength in a light wire." "Weight per mile ohm," 6000 to 7000 lbs.

Weight per Mile Ohm.

This term is to be understood as distinguishing the resistance of material This term is to be understood as distinguishing the resistance of material only, and means the weight of such material required per mile to give the resistance of one Ohm. To ascertain the mileage resistance of any wire, divide the "weight per mile ohm" by the weight of the wire per mile. Thus in a grade of Extra Best Best, of which the weight per mile ohm is given at the average of 4860, the mileage resistance of No. 4, (weight per mile 707 lbs) would be about 6 ohms. and No. 14 steel wire 6600 lbs, weight per mile olm, (s9 lbs weight per mil) would show about 75 ohms.

Measuring Weight of Live Cattle.

An allowance of 23 lbs. to the superficial foot is made for cattle that girt An anowance of 25 los. to the superficial foot is made for cathe that girt from 5 to 7 feet; from 7 to 9 feet, 31 lbs. for small cattle and calves that girt from 3 to 5 feet, and 11 lbs. to the superficial foot for pigs, sheep, and cattle that girt less than 3 feet. Rule: Multiply the girt in inches, back of the shoulder, by the length in inches from the square of the butcock to a point even with the point of the shoulder-blade, and divide by 144 to find the superficial feet: this result multiplied by the number of lbs., allowed as above for cattle of different girts, will give the weight sought.

"Novelty" Dust Pan

A Humane Invention.



Also a Triple Edge.
Ain't this a "Daisy"?

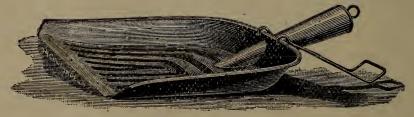
MADE OF ONE PIECE.



Neat. Strong, Durable. Cheap.



Is the recognized STANDARD ELBOW
IN THE MARKET.



Write for Prices and Discounts to

LOCK SEAM ELBOW MANUF'G CO., SOLE MFRS. INDIANAPOLIS, IND.

Wires of Various Metals Compared.

The following table is given by Mr. David Kirkaldy, of London, to exhibit the tensile strength and resistance to tension of wire made of various materials.

	Pulling Stress per square inch			
Specimens Tested.	Hard. Pounds.	Annealed. Pounds.		
Copper Brass Charcoal Iron Coke Iron Steel Phosphor Bronze, No. 1	81.156 65.834 65.321 120.976 159.515	37.002 51 550 46. 60 61.294 74.637 58.853 64.569		
" " No. 2	151.119 120 141 120.900	54.111 53.371		

Specimens Tested.	Extension p	No. twists in 5 inches.	
•	Annealed.	Hard.	Annealed.
Copper		86.8 14.7	96 57
Brass	28.	48.	87
Coke Iron	10.9	26.	44 79
Phosphor Bronze, No. 1	42.8	13.3 15.8	66 60
" No. 3	44.9 42.4	17.3 13.	53 124

Of the eight pieces of steel tested three stood from 45 to 45 twists, and five stood from 1% to 4 twists.

Relative Malleability of the Metals.

1. Gold. 2. Silver. 3. Copper.
4. Tin.

5. Platinum. 6. Lead.

7. Zinc, 8. Iron.

Specific Resistances of Metals.

				Brass Wire German Silver Wire.	
				Nickel Wire	
				Calcium Wire	
Lead	10.76	Zinc Wire	3.70	Aluminium Wire	1.75

List of Conductors and Non-Conductors,

In which each substance named conducts better than that which precedes it; the first being the best insulator, the last the best conductor

precedes it, the i	rer nerng rne nest	insulator, the last	the pest condu
1. Dry Air.	8. Glass.	15. Saline Solu-	20. Tin.
2. Paraffine.	9. Silk.	tions.	21. Iron.
3. Hard Rubber.	10. Dry Paper.	16. Acids.	22. Platinum
4. Shellac.	11. Porcelain,	17. Charcoal or	23. Zinc.
5. India Rubber.	12. Dry Wood.	Coke.	24. Gold.
6. Gutta Percha.	13. Dry Ice.	18. Mercury.	25. Copper.
7. Sulphur.	14. Water.	19. Lead.	26. Silver.

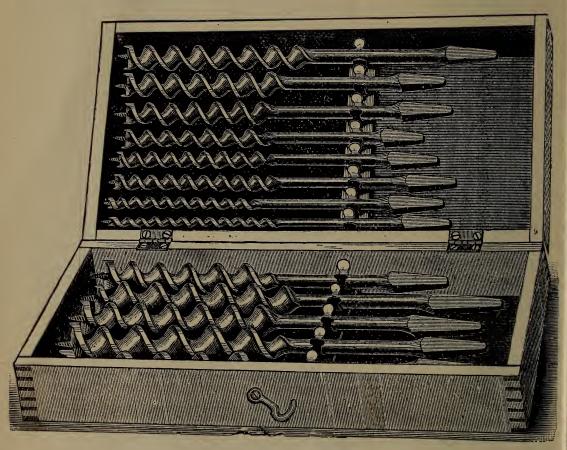
When a wire of small resistance and an insulator of great resistance are employed upon a line the highest excellence is secured, since the lower the resistance in the former the better is the transmission, and the higher the resistance in the latter the less the waste of the current.

C. E. JENNINGS & CO'S

(EXTRA | QUALITY | AUGER | BITS.)

ALL OUR AUGER BITS ARE MADE OF SOLID CAST STEEL AND WARRANTED.

Boxes with a rack to hold one Auger Bits put up in Wood a great convenience to Mechanics, as the Bits can be put away immediately after use, each Bit fitting into its own place. These Boxes would cost the Mechanic at least 50 cents without the Bits.



No. 10 set Extension-Lip Pattern, $32\frac{1}{2}$ Quarters, \$5.00 per set.

C. E. JENNINGS & CO.,

79 and 81 Reade and 97 Chambers Streets, NEW YORK.

Table of Iron, Steel, Copper and Brass Wire.

WEIGHT OF 100 FEET IN POUNDS. BIRMINGHAM WIRE GAUGE.

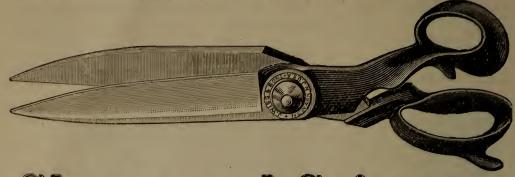
Brass and Copper Wire from 0 to 25 is numbered by Stubs' Gauge. Fine Wire from No. 26 is numbered by London Gauge.

		Hondon Gau	0	
No. of Gauge.		PER LINE	EAL FOOT.	
Gauge.	Iron.	Steel.	Copper.	Brass.
0000	54 62	55 13	62 39	58 93
000	47 86	48 32	54 67	51 64
00	38 27	38 63	43 71	41 28
0	30 63	30 92	34 99	33 05
1	23 85	24 07	27 24	25 73
2	21 37	21 57	24 41	23 06
3	17 78	17 94	20 3	19 18
4	15 01	15 15	17 15	16 19
5	12 82	12 95	14 65	13 84
6	10 92	11 02	12 47	11 78
7	8 586	8 667	9 807	9 263
8	7 214	7 283	8 241	7 783
9	5 805	5 859	6 63	6 262
10	4 758	4 803	5 435	5 133
11	3 816	3 852	4 359	4 117
12	3 148	3 178	3 596	3 397
13	2 392	2 414	2 723	2 58
14	1 826	1 843	2 085	1 969
15	1 374	1 387	1 569	1 482
16	1 119	1 13	1 279	1 208
17	8915	9	1 018	9618
18	6363	6423	7168	6864
19	4675	472	534	5043 3502
20	3246	°277	3709	
21	2714	274	31	$2929 \\ 2241$
22	2079	2098	2373 1892	1788
23	1656	1672	1465	1384
24	1283	1295	1211	1144
25	106 0859	107 0867	0981	0926
26	0859	0685	0775	0732
$\begin{array}{c} 27 \\ 28 \end{array}$	0519	0524	0593	056
$\frac{28}{29}$	0313	0324	0511	0483
30	(382	0385	0436	0412
31	0265	0267	0303	0286
32	0215	0217	0245	0231
33	017	0171	0194	0183
34	013	0131	0148	014
35	0066	0067	0076	0071
36	0042	0042	0048	0046

J. WISS & SONS,

Manufacturers of

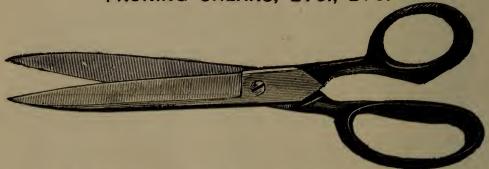
Only Best Quality Japanned of Nickle-Plated



Shears and Scissors.

Large Assortment and Full Line of

TAILORS' SHEARS, STRAIGHT AND BENT TRIMMERS, BANKER AND PAPER SHEARS, LADIES' SCISS-ORS, BARBER SHEARS, TINNERS' SNIPS, PRUNING SHEARS, ETC., ETC.



All Goods Warranted to be of the Very BEST QUALITY and FINISH.
Sold by all the Principal Dealers in the United States.

J. WISS & SONS,

NEWARK, - - - N.J.

Send for Price Lists and Discounts.

TABLE OF WEIGHTS.

Showing Estimated Number of Pounds of Barbed Wire Required to Fence Space or Distances Mentioned, with

One, Two or Three Strands.

				D.	2 STRA	3 STRA	3 STRANDS.		
1 Square Ac	re	5	7.5 1	bs.	115	lbv.	172	lbs.	
1 Side of a S			51/4	66	281/2	6.6	423/	6.6	
1 Square Ha			01/2	6.6	81	6.6	1211/2	6.6	
1 Square Mi				66	2880	6.6	4320	66	
1 Side of 1 Square Mile.			1)	60	720	6.6	1080	6.6	
1 Rod in Le			11/2	6.6	21/4	6.6	33/2	6.6	
00 Rods in L			21/2	+ 6	225	66	3371/4	6.6	
100 Feet in Le			7	6.6	14	66	21	6.6	
are placed apart.	for each for one						ch, and wi . for galva		
FEET.	PACKAGE III	LES. OF STAPLES			URARTE E	н,	4 STRAB	D8,	
- 8	660	71/4	360		\$167 90		\$196 38	5	
10	528	53/4	360		149 00		180 39	3	
12	440	43/2	360		139 78		168 0	7	
161/2	320	31/2	360		124 45		152 6	3	
20	264	3	360		117 40		145 51	3	
25	21.2	21/4	360		110 74		138 80)	
30	176	2	360		106 16		134 23	2	
33	160	13/	360		104 09		132 13	1	

Number of Wires and Distances Between Posts.

Although fences are sometimes made of two wires, to fence against cattle only, experts recommend no less than three, and as many more as desirable. Five wires make a good fence—such is used by nearly all the railroad companies.

The following are the distances apart at which the wires are generally

placed:

Two-wire fence, 1st wire 22 inches, 2d wire 44 inches from the ground. Three-wire fence, lat wire 16 inches, 2d wire 30 inches, 3d wire 48 inches from the ground.

Four-wire fence, 1st wire 12 inches, 21 wire 24 inches, 34 wire 35 inches,

4th wire 48 inches from the ground.

Five-wire fence, 1st wire 8 inches, 2d wire 15 inches, 3d wire 24 inches, 4th wire 36 inches, 5th wire 48 inches from the ground.

One less strand may be used with four-point than two-point wire. The HEIGHT OF THE LEGAL FENCE varies as follows:

Four feet high in Maine, New Hampshire, Massachusetts, Delaware and Idaho.

Four and a half feet high in Vermont, Rhode Island, Connecticut, New York, New Jersey, Maryland, West Virginia, Ohio, Michigan, Indiana, Illinois, Wisconsin, Minnesota, Iowa, Tennessee, Kansas, Nebraska, Col-

orado, Oregou, Arizona, Nevada, Montana, Dakota and Utah.

Fine feet in Pennsylvania, Virginia, Missouri, Kentucky, North Carolina, South Carolina, Georgia, Alabama, Florida, Mississippi, Texas, Arkansas, California, and Washington and Wyoming Territories.



MANUFACTURERS OF

Bit Braces and Hardware Specialties.

Catalogues and Price-Lists Furnished on Application.

SEIRIVER'S NEW YORK COPYING PRESSES.



T. SHRIVER & CO.,

333 East 56th Street, New York.

Manufacture COPYING PRESSES OF ALL SIZES AND EVERY STYLE OF FINISH, for Railroad, Express and Transportation Companies and general mercantile use.

Priced Catalogues and Discounts on Application.

Furnished by JOHN A. ROEBLING'S SONS CO.,

WIRE STANDARD HOISTING ROPES,

With 19 Wires to the Strand.

TRADE NUMBERS, SIZES, WEIGHT AND STRENGTE.

IRON.

Trade No.		ence in inches.	Weight per foot in lbs- of Rope with Hemp Cen	tons of 2.000	Proper working load in tons of £,000 lbs.	Rope of	sheave in
11	91/	634	8.00	74	15	15 16	s
			6 30				
			5.25				
			4.10				
5	11/2	434	3.65	3.)	S .	1: ½	434
			3.00				
			$ \dots 2.50\dots $				
			$[\dots 2.00\dots]$				
			1.58				
	1/8		1.20				
			0.88				
			0.70				
			0 44				
10 34	₩	11/2	0.35	3.48	·····›/2···		1½

CAST STEEL.

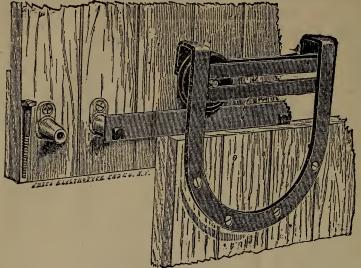
Trade No.	Diameter.	ence in	Weight per foot in lbs. of Rope with Hemp Cen	tons of * 2,000	Proper working load in tons of 2,000 lbs.	Circumfer- ence of Hemp Rope of equal str.	Min. size of drum or sheave in feet.
1	21/	63/	8.00	130	26		9
2	22	6	6.30	100	21		8
3	13/	516	5.25	78	17	15¾	71/2
4	156	5	4.10	64	13	14½	6
5	1%	43/	3.65	55	11	13½	5%
6	11/	4	2.50	89	8	111/2	5
7	1%	31/	2 00	30	6	10	4%
8	1	31%	1.58	24	5	91/4	4
9	7/	2 3/	1.20	20	4	8	334
10	3/	21/	0.88	13	3	61/2	31/4
10%	5,4	2	0.70	9	2	51/4	3
101	9-16	156	0.44	61/6	136	434	234
0.3	1/	1%	0 35	51/2	11	41/2	2
1.074	1			72.00	1		

Note.—The weights given are for Hemp Center Ropes. The weight of Wire Center Ropes is 10 per cent. more than that for Ropes with Hemp Centers.

For safe working load, allow one-fifth to one-seventh of the ultimate strength, according to speed, to as to get good wear from the rope. When substituting wire rope for hemp rope, it is good economy to allow for the former the same weight per foot which experience has approved for the latter.

PATENT STEEL DOOR HANGER.

The most perfect Anti-Friction Hanger in the Market,



BECAUSE

It is made of steel throughout, except the wheel, which has a steel axle, Itwillnotbreak Itis practically free from wear, It is almost noiseless in action. It requires no oil. It has a broad bearing on the door and keeps in line. It is by far the most durable. It may be used with any track. It is always in order.

LANE'S PATENT TRACK

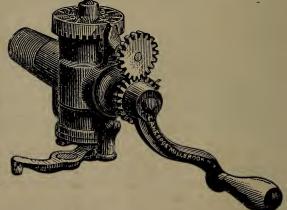
Is made of steel and is easily put in position. Catches and holds no snow or ice. Door hung thereon cannot jump the track. Is not subject to decay. Requires no fitting, but is ready at once. May be used with hangers of other manufacture.

LANE'S MEASURING FAUCET.

PRICE, \$3.00.

For Light or Heavy Molasses, Oils, Varnishes or other Fluids.

We warrant these Faucets to to be as represented, measuring correctly and working more easily in heavy molasses than any Measuring Faucet in the market. No grocer can afford to be without them, for they save time, and "time is money." They insure perfect cleanliness, requiring no tin measures or funnel to collect dirt and draw flies. They do not drip. They prevent all waste, as no molasses or other fluid can pass except when the crank is turned. They are the embodiment of simplicity, and consequently they are always in order. They work easily in the heaviest molasses. They are warranted to measure correctly, according to U. S. Standard.



LANE BROS., Poughkeepsie, N.Y.

GENERAL AGENCY,

JOHN H. GRAHAM & CO., 113 Chambers St., New York.

TABLE

SHOWING THE DIAMETER IN DECIMALS OF AN INCH, AND THE NUMBER OF FEET IN ONE POUND OF EACH GAUGE IRON WIRE, AS DRAWN BY THE UNITED STATES MANUFACTURERS.

No.	Decim'ls of inch.	Feet in pound.	No.	Decim'ls of inch.	Feet in pound.
000	.362	2.873	15	.072	72.984
00	.331	3.444	16	.063	95.396
0	.323	3.619	17	.054	129.873
1	.283	4.698	18	.047	172.401
. 2	.263	5.444	19	.040	222.222
3	.244	6.333	20	.033	301 249
4	.225	7.460	21	.030	370.036
5	.207	8.809	22	.026	476.190
6	.192	10.270	23	.022	640.74
7	.177	12.047	24	.020	879.03
8	.162	14.365	25	.017	1189.71
9	.148	17.238	26	.015	1485.62
10	.135	20.698	27	.014	1872.71
11	. 120	26.174	28	.012	2361.42
12	.105	34.254	29	.011	2978.91
13	.092	44.655	30	.010	3754.83
14	.080	59.174	1	1	

TABLE

SHOWING CORRESPONDING SIZES OF SLUBS' STEEL WIRE OR RODS, TO THE DIVISIONS OF AN INCH.

Nos. 2	12	21	28	30	35	42	48	52	56	61	
7–32	3-16	5-32	9-64	1–8	7-64	3-32	5-64	1–16	3-64	1. 32	

MESH OF COAL SCREENS.

USED BY THE PRINCIPAL COAL DEALERS.

$2\frac{1}{2}$, $2\frac{1}{4}$ and 2 in	ch	Screens	Furnace Coal.
$1\frac{3}{4}$ and $1\frac{1}{2}$	"	66	Stove out of Egg Coal.
$1\frac{1}{4}$ and 1	"	66	Nut out of Stove "
	66	66	Stove Coal.
and 3	66	66	Nut "
i	66	- 66	Pea
3-1 6	66	66	Brickmakers' Dust.

Knight's New Mechanical Dictionary.

A Description of Tools, Instruments, Machines, Processes and Engineering.
WITH INDEXICAL REFERENCES to TECHNICAL JOURNALS. (1876-1880.)

BY EDWARD H. KNIGHT, A. M., LL.D.

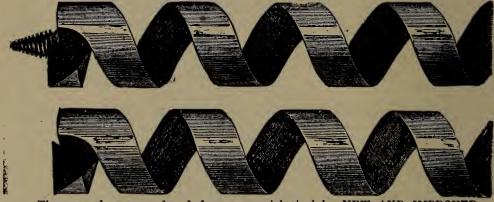
THE RIVERSIDE PRESS, - - - CAMBRIDGE, MASS.

The march of mechanical im provement in the five years that have elapsed since the completion of Knight's American Mechanical Dictionary renders it necessary to issue another volume, to keep the work abreast of the times. The two great exhibitions, at Philadelphia and Paris—with each of which the author was officially connected as delegate or commissioner and as a member of the respective juries—have brought forward a world of new matter; and the records of our own Patent Office, as well as the testimony of our technical journals, bear witness to the fact that at no period has invention been more fertile, more brilliant, or more important. To be complete in Four Sections, of 240 pages each, at \$2 per Section.—If there is no agent in your vicinity, write to the publishers and they will direct an agent to call on you or see that you are supplied.

HOUGHTON, MIFFLIN & CO., Boston, Mass.

Snell Manufacturing Company's IMPROVED SHIP AUGERS

AND SHIP AUGER BITS.



These goods are produced from a special steel by NEW AND IMPROVED MACHINERY, and the labor is performed by skilled mechanics who have made the manufacture of these goods a special study for many years—thus enabling us to place upon the market Ship Augers SUPERIOR TO ANY EVER BEFORE MADE. They are so finished as to bore endwise or with the grain as readily as acros it, or through the knottiest timber without swerving.

ALSO MANUFACTURERS OF CAR BITS AND A FULL LINE OF BORING TOOLS.

SNELL MANUFACTURING CO., FISKDALE, MASS.

BATES & WILSON, SOLE AGENTS, 80 CHAMBERS STREET, NEW YORK.

TABLE

SHOWING AVERAGE WEIGHT PER FATHOM, ADMIRALTY TEST, AND SIZES OF CHAINS REQUIRED FOR VESSELS, ACCORDING TO THEIR REGISTERED TONNAGE. FOR LOW DECK VESSELS ADD ONE FIFTH TO THE TONNAGE.

	i	Due	1	1	1		1	
Size.	nmon Coil Weight 100 feet.	Av'g	ved. Veight athom	Size of Rope.	Pro	oof.	Ship's Ton- nage.	Anchor
Inches.	Common Weig in 100 f	Stud.	Short Link.	Inches.	Cable Chain.	B B B Crane Chain.	Ship's	Size of Anchor
3-16 5 16 5 16 7 6 7-16 9-16 11-16 7 8 13-16 1 1 3-16 1 1 3-16 1 1 5-16 1 1 1 1-16 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	50 80 100 140 210 265 320 420 500 590 680 790	33 33 43 53 53 65 72 80 98 110 118 128 133 150 161 175 188 200 215 230	4 6 7 9 12 15 19 25 3 35 40 46 54 61 69 76 85 104 115 125 135 148 160	1 13% 2% 3¼ 4 4% 4% 5% 6¼ 7 7 10 10% 11½ 12 12% 13% 14¼ 15 16% 17¼ 18 18 19¼ 20 21	1 1 2 3 4 5 6 8 10 12 14 16 18 20 23 26 28 30 34 41 44 48 52 56 60 64 68 72	1½ 2 3 4 5 6 8 10 12 14 16 18 22 26 33) 34 41 44 48 52 66	30 50 75 100 100 110 130 160 200 240 280 320 360 400 440 500 550 600 700 850 1,150 1,300 1,450 1,600	150 200 300 400 500 600 70) 800 1,100 1,30,1 1,450 1,750 1,750 1,750 2,100 2,100 2,100 2,100 2,100 2,100 2,100 2,100 3,1
2½ 2¼		250 290			80 88		2,000 2,500	4,300 4,700

% inch and smaller chains are made of full size iron; all other sizes exact. Tested to the English Admiralty Standard.

German Coil Chain.

Wire Gauge	5	6	7	8	9	10	11	12	13
Number									
Weight in lbs.of 100 feet	37	30 1/2	24	19	143/4	1111/4	83/4	7	141/4
Breaking Strength	695	580	520	488	360	322		1	i

TRAVERS BROTHERS,

107 DUANE St. and 16 THOMAS St.,

NEW YORK.

Manufacturers and Sole Agents for

Peerless Sash Cords & Twines

BRAIDED EDGE
MEXICAN HAMMOCKS.

PEERLESS HAMMOCK SPREADERS, ANCHOR HAMMOCK ROPES,

LIBERTY MILLS

TWINES and CORDS,

Harmony Mills Twines and Cords,

Peerless Sea Island Twines,
GEM SEA ISLAND and COTTON TWINES.

Peerless Hammock Hooks.

AGENTS FOR

THE SILVER LAKE COMPANY'S

SOLID BRAIDED

SASH CORDS AND LINES.

Office and Salesrooms, 107 Duane st. and 16 Thomas st., NEW YORK CITY.



APPROXIMATE WEIGHT and STRENGTH of CORDAGE.

Furnished by L. Waterbury & Co., New York City.

Circum- ference in inches.	Diameter in inches.	Weight of 100 fat'ms or 600 ft. in lbs.	Weight of 100 Fat'ms, Tarred in 1bs.	Strength of New Ropes, in lbs.	No. of feet in 1 lb.
6 thd. 9 " 12 " 15 " 1 1 in. 1 1 2 in. 2 1 in. 2 1 in. 3 1 in. 4 i	11-16	12 18 24 30 37 46 65 80 98 120 142 170 200 230 271 310 346 390 435 480 581 678 797 920 1106 1265 1420 1572	17 24 34 45 50 55 85 100 125 155 190 225 265 300 320 405 455 510 575 640 775 930 1075 1245 1405 1600 1780 2030	7.40 780 1000 1289 1562 2250 3062 4000 5000 10500 10500 12250 14000 18062 20250 22500 22500 30250 36100 42250 49000 56250 64000 72250 81000	50 feet, 33 " 4 in. 25 " 20 " 8 in. 17 " 8 in. 2 " 3 in. 7 " 6 in. 6 " 4 " 3 in. 3 " 6 in. 3 " 6 in. 1 " 11 in. 1 " 8 in. 1 " 6 in. 1 " 5 in. 1 " 3 in. 1 " 103 in. 9 in. 7 3 in. 6 in. 1 " 5 in.
9½ " 10 "	3½ " 3¾ "	1760 1951	2285 2550	90250 100000	$\begin{array}{c} 4 \text{ in.} \\ 3\frac{1}{2} \text{ in.} \end{array}$

The relative strength of Manila to Sisal is about as 7 is to 5; or Manila is about 25 per cent. stronger than Sisal. Hawser-laid Rope will weigh one-sixth less.

Number of Railroad Spikes Used to One Mile of Track.

Average No. per keg of 200 lbs.	Ties 2 feet between centers, 4 spikes per tie makes per milc.	Rail used, weight per yard.
375 400 450 530 600 680 720	$5870 \text{ lbs} = 29\frac{1}{3} \text{ kegs.}$ $5170 \text{ "} := 26^3 \text{ "}$ $4660 \text{ "} = 23\frac{1}{3} \text{ "}$ $3960 \text{ "} = 20^3 \text{ "}$ $3120 \text{ "} = 17\frac{1}{3} \text{ "}$ $3110 \text{ "} = 15\frac{1}{2} \text{ "}$ $2910 \text{ "} = 14\frac{1}{3} \text{ "}$	45 to 70 40 to 56 35 to 40 28 to 35 24 to 35 } 20 to 30
900 1000 1190 1240	2350 " =11" " 2090 " =10\frac{1}{2}\$ " 1780 " = 9 " 1710 " = 8\frac{1}{2}\$ "	16 to 25 16 to 20 12 to 16
	No. per keg of 200 lbs. 375 400 450 530 600 680 720 900 1000 1190	No. per keg of 200 lbs. 4 spikes per tie makes per mile. 375 $5870 \text{ lbs} = 29\frac{1}{3} \text{ kegs.}$ 400 5170 " = 26 " 450 4660 " = $23\frac{1}{3}$ " 530 3960 " = 20° " 600 3520 " = $17\frac{3}{3}$ " 680 3110 " = $15\frac{1}{2}$ " 720 2910 " = $14\frac{3}{4}$ " 900 2350 " = 11 " 1000 2090 " = $10\frac{1}{2}$ " 1190 1780 " = 9 " 1240 1710 " = $8\frac{1}{2}$ "

SEE PAGE 119.



KEYSTONE WORKS.

GEORGE GRIFFITHS CO.

MANUFACTURER OF

SOLID CAST STEEL

Shovels, Spades and Scoops

DRAINAGE TOOLS,

Quality and Finish Guaranteed.

We make Drain Cleaners,

Cast-Steel Wire Potato Scoops.

Malleable Iron Screening Scoops.

Shovel, Spade and Fork Handles.
Coal Hods, Well Buckets, Chamber
Pails, Ash Cans and Ash Barrels, Stove Shovels, Pokers,
Pans, Etc.

NOS. 511, 513 & 515 LOCUST ST.,

Philadelphia, Pa., U. S. A.

Send for Price List.



OVAL SLIDE VISES.

SIZES OF SCREWS AND LENGTH OF JAWS.

Nos	00	0	1	2	3	14
Sizes of Screwsinches	, 2	1 5/8	3/4	7/8	1	11/8
Length of Jawsinches		21/2		31/2		41/2
Weight, pounds	.73/4	11	18	29	361/2	54

SOLID BOX VISES.

LENGTH OF JAW TO EACH SIZE MANUFACTURED.

Nos						60			75		85	90
Length of Jaws inches	3¾	4	44	4½	434	5	5	51/4	5%	51/2	5½	5%
Weight, pounds (about)					1			1	75		85	

SOLID BOX VISES .- (Continued.)

Nos												
Length of Jaws inches	534	6	6	6½	61/2	7	7	7%	7%	7%	734	8
Weight, pounds (about)	95	100	110	120	130	140	150	160	170	180	190	209

Rope and Iron Strapped Tackle Blocks.

DIAMETER OF SHEAVES, AND SIZE OF ROPE TAKEN BY EACH.

Length of Blocks,	inches.	4	5	6	7 -8
Diameter of Wheels,	6.6	21/2	3	3½	41/4 . 5
Diameter of Rope,	"	1/2	5/8	3/4	7/8 1

Length of Blocks,	inches.	9	10	11	12
Diameter of Wheels,	"	53/4	61/2	71/4	8
Diameter of Rope,	"	1	11/8	11/8	11/4

Thick Mortise Blocks.

Length of Blocks,	inches.	9	10	11	12	15
Diameter of Wheels,	66	5%	61/2	71/4	8	
Diameter of Rope,	6.6	11/4	13/8	1½	1½	

Size of Fry Pans.

No	0	1	2	3	4	5	6	7	8
Size across top.	8 ,	81	9	$9\frac{1}{2}$	10	$11\frac{1}{4}$	12	13	14 inch.

"WESTERN" FILES,

BEST CAST STEEL FILES,

WARRANTED TO BE UNEQUALLED IN THE MARKET,

FOR SALE BY

Iron and Hardware Dealers

THROUGHOUT THE UNITED STATES AND CANADA.



All Descriptions of Files

MADE TO ORDER.

WESTERN FILE CO., Limited.
BEAVER FALLS,

PENNSYLVANIA.

Filea.

XXXXX XXXXXX Warding Files. Pit Saw OF FILES Files. ,, ,, ,, Expressed as nearly as possible without the use of Decimals. Taper milS Files. ,, Taper -145 3 mx 6 2 2 6 6 6 8 Regular <u>:</u> 33 " Files. Cabinet Square. , " in " " pue **⊣**∞ punon $\frac{5}{1}_{6} \times \frac{3}{3}_{2}$ in. ,, REGULAR STANDARD X X Round. Half $\frac{7}{1}6 \times \frac{3}{3}$ in. 3 ~ × √∞ X 3.2 Hand. rclx $^{15}_{16} \times ^{5}_{64}$ in. " ~|× Flat. X X scant. Files. 33×16 in. ,, Wall-Saw $\frac{7}{16} \times \frac{5}{64}$ X 32 X

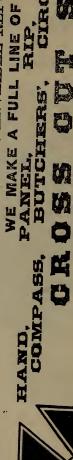
This Table of Sizes will give consumers, and all persons concerned in the use of Files, a fair idea of the sizes of the full parts of Files most generally used. It will also be found useful to persons who generally want Files of a certain width or thickness, and who not know the corresponding length of such Files

<u>ჭოლი</u>ს∞∞00−*∪*ო4ოი

Length.

RICHARDSON'S CFIFBRATED SAWS

Are Unequalled for Quality, Temper and Workmanship. Taper Ground, Thin at Back, and Perfectly True. AND HAVE JUSTLY ATTAINED AN ENVIABLE REPUTATION.



CROSS COLF SAWS. RIP, CIRCULAR, PANEL, BUTCHERS',

Illustrated Catalogue sent on application



Richardson's Trade Mark.

the standing of the Saws in the A Maltese Cross, with the letters BEST, emblematical of

We give an illustration of our New Improved Hand Saw, which combines the most practical improvement yet offered on Saws.

The position of the handle brings the blade or heel of the Saw nearer the hand, which makes it hang much lighter, and people to together with the additional Rivet, makes it the strongest and best Hand Saw in the market. We make this Saw in all lengths, and style it our of For price add

SPECIAL SAWS, OR ANY SAWS NOT ON OUR LIST, MADE TO ORDER.

Richardson's Saw Works, 15 to 27 River St., Newark, N.J., U.S. A.

Standard Sizes of Circular Saw Mandrels.

No.	Diameter of Pulley.	Face of Pulley.	Diameter of Flange.	Length of Shaft.	Diameter of Shaft.	Size of Hole in Saw.
1	$2\frac{1}{2}$ ins.	$3\frac{1}{2}$ ins.	$\frac{2\frac{1}{2}}{3}$ ins.	14 ins.	1 1-16 in	1 in.
2	3 .	٠٤ . ١	3 "	16 "	1 3-16 "	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$
3	$\frac{3}{3\frac{1}{2}}$ "	1 4 5 66	31 "	18 "	1 5-16 "	$1\frac{1}{8}$ " $1\frac{1}{4}$ "
4	4 "	5 "	4" "	20 ''	1 7-16 "	1 5-16 "
5	$\begin{bmatrix} 4 & " \\ 4\frac{1}{2} & " \\ 5 & " \end{bmatrix}$	$egin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	18 " 20 " 22 " 24 " 26 "	1 7-16 "	1 5-16 "
6	5 "	6 "	5 "	24 "	1 7-16 "	13 "
7	5½ "	$6\frac{1}{2}$ "	51/2 "	26 "	1 7-16 "	1\frac{3}{8} "
8	6 "	7 "	.6 "	28 "	1 9-16 "	1 2 "
1 2 3 4 5 6 7 8 9	7 "	8 "	6 "	32 "	1 11-16"	$1\frac{3}{8}$ " $1\frac{1}{5}$ " $1\frac{1}{2}$ " 1
10	8 "	18 "	6 "	36 "	1 7-16 " 1 7-16 " 1 9-16 " 1 11-16" 1 13-16"	13 "

When Ordering Circular Saws,

The following directions should be explicitly given:

Diameter of Saw in inches.

Thickness (or Gauge) of Saw at Rim.

Thickness (or Gauge) of Saw at Centre.

Log side, right or left hand, saw cutting towards you.

Number of Teeth in Saw.

Kind and number of Tooth.

Size of mandrel hole.

Size of pin hole.

Distance between pin holes from centre to centre.

Standard Gauges for Circular and Mill Saws.

Gauge.			Gauge.		
No. 4	½ inch	, scant.	No. 11	l inch,	scant.
" 5	7-32 "		" 12	3-32 "	full.
" 6	3-16 "	full.	" 13	3-32 "	scant.
" 7	3-16 "	scant.	' 1.4	5-64 "	full.
" 8	5-32 "		" 15	5-64 "	scant.
" 9	5-32 "	scant.	" 16	1-16 "	full.
" 10	- 1/8 "	full.			

A PERFECT TOILET SOAP

IS

Lindley M. Elkinton's

PURE PALM

Pressed Cakes, \$1.25 per dozen.

Old Dry Blocks, 10 cents per block.

Bars of Palm. 20 cents per pound.

TEST FOR TOILET SOAP:

Place the tongue on the Soap for one or two minutes, if a stinging sensation is felt, such Soap is not proper to use on the skin.

L. M. ELKINTON,

532 St. John Street,

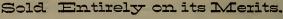
Philadelphia, Pa.

THE OLD AND ONLY RELIABLE.

LATEST IMPROVED

FORT WAYNE

western waster.



We have furnished these Machines to an apappreciative public for the past 12 years, during which time the demand for them has increased steadily and rapidly.

Each Machine is Warranted to Give Perfect Satisfaction.

We want this Machine represented in every city and town, and will give liberal discounts to dealers or agents, and guarantee sale and satisfaction of them

PRICE.

No. 1, Family Size. \$ 8 00 No. 2, Large Family 9 00 No. 3, Hotel Size. 10 00 Write for Catalogue and Terms to

The HORTON MFG. CO., Fort Wayne, Ind., U. S. A.

IMPROVED

WESTERN WASHER

WESTATO. SEPIZE.72. R

MAN'F'D. BY THE

HORTON MEG. CO.

FT. WAYNE. IND

Standard Length of Cut of Hatchets and Bench Axes.

Nos	1	1			2 ·			- 3
Shingling	10	3½			$3\frac{i}{8}$		$4\frac{3}{8}$	inches.
Claw		$3\frac{1}{2}$			$3\frac{7}{8}$		43/8	inches.
Half		$3\frac{1}{2}$	-11	111	$3\frac{7}{8}$		$4\frac{3}{8}$	inches.
Lath	1	$2\frac{1}{2}$			$2\frac{3}{4}$		3	inches.
							1	
No 1 2	3	4	5	6	7	8	1	9
Bench $ 3\frac{3}{4} 4\frac{1}{2} $	5	$5\frac{1}{2}$	6	$6\frac{3}{4}$	171/2	81/4	9	inches.

Weights of Washoe (Adz Eye) Picks.

RAILROAD PICKS.

Nos	1	2	3	4	5	6	7	8
Weight	5	$ 5\frac{1}{2}$	6	1 6.7	7	$ 7\frac{1}{2}$	8	$ 8\frac{1}{2}$ lbs.

MINING OR DRIFTING PICKS.

Nos	1	2	3	4	5	6	7	1 8	9
Weight	3	1 31/2	4	1 4 1/2	5	5½	6	$ 6\frac{1}{2} $	7 lbs.

POLL PICKS.

Nos	1	2	3	4	5	6	7	8	9
Weight	$3\frac{1}{2}$	4	$ 4\frac{1}{2}$	5	$ 5\frac{1}{2}$	6	$ 6\frac{1}{2} $	7	$7\frac{1}{2}$ lbs.

COAL PICKS.

Nos	1	2	3	4	5	6
Weight	$3\frac{1}{2}$	4	$4\frac{1}{2}$	5	6	$ 6\frac{1}{2}$ lbs.

Coes' (Genuine) Wrenches.

WILL TAKE NUTS OF THE FOLLOWING SIZES:

Size of Wrench	4	6	8	10	12	15	18	21 in.
Size of Nuts	1/2	1 3/8	$ 1\frac{1}{4}$	$ 1\frac{3}{4}$	$ 2\frac{1}{8}$	$2\frac{5}{8}$	3	$ $ $4\frac{1}{8}$ in.

Cast Steel Crowbars.

Size	Inches	3/4	7	1	1 	$1\frac{1}{4}$	13/8	111
Usual	WeightLbs.	6	8	10	13	17	22	26
Usual	LengthInches	44	48	52	55	58	66	72

THE SUPEROR IN MOWER.

SOME OF THE

SPECIAL ADVANTAGES

RECOMMENDING IT ARE:

1st—The ease and quickness with which it can be adjusted to cut High and Low grass; in a moment you can vary the cut from one-half to three and one-half inches.

2d—It is the only Mower in the market where the same machine Can, in a Moment, be Adjusted to Cut grass from one to twelve inches high.

3d—Being a Front-Cut Machine the operator is enabled to cut grass close up to walls, fences, trees, etc.

4th—The Reel Knives are protected by a Guard to prevent them from cutting shrubbery, etc.

5th—The rachet or pawl has no Spring, makes scarcely any noise, kas eight catches in a circumference of three inches, so that the reel starts to cutting the moment the machine is started forward.

6th--The material used is of the very best quality, so that Breakages Seldom if Ever occur.

7th--The Knives are made by a patented process, of the best steel, and are hardened and tempered in oil.

8th—They are made with the double gear, giving it ease of motion, combined with strength, enabling one to cut grass rapidly going at a slow rate of speed.

9th—All the Bearings in the Mower are long, so that the wear will be very slow.

10th—Our Pawls will Not Gum or Stick, we therefore, recommend to oil with machine oil. Coal oil will cut the bearings.

11th—The machine is sharpened by a very simple method, so that even a child can sharpen it with the greatest ease. A Crank and full directions accompany each machine.

PRICE LIST:
12 Inch Cut, - - - 15.0
14 " " - - - 15.0
16 " " - - - - 17.0

DISCOUNT TO THE TRADE.

ROGERS FENCE CO.,

Springfield, Ohio.

Sole Agents for New York City,

Quackenbush, Townsend & Co.,

85 Chambers and 67 Reade Sts.

**	*	~ .
MA	90590	Gates.
TILU	103353	Uates.

No	1		2	3	4	5
Inside Diameter	13-15	1	7/8	14	13/8	1 1½
Bo1e	1	1	11/3	1 3/8	158	1 13-16

John Wilson's English Butcher Knives.

LENGTH OF BLADE OF EACH NO.

No			. 020	6	26	1 2	27	28	2	29	30	
Leugth			. 43	٤	5	5	表	51/2		6	6½	inches.
No	43	-1	44	4	5	46	T	47	48	1	49	S6
Length	7	1	S		9	10	1	11	12	1	13	14 ins.

Eley Bros.' (" E. B.") Percussion Caps

ARE NUMBERED IN THIS MANNER:

Smallest No.	9	24	10	11	18	12	13	14	Largest.

English Gun Gauge.

SIZFS EXPRESSED IN PARTS OF AN INCH.

Number.												
Bore 5	6	- 1	9	11	15	19	25	36	52	90	140	300
Inch 1	15-16	7/8	13-16	34	11-16	58	9-16	1/2	7-16	1 3/8	5-16	14

The Sizes of Skates

COMPARE WITH SIZES OF SHOES AS FOLLOWS:

Skates, Inches	7	7 1/2	8	8 1/2	9	9 1/2	10	10½	11	111%
Shoes, No	9%	111	125	1	24	4	5 1/2	7 1/2	9	10½

Plate and Bedstead Casters.

SIZE, IN INCHES, OF WHEELS OF EACH.

PlateNo	1	2	3	4	5	6	7
Size	7/8	1	1 1 1/8	11/4	10%	17-16	1½
Bedstead, Old No.	15%.0	1%.1	11%.2	2 in 0	2 in 1	2 in 2	2 in heavy.
New "	101	102	103	104	105	105	107
Size	1%	1½	1%	1%	17/8	2	2.4

Hatter's Size Measure.

To obtain the correct size of the head, use a strip of paper—newspaper will do. Draw it tightly around the largest part of the head, and have the ends just meet. Then measure the length of the paper and the figures below will give you the size according to hatter's measure. An eighth of an inch either way will make no difference. These measures will answor for any style of hat or cap made:

8¾ ir	iches i	S	57/8	22¼ iz	nches	is7
9	66		6	22 %	66	
9 3%	66			23	6.6	
9 %	66		61/4	233/8	6.6	
01/4	66		63/8	23 ¾	66	73
032	66 _		6½	24	66	
1	66		65/8	24%	66	73
	66		6%	25	66	
1½ 1%	66		67/8	25 %	66	8

Union Nut Company,

99 Chambers Street

A. S. UPSON, Pres't. S. FRISBIE, Sec. & Treas.

NEW YORK.

T. SMITH, Ass't Sec. J. L.VARICK, Ass't Treas.

MANUFACTURERS OF

NUTS AND WASHERS,

CARRIAGE, TIRE, PLOW, STOVE, AGRICULTURAL & MACHINE



BOLTS,

Bolt Ends, Turn Buckles, Lag and Skein Screws,

Carriage Hardware,

Rules, Plumbs and Levels, Try Squares and T Bevels.

MANUFACTORIES.

UNIONVILLE, Conn., & CLEVELAND, Ohio.

ACENTS FOR

THE UPSON NUT CO., UNIONVILLE, CT.
THE UPSON NUT CO., CLEVELAND, O.
HOTCHKISS & UPSON CO.

STANDARD RULE CO.

ATHOL MACHINE CO.

BAILEY WRINGING MACHINE CO.

TABLE

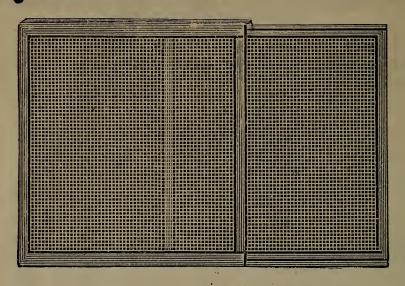
Showing the average number of Cold Pressed Nuts in a keg, 150 lbs. each, Square and Hexagon of standard sizes, as adopted by "the Association of Bolt and Nut Manufacturers of the United States."

						11
	WIDTH.	THICKNESS.	HOLE.	BOLT.	no. of square	NO. OF HEXAGON.
	11-32	5-32	3-32	1-8	45,000	
	13-32	3-16	5-32	3-16	22,500	
	1-2	1-4	7-32	1-4	10,000	10,500
	5-8	5-16	9-32	5-16	5,106	6,666
	3-4	3-8	11-32	3-8	2,727	4,528
-	7-8	7-16	13-32	7-16	1,904	2,057
	7-8	1-2	7-16	1-2	1,695	1,890
_	1	1-2	7-16	1-2	1,218	1,538
	1 1-8	1-2	1-2	4-16	1,016 885	1,245 957
	1 1-8	5-8	9-16	5-8	885	957
_	1 1-4	5-8	9-16	5-8	638	740
	1 3-8	3-4	21-32	3-4	450	555
	1 1-2	3-4	21-32	3-4	368	430
	1 5-8	7-8	25-32	7-8	260	270
	1 3-4	7-8	25-32	7-8	243	252
	1 3-4	1	7-8	1	249	257
	1 3-4 2 2	1	7-8	1	163	204
	2	1 1-8	15-16	1 1-8	143	168
	2 1-4	1 1-8	15-16	1 1-8	109	150
	2 1-4	1 3-8	1 1-16	1 3-8	85	120
	2 1-2	1 1-4	1 1-16	1 1-4	84	93
	2 3-4	1 3-8	1 3-16	1 3-8	55	60
	3	1 1-2	1 5-16	1 1-2	51	56
	3 1-4	1 5-8	1 7-16	1 5-8	39	44
	3 1-2	1 3-4	1 9-16	1 3-4	32	35
	3 3-4	1 7-8	1 11-16	1 7-8	28	30
	4	2	1 13-16	2	20	22

BAR AND SHEET LEAD-Weight in Pounds

Thickness, or Diameter, or Side; Inches.	Sheets per Square Foot.	Square Bars 1 Foot Long.	Round Bars 1 Foot, Long.	Thickness, or Diameter, or Side; Inches.	Sheets per Square Foot.	Square Bars 1 Foot Long.	Round Bars 1 Foot Long.
1-16	3.71	.02	.014	1 1-16	63.2	5.6	4.4
1-8	7 43	.079	.06	1-8	66.87	6.26	4.91
3-16	1'.	.175	136	3-16	70.51	6.98	5.5
1-4	14 03	.31	.245	1-4	74.35	7.74	6.1
5-16	13.05	.486	.33	5-16	78.05	8.55	6.73
3-8	22 02	.695	.549	3-8	81.76	9.38	7 38
7-16	26.	.943	745	7-16	85 49	10.18	8.05
1-2	29,75	1.25	973	1-2	89.23	11.0	8.75
9-16	33.49	1.55	1.24	9-16	93.	12.05	9.50
5-8	37.18	1.95	1.51	5-8	96.78	13.15	10.25
11-16	40.87	2.33	1.85	11-16	100.5	14.15	11.06
3-4	44.53	2.8	2.2	3-4	104.1	15.18	1:.88
13-16	48.28	3.28	2.58	13 16	107.9	16.30	12.76
7-8	52.12	3.8	2.93	7-8	112.3	17.45	13.66
15-16	56.05	4.35	3.41	15-16	116.	18.10	14.61
1	59.48	4.95	3.9	2	119 6	19.78	15.58

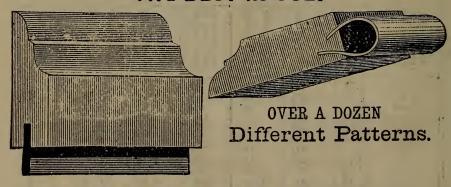
Adjustable Wire Window Screens.



WILL FIT ANY WINDOW.

ROEBUCK'S CELEBRATED WEATHER STRIPS.

THE BEST IN USE.



S. ROFIBUCIS, 164 FULTON STREET, NEW YORK.

TABLE

Showing the average number of washers in a keg of 150 lbs., of each standard size,

As Adopted by "The Association of Bolt and Nut Manufacturers of the U.S."

	Diameter.	Size of Hole	Thickness Wire Gauge.	Size of Bolt	No.in 150 lbs
	1-2	1-4	No. 18	-3-16	80.000
	5-8	5-16	" 16	1-4	34.285
	3-4	5-16	" 16	1-4	22.000
	7-8	3-8	" 16	5-16	18.500
1	1	7-16	" 14	3-8	10.550
	1 1-4	1-2	" 14	7-16	7.500
	1 3-8	9-16	" 12	1-2	4.500
	1 1-2	5-8	", 12	9-16	3.850
	1 3-4	11-16	" 10	5–8	2.500
	2	13-16	" 10	3-4	1.600
	2 1-4	15–16	9	7–8	1.300
	2 1-2	1 1-16	" 9	1	950
	2 3-4	1 1-4	" 9	1 1-8	700
	3	1 3-8	" 9	1 1-4	550
	3 1-2	1 1-2	" 9	1 3-8	450

PERKINS HORSE SHOES.

Weight expressed in ounces.

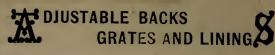
			P - 0.0.0						
Front Shoes, No.	0	, 1	2	3	4	5	G	7	8
Light	13	15 17	17 20	$\begin{bmatrix} 21 \\ 24 \end{bmatrix}$	24 28	29 34	35 38		
Medium Heavy		19	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	27	32	36	41	49	54
Hind Shoes, No	0	1	2	3	4	5	6	7	8
Light	10	12	15	18	22	26	31		
Medium Heavy		14	16 17	$\begin{bmatrix} 20 \\ 21 \end{bmatrix}$	24 25	$\begin{bmatrix} 28 \\ 30 \end{bmatrix}$	33 34	38	43
Mule, No		2	3	4	5	6	7		
Front Shoes	10	12	15	18	22	25	29	. 1	

"Ausable" Horse Shoe Nails.

STANDARD SIZES.

No	4	5	6	7	8	9	10	12
Length in inches. Number in pound	$\begin{array}{c} -\frac{1\frac{5}{8}}{276} \end{array}$	$\frac{1\frac{15}{16}}{168}$	2^{1}_{32} 138	$\begin{bmatrix} 2\frac{1}{4} \\ 110 \end{bmatrix}$	2,7 96	2,9 80	2 ¹ / ₁₆ 73	3 ¹ / ₁₆ 57





For Cook and Heating Stoves.



Endorsed by all who have used them. If not for sale by your jobber, address

Schenck's Adjustable Fire Back Company, 94 Market Street, - Chicago, Ill.



PROPORTIONS FOR

United States Standard Screw Threads and Nuts.

From HOOPES & TOWNSEND.

Diameter	Threads	Diameter	Short	Long	Long	Thickness
of Screw.	per inch.	at root of Thread.	Diameter.	Diameter.	Diameter	Thickness
1-4	20	.185	1-2	37-64	7-10	1-4
5-16	18	.240	19-32	11-16	10-12	5-16
3-8	16	.294	11.16	51-64	63-64	3-8
7-16	14	.344	25-32	9-10	1 7-64	7-16
1-2	13	.400	7-8	1	1 15-64	1 2
9-16	12	.454	31-32	1 1-3	1 23-64	9-16
5-8	11	.507	1 1-16	1 7-32	1 1-2	5-8
3-4	10	.620	1 1-4	1 7-16	1 49-64	3-4
7-8	9	.731	1 7-16	1 21-32	2 1-32	7-8
1	8	.837	1 5-8	1 7-8	2 19-64	1
1 1-8	7	.940	1 13-16	2 3-32	2 9-16	1 1-8
1 1-4	7	1 065	2	2 5-16	2 53-64	1 1-4
1 3-8	6	1.160	2 3-16	2 17-32	3 3-33	1 3-8
1 1-2	6.	1.284	2 3-8	2 3-4	3 23-64	1 1-2
1 5-8	5 1-2	1.389	2 9-16	2 31-32	3 5-8	1 5-8
1 3-4	5	1.491	2 3-4	3 3-16	3 57-64	1 3-4
1 7-8	-5-	1.616	2 15-16	3 13-32	4 5-32	1 7-8
2	4 1-2	1.712	3 1-8	3 5-8	4 27-64	2
2 1-4	4 1-2	1 962	3 1-2	4 1-16	4 61-64	2 1-4
2 1-2	4	2.176	3 7-8	4 1-2	5 31-64	2 1-2
2 3-4	4	2.426	4 1-4	4 29-32	6	2 3-4
3	3 1-2	2.629	4 5-8	5 3-8	6 17-32	3
3 1-4	3 1-2	2.879	5	5 13-16	7 1-16	3 1-4
3 1-2	3 1-4	3.100	5 3-8	6 7-64	7 39-64	3 1-2
3 3-4	3	3.317	5 3-4	6 21-32	8 1-8	3 3-4
4	3	3.567	6 1-8	7 3-32	8 41-64	4

WEIGHT OF STEEL TIRE PER SET OF 54 FEET.

11-2x7-16
124
1 1-2x1-2
142
15-tx1-2
154
1 3-4x1-2
165
2x1-2
190
2

Have a clean fire: and weld with equal parts of Borax, Salt and Sand.

JOHN H. GRAHAM & CO.,

ESTABLISHED 1870.

P.-O. Box 1042.

113 Chambers St. and 95 Reade St., New York.

Hardware Manufacturers' Agents.

All Goods at Factory Prices.

AMERICAN SCREW CO., .
Round-head, Flat-head and Brass Screws.

HENRY DISSTON & SONS, Saws, Tools, Files, &c. HARTFORD HAMMER CO.,

Hammers forged from Solid Cast-Steel.

LANE BROS.,
Grocers, Coffee-mills, Self-Measuring Faucets, &c.
IRON CITY TOOL WORKS,
Vises, Picks, Mattocks, GrubHoes, &c.

A. W. BRINKERHOFF & SON. "Universal" Corn-Huskers.

BURRELL & WHITMAN.

Butter, Cheese and Flour Tryers, &c.

TAYLOR BROS.,

Thermometers, Storm Glasses, &c.

P. LOWENTRAUT,
Mechanics' and Plumbers' Tools, Skates, &c.

T. C. RICHARDS HARDWARE CO., Bright Wire Goods, Picture-Nails, &c. DETROIT BLOCK WORKS,

Tackle Blocks, &c.
LAWRENCE CURRY-COMB CO.,
Boring Machines, &c.
A. G. COES & CO.,

Coes's Genuine Screw Wrenches.

ISAAC F. BLOODGOOD CO., Sand and Emery Paper, Emery

Cloth, &c.
LORING & PARKS,
Tacks, Brads, Nails and Plymouth Rivets.

HARRISBURG HANDLE CO.,

Axe, Pick, Hammer Handles, &2. EDWARD STORM SPRING CO., Cannon's Diamond-Point Nail

Sets.

BOSTWICK & BURGESS,
Queen Carpet-Sweepers.
TUCKER & DORSEY, Alarm Tills.
AMERICAN MACHINE CO.,

Freezers, Fluters, Wringers, &c. GAY & PARSONS,
Ratchet Screw-Drivers.

D. W. BOSLEY & CO.,

Weather Strip, Window-Cleaners,

CHADBORN & COLDWELL MFG.CO., Lawn-Mowers.

E. S. HOTCHKISS, Rat-Killers. HOWARD BROS., Cotton. Wool and Curry Cards.

W. H. HOWELL & CO.,

Geneva Fluter, Laundry Irons, &c. PHENIX CASTER CO.,
Martin's Patent Casters.

DOUBLE-POINTED TACK CO.,

Staples, &c.
PORTER MFG. CO., Screen Corners.
BARTON BELL CO.
UNITED STATES CORD CO.,

Braided sash Cord. H. KNICKERBACKER,

Scythes, Axes and Tools. G. M. EDDY & CO.,

Measuring Tapes, largest line in the world.

J. MALLINSON,

Cast-Steel Shears and Scissors.

DERBY & BALL, Scythe-Snaths.
SEYMOUR SMITH & SON,
Breast Drills, Saw Setts, Pruning

Shears, &c. OTSEGO FORK MILLS CO.,

Steel Forks, Rakes, Hoes, &c. C. S. BELL CO., Farm and Church Bells.

NEW HAVEN COPPER CO., Cast-Steel Augers and Bitts, all kinds and sizes.

KENTUCKY BELL CO.,

The "Dodge" Cow-Bell.

J. S. COWDERY, Carpenters' Chalk.

ROMER & CO., Brass and Iron Padlocks H. B. IVES,

Ives Burglar-Proof Door-Bolts.

CHALFANT MFG. CO.,
Polishing and Gas Toilet-Irons.
RIPLEY MFG. CO.,
Bung-Starters, Mallets, &c.
FRED. J. MYERS MFG. CO.,
Corn-Poppers, Fly-Traps and
Wire Goods

Wire Goods.
AMIDON & WHITE, Braces.
CRONK HANGER CO.,

Larn-Door Hangers, Plyers, &c.

APPROXIMATE WEIGHTS OF STRAP AND T HINGES.										
Weight per dozen. Furnished by Stanley Works.										
HEAVY STRAP HINGES.										
S.z. 4 5 6 8 10 12 14 16 ins.										
Weight. 6¾ 10½ 19½ 32¼ 55¼ 74½ 89¼ 108½ 1bs.										
EXTRA HEAVY T HINGES.										
Size										
Weight 20¾ 34¾ 54 78 83¼ 87¾ 1bs.										
STRAP AND T HINGES ARE COUNTERSUNK FOR SCREWS.										
Inches										
Light Strap Size Screws 6 7 8 9 10 10 12 13 13 Heavy Strap " 9 9 11 12 14 16 16 16										
Heavy Strap " 9 9 11 12 14 16 16 16 Light T " 7 7 8 8 9 10 11 12										
Heavy T										
Extra Heavy T " 10 11 13 14 16 16 16										
Hinge Hasps " 6 7 9 10 10 12										
WROUGHT BUTTS-Countersunk for Screws.										
TABLE BUTTS AND BACK FLAPS.										
Inches										
Size Screw 6 6 7 7 7 5 8 9 9 9										
NARROW WROUGHT BUTTS.										
Inches. 1 11/4 11/4 12/4 2 21/4 21/2 21/4 3 31/4 31/2 33/4 4 41/2 5 51/2 6										
Screws 5 6 7 7 8 8 9 9 10 12 12 12 12 14 14 14 14										
LIGHT NARROW AND LIGHT LOOSE PIN.										
Inch										
LOOSE PIN OR BROAD.										
(2x2 2½x2½ 3½x3 4½x4½										
Size										
8crews 9 10 11 13 14										
CAST BUTTS										
ARE COUNTERSUNK FOR SCREWS AS FOLLOWS:										
NARROW, FAST OR LOOSE JOINT.										
Inch										
Screws 6 7 7 8 8 8 10 10 10 12 14 12										
PARLIAMENT,										
Inch										
BROAD, FAST, AND LOOSE JOINT AND LOOSE PIN.										
Inch 2x2 to 2½x3 3x2½ to 3½x3½ 3½x4										
Screw 8 10 11										
Inch 3½x5 4x3 4x3½ to 4½x4½ 4½x5 and upwards										
Screw 10 10 11 13										

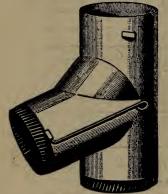


THE CONTONNIAL RAIN-WATER OUT-OFF.

PATENTED APRIL 18, 1876.

Success is the Measure of Merit."

This cut-off has been on the market but three years, and to-day it is the favorite with the trade throughout the United States and Canada.





LEFT-HAND WIRE.

RIGHT-HAND WIRE. SECTIONAL VIEW.

They are made in all sizes from two inches up, of TIN or GALVANIZED IRON. They are nicely japanned, and put up in crates of one dozen each (assorted—right and left-hand wires), so they may be used in any position without extra pipe or elbows.

The following are Regular Sizes Carried in Stock:

2 in. Tin	er doz.	\$4 00	3 in.	Galvanized	d Iron,	per doz.	\$8 00
3 in. Tin	"	5 00	4 "	"	"	"	12 00
4 in. Tin	"	8 00	5 "	"	"	"	16 00
5 in. Tin	**	13 00	6 "	"	- "	"	20 00
6 in. IX	"	18 00	7 "	"	- "	- 67	25 00
0 111. 122			8 "	"	"	66	30 00

Ask your jobber for them, or write to the undersigned, who will give you manufacturer's prices. Manufactured by

W. P. MYER, 22, 24 and 26 E. SOUTH St., INDIANAPOLIS, Ind. MASK US FOR PRICE ON A SAMPLE ORDER,

WROUGHT BRASS BUTTS.

Width when Open, and Sizes of Screws Required.

WIDTH	OF	BRASS	BUTTS,	WHEN	OPEN.
-------	----	-------	--------	------	-------

SizeInches	34	$\frac{7}{8}$	1	$ 1_{\frac{1}{8}} $	$ 1\frac{1}{4} $	$1\frac{3}{8}$	$ 1\frac{1}{2} $	$ 1^{\frac{5}{8}}$	134
Narrow Width	5 8	5	5 8	34	3 4	1 7/8	7 8	7 8	7 8
Middle	3/4	3/4	3/4	1 7/8	1 7/8	1	1	1	1
Broad	7 8	7/8	$\frac{7}{8}$	1	1	11/8	11/8	$ 1\frac{1}{8} $	11/8
Desk	$ 1\frac{1}{4}$	13/8	1 1 5	$ 1\frac{3}{4}$	17	2	$ 2\frac{1}{8} $	$ 2\frac{1}{4}$	$ 2\frac{1}{2}$
					4				
SizeInches	$ 1\frac{7}{8}$	2	$ 2\frac{1}{4}$	$ 2\frac{1}{2}$	$ 2\frac{3}{4} $	3	$ 3\frac{1}{4} $	$3\frac{1}{2}$	···
NarrowWidth	1	1	118	14	1 1 4	1 1 5	$ 1\frac{3}{4} $	2	
Middle	118	11/8	$ 1\frac{1}{4}$	$ 1\frac{3}{8} $	$ 1\frac{1}{2}$	$ 1\frac{3}{4} $	17/8	21/8	
Broad	14	$ 1\frac{1}{4}$	$ 1\frac{3}{8} $	$1\frac{1}{2}$	15	$ 1\frac{7}{8}$	2	$ 2\frac{1}{4}$	
Desk	23	3		.1.1					

BRASS BUTTS ARE COUNTERSUNK FOR SCREWS AS FOLLOWS:

SizeInch	1 1/2	3/4	1 7/8	1	111	$ 1\frac{1}{4}$	13/8	11	1 1 8
NarrowSize of Screw	0	1	11	2	2	3	4	4	4
Middle	0	1	1	2	2	3	4	4	4
Broad	0	1	1	2	2	3	4	4	4
Desk	1	2	2	4	4	4	4	5	5

SizeInch	$ 1^{\frac{3}{4}}$	1 1 %	2	$ 2\frac{1}{4} $	$ 2\frac{1}{2}$	$ 2\frac{3}{4} $	3	31	$3\frac{1}{2}$
NarrowSize of Screw	4	5	5	5	6	6	7	7	8
Middle	4	5	5	5	6	6	7	7	8
Broad	4	5	5	5	6	7	7	7	8
Desk	6	6	7:						

EMERY AND CORUNDUM

ARE BANKED OR GRADED AS FOLLOWS:

Nos.	8–10	Represents a	Wood rasp.
- 66	16-20		Rough file.
6.6	24-30		Middle cut file.
66	36-40		Bastard cut file.
66	46-60		Second cut file.
	70-80		Smooth cut file.
66	90-100		Superfine cut file.
66	120-FFF		Dead smooth file.

Baeder & Adamson's Emery Paper and Cloth

COMPARE WITH GRADE AS FOLLOWS:

Nos	000	00	0	100	1/2	1	11/2	2	21/2	3
Emery	Crocus	Flour	120	100	90	80	70	60	54	46

SPECIAL NOTICE TO THE TRADE.

EUREKA FIRE HOSE COMPANY,

13 BARCLAY STREET, New York.

MANUFACTURERS OF

SEAMLESS COTTON AND MILDEW-PROOF, RUBBER LINED

"EUREKA GARDEN HOSE"



This Company for the seasons trade in GARDEN HOSE invites the especial attention of dealers, and solicits their orders for our products of Hose for Household purposes. This hose is known as the "EUREKA GARDEN HOSE," which we have greatly improved in appearance and weaving—unequalled by any and the very best Hose in the market.

Eureka Garden Hose sells on sight.

It is Superior to the Best Rubber Hose for durability and strength. It is mildew-proof and will stand over 500 lbs. pressure per square inch and outlast Rubber Hose many times over EXPOSE 1T TO DRY AFTER USE, though it may be soaked every time it is used; having no outside covering to imprison the moisture, will, if given a fair chance, dry immediately, no gas is generated and the cotton is uninjured. This is a proven fact in fire departments, where our rubber lined Cotton Hose has been known to outlast all others many years.

After use DO NOT REEL UP WET, BUT PUT THIS HOSE IN THE SUN AND AIR WHERE IT CAN DRY,

and it will last many years.

Once handled by the Trade, and used by the Consumer, it has given the highest satisfaction to both parties.

THE EUREKA GARDEN HOSE CANNOT BE IN-JURED BY EXPOSURE TO THE SUN, same as Rubber Hose.

-PRICE LIST.-

$\frac{1}{2}$	Inch	Eureka	Garden	Hose,		-		•		20	Cents	per	Foot.
3/4	6.6	6.6	66	66	-		-		-	25	66	66	6.6
i	6.6	66	66	66		-		-		35	6.6	66	66 -

"SEND FOR SAMPLES."

Subject to Liberal Discount to the Trade. Couplings attached and Pipes Furnished when required.

SPUN BRASS KETTLES,

WEIGHT AND CAPACITY OF.

		100
7 in 1 lb	$\frac{1}{2}$ gal 18 in10 $\frac{1}{2}$ lb	10 gal
8 " 1 ¹ / ₃ "	1 " 19 "	12 "
9 " $2\frac{1}{2}$ "	$1\frac{1}{2}$ " 20 "	14 "
10 " 3" "	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	17 "
11 " 3\frac{1}{3} "	21 " 22 "20 "	18 "
12 " 4" "	3 " 23 "23 "	23 "
13 " 5 "	$4 \text{ " } 24 \text{ " } \dots 27\frac{1}{3} \text{ " } \dots$	25 "
14 " $5\frac{3}{4}$ "	$4\frac{1}{5}$ " 25 "	30 "
15 " $6^{\frac{1}{5}}$ "	5 " 26 "32 "	32 "
16 " $7\frac{1}{3}$ "	6 " 27"37 "	37 "
17 " 9 " "	8 " 28 "40 "	42 "

Number of Copper Belt Rivets and Burs in one Pound.

Inch	1/4	5 1 6	38	7 16-	$\frac{1}{2}$	9	5 /8	34	7/8	1	1 <u>1</u> 8	$1\frac{1}{4}$	$1\frac{1}{2}$	Burs
No. 7 " 8 " 9 " 10 " 12 " 13	276 340 544 588	248 280 448 512	208 272 384 452	200 248 340 404	$178 \\ 228 \\ 304$	172 220 300	152 184 272	136 176 238	110 156 204	104 136	96			345 390 610 716 985 1630

Copper Hose Rivets and Burs.

Size	. 5	3 8	7 16	$\frac{1}{2}$	9 1 6	<u>5</u> 8	$\frac{3}{4}$	<u>7</u> 8	Burs.
No. 7	308	201	155 181	142 160	133 150	122 135	109 116	97 100	345 390

Copper Oval Head (or Trunk) Rivets and Burs.

-1-1	$\frac{1}{4}$	5 16	3/8	7	$\frac{1}{2}$	9	5 8	34	78	1	11/8	$1\frac{1}{4}$	Burs
2	-			-									
No. 9	320	285	259	243	219	199	177	159	137	123	113	104	610

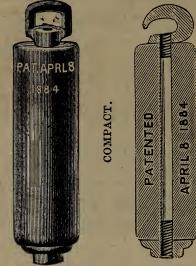
Number of Copper Braziers' Rivets in one Pound.

Nos	0	1	2	3	4	5	6	7	8	9	10
Chac	148	100	70	44	34	24	18	12	9	6	4

COMPRESSED LEAD SASH

With Wrought and Malleable-Iron Fastenings. The only Lead Weight made with Secure Fastenings.





Raymond Lead Co., Lake and Clinton Sts.. Chicago, Ill.



Cambridge Roofing Company,



MANUFACTURERS OF

Made of STEEL and CHARCOAL IRON.

WHICH TOOK FIRST MEDAL AT NEW ORLEANS EXPOSITION.

Corrugated Roofing and Siding, Crimped-Edge Roofing and Siding.

Send for Catalogue and Price-List.

CAMBRIDGE, OHIO.

BUILDERS' REFERENCE TABLES.

Size o	f Glass in Wi	ndows.	Size of Sash		
12 Lights.	8 Lights:	4 Lights.	and Frame.	1	
8x10	12 x10	12 x20	2.4 x3.10	LBS.	LBS.
8x12	12 x12	12 x24	2.4 x4.6	$\frac{1}{4\frac{1}{2}}$	5
9x12	$13\frac{1}{3}x12$	$13\frac{1}{3}$ x24	2.7 x4.6	5^2	51
9x13	$13\frac{1}{3} \times 13$	$13\frac{1}{3} \times 26$	2.7 x4.10	$\frac{51}{5}$	$ 5 $ $ 5\frac{1}{2} $ $ 5\frac{1}{2} $
9x14	$13\frac{1}{3} \times 14$	$13\frac{1}{2} \times 28$	2.7 x5.2	$5\frac{2}{5}$	6^2
9x15	$13\frac{2}{3} \times 15$	$13\frac{5}{3}$ x30	2.7 x5.6	$ 5\frac{1}{2} $ $ 5\frac{1}{2} $ $ 5\frac{1}{2} $	$6\frac{1}{6\frac{1}{2}}$
9x16	$13\frac{1}{3} \times 16$	$13\frac{7}{2}\dot{x}32$	2.7 x5.10	6	$6\frac{2}{2}$
10x12	15 x12	15 x24	2.10x4.6	$5\frac{1}{2}$	6
10x14	15 x14	15 x28	2.10x5.2	6	$6\frac{1}{6\frac{1}{2}}$
10x15	15 x15	15 x30	2.10x5.6	6 6	7
10x16	15 x16	15 x32	2.10x5.10	$6\frac{1}{2}$	71
10x18	15 x18	15 x36	2.10x6.6		7½ 8 9 7
10x20	15 x20	15 x40	2.10x7.2	7 8 6	9
11x14	$16\frac{1}{2}$ x14	$16\frac{1}{2}$ x28	3.1 x5.2		7
11x15	$16\frac{7}{2} \times 15$	$16\frac{1}{2}x30$	3.1 x5.6	$6\frac{1}{2}$	71
11x16	$16\frac{1}{2}x16$	$16\frac{1}{2}x32$	3.1 x5.10	7	$ \begin{array}{c c} 8 \\ 8 \\ 8 \\ 8 \\ 7 \\ \hline 7 \\ \hline 2 \end{array} $
11x17	$16\frac{1}{2}x17$	$16\frac{1}{2}x34$	3.1 x6.2	7	8
11x18	$16\frac{1}{2}x18$	$16\frac{1}{2}x36$	3.1 x6.6	$rac{7rac{1}{2}}{6rac{1}{2}}$	$8\frac{1}{2}$
12x14	18 x14	18 x28	3.4 x5.2	$6\frac{1}{2}$	$7\frac{1}{2}$
12x15	18 x15	18 x30	3.4 x5.6	7	8
12x16	18 x16	18 x32	3.4 x5.10	$7\frac{1}{2}$	$8\frac{1}{2}$
12x18	18 x18	18 x36	3.4 x6.6		$ \begin{array}{c} 8^{\frac{1}{2}} \\ 8^{\frac{1}{2}} \\ 9^{\frac{1}{2}} \end{array} $
12x20	18 x20	18 x40	3.4 x7.2		$10\frac{1}{5}$
12x24	18 x24	18 x48	3.4 x8.6		12

One Hank of Sash Cord will hang 16 Weights. Each Hank Measures 75 feet and weighs about 2 1-4 lbs.

SOLID EYE SASH WEIGHTS. Length and Thickness of Each Size.

Weight.	Inches in Diam.	Length.	Weight.	Inches in Diam,	Length.	Weight.	Inches in Diam.	Length.
$\begin{array}{c} 2\\ 2\frac{1}{2}\\ 3\\ 3\frac{1}{2}\\ 4\\ 4\frac{1}{2}\\ 5\\ 5\frac{1}{2}\\ 6\\ 6\frac{1}{2}\\ 7\\ 7\frac{1}{2}\\ 8\\ 8\frac{1}{2}\\ \end{array}$	12-1-21-1-21-1-21-1-21-1-21-1-21-1-2-1	54-500014-14-01-10-114-15-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	$\begin{array}{c} 9\\ 9\frac{1}{2}\\ 10\\ 10\frac{1}{2}\\ 11\\ 11\frac{1}{2}\\ 12\\ 12\frac{1}{2}\\ 13\\ 14\\ 15\\ 16\\ 17\\ \end{array}$	1125 14 14 14 14 14 14 14 14 14 14 14 14 14	18 1 18 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	18 19 20 21 22 23 24 25 26 27 28 29 30	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	$\begin{array}{c} 23\frac{7}{8}\\ 24\frac{7}{8}\frac{3}{8}\\ 25\frac{3}{8}\\ 27\frac{4}{4}\frac{3}{2}\\ 27\frac{4}{4}\frac{3}{4}\\ 31\frac{4}{4}\frac{1}{3}\\ 32\frac{7}{8}\\ 34\frac{7}{3}\frac{3}{4}\\ 36\frac{7}{4}\\ 38\frac{7}{4}\\ 39\frac{7}{2}\\ \end{array}$

IERICAN BOLT AND SCREW CASE CO..

Manufacturers of Patent Revolving Bolt and Screw Cases. DAYTON, OHIO.



Principal Agents:

Simmons Hardware Co., St.

A. F. Shapleigh & Cantwell Hardware Co., St. Louis. Russell & Erwin Mfg. Co., New York.

Quackenbush, Townsend &

Co., New York.
Burger & Baumgard, New
York City.

C. M. Biddle & Co., New York.

Co., Cincinnati, O. W. B. Belknap & Co., Louis-

J.S. Brown, Galveston, Tex. A. Baldwin & Co., New Or-

0. Stratton, H. Boston, Mass. Keith, Benham & Dezndorf, Chicago, Ill.

Seeberger & Co., Chicago, Ill.

Strong, Hackett & Co., St. Paul, Minn.

Wm. Bingham & Co., Ohio. Oleveland,

Lloyd & Supplee Hardware Co. Philadephia, Pa

THE AMERICAN BOLT & SCREW CASE Co., of Dayton, Ohio, are the only man-THE AMERICAN BOLT & SCREW CASE Co., of Dayton, Ohio, are the only manfacturers of these Cases. Many improvements have been added to them, making
them now as perfect and complete, as well as ornamental, as could be desired.
They are now using iron standards, screwed firmly into an iron hub, in the bottom, which makes them perfectly true and solid. The tops and bottoms are
double, with the grain of the wood crossed, glued and screwed together, and
braced with iron rods, which bind the whole firmly together; thus making it
strong enough to bear three times the weight that can be put into it; and by
which means they revolve perfectly true and easy; and they

ARE GIVING UNIVERSAL SATISFACTION.

Send For Circular.

ALL CASES GUARANTEED.

ROOFING SLATE.

GENERAL RULE FOR THE COMPUTATION OF SLATE.

From the length of the slate take three inches, or as many as the third covers the first; divide the remainder by 2, and multiply the quotient by the width of the slate, and the product will be the number of square inches in a single slate. Divide the number of square inches thus procured by 144, the number of square inches in a square foot, and the quotient will be the number of feet and inches required. A square of slate is what will cover 100 feet square, when properly laid upon the roof.

TABLE OF SIZES AND NUMBER OF SLATES IN ONE SQUARE.

Size in Inches.	No. of Slate in a Square.	Size in Inches.	No. of Slate in a Square.	Size in Inches,	No. of Slate in a Square.	Size in Inches.	No. of Slate in a Square.
6x12	533	9x14	291	10x18	192	11x22	137
7x12	457	10x14	261	11x18	174	12x22	126
8x12	400	12x14	218	12x18	160	14x22	108
9x12	355	8x16	277	14x18	137	12x24	114
10x12	320	9x16	246	10x20	169	14x24	98
12x12	266	10x16	221	11x20	154	16x24	86
7x14	374	12x16	185	12x20	141	14x26	89
8x14	327	9x18	213	14x20	121	16x26	78

The weight of a square of Slate is estimated in a general way (varying according to the thickness of the different makes) at from 600 to 700 lbs. per square.

A square of Slate is 100 superficial feet.

Gauge is distance between the courses of the slates.

Lap is distance which each slate overlaps the slate lengthwise next but one below it, and it varies from 2 to 4 inches. The standard is assumed to be 3 inches.

Margin is width of course exposed or distance between tails of slate.

Pitch of a slate roof should not be less than 1 in height to 4 in breadth.

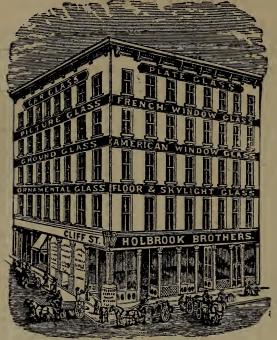
Length of a slate is taken from nail-hole to tail. Thickness of slates ranges from $\frac{1}{8}$ to $\frac{5}{16}$ inch.

WEIGHT PER SQUARE FOOT.

Thickness..... $\frac{1}{8}$ $\frac{3}{18}$; $\frac{1}{4}$ $\frac{2}{8}$ $\frac{1}{2}$ $\frac{5}{8}$ $\frac{3}{4}$ 1 Weight 1.81 2.71 3.62 5.43 7.25 9.06 10.87 14.5 lbs. Weight per cubic foot, 174 pounds.

It requires, on account of laps, an average of nearly $2\frac{1}{2}$ square feet of slate to make one of slating.

WINDOW GLASS.



IMPORTERS —
ENGLISH and FRENCH PLATE GLASS,
FRENCH WINDOW GLASS.
FRENCH PICTURE GLASS.

ENAMELED GLASS. FRENCH CAR GLASS.

GROUND GLASS,

CATHEDRAL GLASS.

RUBY, BLUE, GREEN, ORANGE and PURPLE GLASS.
SHARRATT & NEWTH'S ENGLISH GLAZIERS' DIAMONDS.

-ALSO-

American Plate Glass. American Window Glass. Floor and Skylight Glass. Embossed and Cut Glass.

All kinds of Glass Cut to any Size and Shape required. Estimates furnished.

HOLBROOK BROTHERS,

87 & 89 Beekman, and 53 & 55 Cliff Streets,

WINDOW GLASS.

FRENCH OR AMERICAN.

No. of Lights per Box of 50 Feet,

6 by 8 150 6½ " 8½ 130		8 24 by 30 10 3 by 36 6 8 24 32 10 32 35 6
7 " 9 115	13 " 24 23 18 " 20	20 24 " 34 9 32 40 6
8 "10 90 8½ "10½ 81		18 24 " 36 9 32 " 42 6 17 24 " 38 8 32 " 44 5
8 "11 82	2 13 " 30 19 18 " 26	16 24 " 40 8 32 " 48 5
8 " 12 75 9 " 11 73		14 24 " 42 7 32 " 50 5 14 24 " 46 7 32 " 56 4
9 "12 67	14 " 16 32 18 " 32	13 24 4 48 6 32 6 60 4
9 "13 62 9 "14 57		12 24 " 50 6 32 " 66 3 11 24 " 54 6 34 " 36 6
9 " 15 53	14 " 20 26 18 " 38	11 24 " 56 5 34 " 40 6
9 "16 50	TZ	10 24 " 60 5 34 " 44 5 10 24 " 66 5 34 " 46 5
10 " 12 60	14 " 26 20 18 " 44	9 26 " 28 10 34 " 48 5
10 " 13 55 10 " 14 52	12 20 10 10 40	9 26 " 30 9 84 " 50 4
10 "15 48		8 26 " 34 8 34 " 56 4 7 26 " 36 8 34 " 60 4
10 "16 45	111 01 10 10	7 26 " 36 8 34 " 60 4 7 26 " 38 7 34 " 66 3
10 "18 40		16 26 " 42 7 36 " 40 5 15 26 " 44 6 36 " 44 5
10 " 22 33	14 " 42 12 20 " 26	14 26 " 48 6 36 " 45 4
10 " 24 30 10 " 26 28		13 26 " 50 6 36 " 48 4 12 26 " 52 5 36 " 50 4
10 " 28 26	15 " 16 30 20 " 32	11 26 " 54 5 36 " 54 4
10 "30 24 11 "12 55		11 26 ° 58 5 36 ° 56 4 10 26 ° 60 5 36 ° 60 3
11 " 13 51	15 " 22 22 20 " 38	10 28 " 30 9 36 " 64 3
11 " 14 47 11 " 15 44		9 23 " 32 8 36 " 66 3 9 28 " 34 8 36 " 70 3
11 " 16 41	15 " 28 17 20 " 44	8 28 4 36 7 38 4 40 5
11 " 17 39 11 " 18 37	15 " 30 16 20 " 48 15 " 32 15 (20 " 50	8 28 " 40 7 38 " 42 5 7 28 " 42 6 38 " 44 4
11 " 20 33	15 " 34 14 20 " 54	7 28 4 46 6 38 52 4
11 " 22 30 11 " 24 27	1 10 00 10 100	6 28 " 50 5 38 " 56 3 6 28 " 56 5 38 " 62 3
12 "13 46 12 "14 43	التنظيم المتعال المتعال المتعال المتعالم المتعال	14 28 " 60 4 38 " 66 3 13 28 " 66 4 40 " 40 4
12 " 15 40	16 " 18 25 22 " 28	12 30 4 30 8 40 42 4
12 " 16 38 12 " 17 35		11 30 ° 32 8 40 ° 41 4 10 30 ° 34 7 40 ° 50 4
12 " 18 34	16 " 24 19 22 " 34	10 30 4 38 7 40 4 54 3
12 "20 30 12 "22 27	16 " 26 17 22 " 36 16 " 28 16 22 " 38	9 30 4 40 6 40 6 3
12 " 24 25	16 " 30 15 22 " 40	8 30 446 5 40 72 3
12 " 26 23 12 " 28 22	16 " 32 14 22 " 42 16 " 34 13 22 " 44	8 30 ° 48 5 42 ° 42 4 7 30 ° 50 5 42 ° 48 4
12 " 30 20	16 " 36 13 22 " 48	7 30 6 52 5 42 6 52 3
12 " 32 19 12 " 34 18	16 " 38 12 22 " 50 16 " 40 11 22 " 52	7 30 " 54 4 42 " 62 3 6 3 3
12 " 36 17	16 " 42 11 22 " 56	6 30 " 60 4 44 " 46 4
13 " 14 40 13 " 15 37	16 " 44 10 22 " 60 16 " 46 10 24 " 24	5 30 " 64 4 44 " 50 3 12 30 " 66 4 44 " 56 3
12 " 16 35 13 " 18 31	16 " 48 9 24 " 26 16 " 52 9 24 " 28	12 30 " 70 3 46 " 54 3
19 18 18	1 10 32 8 1 24 25	11 32 " 34 7 46 " 64 3

BRUCE & COOK,

METAIS.

TIN PLATE.
Roofing Plate,
Special Sizes,
Block & Bar Tin,
Tinners' Solder.

SHEET IRON. Russia.

Pat. Planished, Galvanized, Double Seaming, Cold Rolled, Common.

WIRE.

Bright Iron, Annealed Fence, Coppered, Galvanized, Tinned.

SOLDER.

Ex. Wiping,
No. 1 Refined,
No. 1 Capping,
Ex.No.1"B.&C."
Half and Half.

COPPER.

Sheet, Bottoms, Solders, Bolts, Wire, Ingot.

SHEET ZINC. American, Spelter.

ELBOWS.
Russia, Planished
Charcoal.

Stove Boards.
Stove Bolts,

" Pipe Collars,

" "Dampers, Fire Pots, Rivets, Black,

" Tinned,

Kettle Ears.

SUNDRIES.
Babbit Metal,
Antimony,
Spelter Solder,
Tinsmiths' Tools
and Machines.

Milk Can Trimmings.

AUSTIN'S PATENT EXPANDING CONDUCTOR, AND SPIRAL RIBBED PIPE.
PATENT BOOFING SEAMER FOR PUTTING TIN TOGETHER.

All Latest and Best Machines for Roofers and Tinners.

We call special notice to our Retail Department for those wanting Tinm n's Supplies less than full packages. All orders promptly attended to. Write for prices.

Table of Standard or Regular Tin Plates.

Size and Kind of Plates—Number and Weight of Sheets in a Box, and Wire Gauge Thickness, of every Kind and Size.

Stze.	Grade.	Sheets in Box.	Pounds in Box	Wire Gauge.	Size.	Grade.	Sheets in box.	Pounds in box.	Wire Gauge.
10 by 10 "" 10 by 14 "" 10 by 20 11 by 11 "" 11 by 15 "" 22 by 15 "" 12½ by 17 "" 15 by 21	IC IX IXX IXXX IXXX IC IX IXX IXX IXX IC IX IXX IX	22.5 22.5 22.5 22.5 22.5 22.5 22.5 22.5	78 98 112 124 140 158 159 158 158 196 95 18 18 185 164 185 226 248 96 226 248 96 145 145 165 164 185 185 185 185 185 185 185 185 185 185	29 27 26 25 24 29 27 26 26 26 26 25 24 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 27 29 20 20 20 20 20 20 20 20 20 20 20 20 20	13 by 13 "" 14 by 14 "" 15 by 15 "" 16 by 16 "" 17 by 17 "" 18 by 18 "" 22 by 22 "" 24 by 24	IC IX IXX IXX IC IX IXX IXX IXX IXX IXX	225 225 225 225 225 225 225 225 225 225	130 164 190 216 152 221 250 222 221 255 288 322 290 252 290 328 348 205 184 205 184 205 185 185 185 185 185 185 185 18	29 27 26 25 22 27 26 25 22 27 26 25 24 27 26 25 24 27 26 25 24 27 26 25 27 26 25 27 26 25 27 26 25 27 26 25 27 26 27 26 27 27 26 27 27 27 27 27 27 27 27 27 27 27 27 27
19 Dy 21	DXX DXXX	100 100 100 100	214 245 276	24 23 22	66	IXXXX TERNE PLA	56		24½
25 by 17	DXXXX DC	50	96	28	14 by 20	IIC	1112	108	29
66	DX DXX	50 50	124 145	26 24		IX IC	112 112	136	
66	DXXX	50	166	23	66	IX	112	216 272	
14 by 90	DXXXX	50	185 108	22 29	20 by 200	IC		172	
14 by 20	IC IX	112 112	136	27		122	1	216	[2]
66	IXX	112	157	26		TIN TAGGE			
66	IXXX	112 112	178 200	25 24½	10 by 14	l	450	103	38
66	IXXXX IXXXXXX	112	240	23 1/2		BLACK TAGG	ERS.		
12 by 12	IC	225	108	29	10 by 14		256	108	
66 61	IX	225	136	27	66		300	108	34
	IXX IXXX	225 225	157 178	26 25	66	-1	360 450	10S 10S	

From the "Metal Worker."

Cost of Tin Roofing.

The following table shows the cost per square and per square foot of tin roofing, laid with 14x20 tin, with tin at any price from \$4 to \$10 per box. The first column contains the price per box of tin; the second column shows the cost of tin per square (100 square feet) of surface, and the third column shows the cost of tin per square foot of surface:

FLAT SEAM ROOFING- -COST WITH 14x20 TIN.

	Cost per square of			Cost per square of	
Price of tin	flat root 14x20 tin.	Cost per sq. foot.	Price of tin per box.	flat roof 14x20 tin.	Cost per
•		-			sq. foot.
\$4.25	\$2.21	$\dots 00221$	\$8.25	\$4.29	0429
4.50	2.34	0234	8.50	4.42	0442
4.75	2.47	0247	8.75	4.55	0455
5.00	2.60	0260	9.00	4.68	0468
5.25	2.73	0273	9.25	4.81	0481
5.50	2.86	0286	9.50	4.94	0494
5.75	2.99	0299	9.75	5.07	0507
6.00	3.12	0312	1.0.00	5.20	0520
6.25	3.25	0325	10.25	5.33	0533
6.50	3.38	0338	10.50	5.46	0546
6.75	3.51	0351	10.75	5.59	05.59
7.00	3.64	0364	11.00	5.72	0572
7.25	3.77	0377	11.25	5.85	0585
7.50	3.90	0390	11.50	5.98	
7.75	4.03	0403	11.75	6.11	
8.00	4.16	0416	12 00	6.24	0624

STANDING SEAM ROOFING—COST WITH 14x20 TIN.

	Cost per			Cost per	
	square of standing seam			square of standing seam	
Price of tin	roof with	Cost per	Price of tin	roof with	Cost per
per box.	14x20 tin.	sq. foot.	per box.	14x20 tin.	sq. foot.
\$4.25	\$2.37	0237	\$7.25	\$4.03	0403
	2.51		7.50	4.17	0417
4.75	2.65	0265	7.75	4.31	0431
5.00	2.79	0279	8.00	4.45	0445
	2.93		8.25	4.59	0459
5.50	3.06	0306	8.50	4.73	0473
5.75	3.20	0320	8.75	4.87	0487
6.00	3.34	0334	9.00	5.01	0501
6.25	3.48	0348	9.25	5.15	0515
6.50	3.62	0362	9.50	\dots 5.29 \dots	0529
	3.76		9.75	5.43	0543
7.00	3.90	0390	10.00	5.57	.0557

Cost of Tin Roofing-Continued.

The following table shows the cost per square and per square foot of tin roofing, laid with 20x28 tin, with tin at any price from \$8 to \$24 per box. The first column contains the price per box of tin; the second column shows the cost of tin per square (100 square feet) of surface, and the third column shows the cost of tin per square foot of surface.

FLAT SEAM ROOFING-COST WITH 20x28 TIN.

	Cost per square of			Cost per square of	
Price of tin per box.	flat seam roof 20x28 tin.	Cost per sq. foot.	Price of tin per box.	flat seam roof 20x28 tin.	Cost per sq. foot.
\$8.00	\$2.01	0201	\$16.00	\$4.01	0401
8.50	2.13	.0213	16.50	4.13	0413
9.00	2.26	.0226	17.00	4.26	0426
9.50	2.38	.0238	17.50	4.38	0438
10.00	2.51	.0251	18.00	4.51	0451
10.50	2.63	0263	18.50	4.63	0463
11.00	2.76	0276	19.00	4.76	0476
11.50	2.88	0288	19.50	4.88	0488
12.00	3.00	.0300	20.00	5.01	0501
12.50	3.13	. 0313	20.50	5.13	0513
13.00	3.25	.0325	21.00	5.26	0526
13.50	3.38	.0338	21.50	5.38	0538
14.00	3.50,	.0350	22.00	5.51	0551
14.50	3.63	.0363	22.50	5.63	0563
15.00	3.75	.0375	23.00	5.76	0576
15.50	3.88	0388	- "		

STANDING SEAM BOOFING—COST WITH 20x28 TIN.

	Cost per square of standing seam		-0.1	Cost per square of standing seam	
Price of tin per box.	roof with 20x28 tin.	Cost per sq. foot.	Price of tin per box.	roof with 20x28 tin.	Cost per sq. foot
\$8.00	\$2.15	0215	\$16.50	\$4.42	0442
	2.28		17.00	4.56	0456
9.00	2.41	0241	17.50	4.69	0469
9.50	2.55	0255	18.00	4.82	0482
10.00	2.68	0268	18.50	4.96	0496
10.50	2.82	0282	. 19.00	5.09	0509
11.00	2.95	0295	19.50	5.23	. 0523
11.50	3.09	0309	20.00	5.36	0536
12.00	3.21	0321	20.50	5.49	0549
12.50	3.35	0335	21.00	5.63	0568
13 00	3.48	0348	21.50	5.76	0576
13.50	3.62	0362	22.00	5.90	0590
14.00	3.75	0375	22.50	6.03	0603
14.50	3.89	0389	23.00	G.17	617
15.00	4.02	0402	23.50	6.30	0630
15.50	4.15	0415	24.00	6.43	0643
16.00	4.29	0429			

THE CARVER'S FRIEND.

SOLID EMERY KNIFE-SHARPENER.

Acknowledged by everyone to be

The Very Best Article of its Kind in Use To-Day.

A FEW STROKES WILL GIVE THE DULLEST KNIFE A KEEN EDGE, WHICH EVERY HOUSEKEEPER WILL APPRECIATE.

HANDY FOR THE TABLE OR KITCHEN USE.

Made of the Best Turkish Emery, with a steel wire in the centre, and will LAST FOR YEARS.

The Discount to the Trade is LIBERAL.

The Discount to the Trade is LIBERAL.

Sample sent on receipt of price.

For a Fine Cocobola Handle, 85c.; or with Applewood Handle, 60c.

For sale by Jobbers generally throughout the United States. Mention this Book.

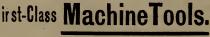
W. H. PARKIN,

11 South Water Street,

CLEVELAND, O.

COULD & EBERHARDT,

Newark, N. J.



Patent SHAPERS,

Over 1000 in Use!

EBERHARDT'S PATENT

DRILLS

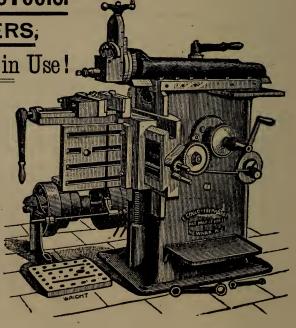
Experts Pronounce them the

Automatic GEAR-CUTTERS

Automatic RACK-CUTTERS

Automatic DIAL PRESSES

TOOL-GRINDERS, PLANERS, LATHES.



RECIPES FOR SOLDERS.

SOFT SOLDERS.

1	SOFT SOLDERS.
l	Among the soft solders to be employed with metals melting
l	at a low temperature, we give the following:
ı	Solder for bright tin ware, etc.: "Half & Half." Tin
İ	Tin 50 parts
l	Lead 50 ''
	Solder for roofing, and plumbing joints: "No. 1."
	Tin 40 parts.
l	Lead
I	Solder for galvanized ware, etc.: "No. 1. Extra."
l	
	Tin
	Lead 55 ""
	Solder for pewter:
	Tin 100 parts.
	Lead 200 ''
	Solder for sealing iron in stone:
	Lead 200 parts.
	Zinc 100 ''
ł	This alloy is more resisting and adheres better than pure
I	lead.
ı	Solders for obtaining casts of medals, coins, etc.:
ı	Bismuth 400 or 600
ı	Lead 200 " 200
	Tin 200 " 300
ı	This alloy melts between 212 F. (or at water-boiling point)
ı	and becomes very liquid.
ĺ	HARD SOLDERS.
	Above we give the alloys of all soft solders. Herewith we
İ	give the constituents and process of making the harder ones:
I	Solder for iron:
i	Copper 67
ı	Zinc
l	Solder for pure copper or ordinary brass:
1	Copper 3
i	Zinc 1
l	Solder for hard brass:
l	Scraps of metal to be soldered 4
l	
I	Zinc
i	
l	Copper 86.5
ı	Zinc
I	Solder for uniting brass tube seams:
I	$ \begin{array}{c} \text{Copper} & 70 \\ \text{Tin} & 30 \end{array} $ Brass
I	7in
1	Zinc 22.5
I	The proper process of making these solders is as follows: The copper

The proper process of making these solders is as follows: The copper and zinc are melted in separate crucibles, then added together in a pouring-pot and thoroughly mixed, and when at the proper temperature is poured from a certain height upon a bundle of birch twigs, kept wet and agitated at the surface of a tub of water. The solder is thus obtained in the shape of fine grains, having an irregular crystallization. When solder is not sufficiently fine it is hammered in a cast-iron mortar and passed through a sieve.

STOVE BOARDS.

The THREE BEST that can be Made.

Wood-Lined and Paper-Lined.

THE "DAISY"

IS MADE OF EMBOSSED WHITE METAL,
PERFECT IN MAKE AND FINISH,
BEAUTIFUL AND DURABLE.

THE "NEW TACOMA"

IS AN EMBOSSED METAL BOARD, FIRE-PROOF AND BRASS-FINISHED.

THE "FAVORITE"

Is the Best ZINC Board Made.
Oil-Finished and a Durable Silver Polish.
Prices Reasonable. Send for Price-Lists and Discounts.
Sold by Jobbers in all of the Large Towns.

MADE ONLY BY

A. I. GRIGGS,

211 WATER STREET,

NEW YORK.

P. S.—He makes a metal "Slop-Jar Mat" that should be under every slop-jar now in use.

Table of Weights of Sheet Copper per Square Foot, and Thickness per English Wire Gauge.

Engli: Wir		Weight per square		Weight of each sheet.					
Gaug		foo		14x48	24x48	30x60	26x72	48x72	
		lbs.	oz.	lbs.	lbs.	lbs.	lbs.	lbs.	
No.	1	14	8	•••••	116	181	261	348	
	2	13	14		111	174	250	334	
	3	12	12	•••••	102	159	230	306	
	4	11	9		93	145	209	278	
	5	10	1	•••••	81	126	182	242	
	6	9	G	*****	75	118	169	226	
	7	8	11		70	109	157	209	
	8	7	14		63	99	142	190	
	9	7	3	*****	58	90	130	173	
	10	6	8	•••••	48	81	117	156	
	11	5	12		46	73	104	139	
	12	5	1	•••••	41	64	91	122	
	13	4	5	•••••	35	54	78	104	
	14	3	9	•••••	29	45	65	86	
	15	3	4	•••••	26	41	59	78	
]	16	2	14		23	36	52	70	
1	17	2 2 1	8		20	32	45	60	
1	18	2	2		18	27	39	52	
]	19	1	15	•••••	16	24	35	47	
2	20	1	12		14	22	32	43	
2	21	1	9		13	20	29	39	
2	22	- 0	22	61/2	12	18	26	35	
2	23		20	$5\frac{7}{8}$	10	16	23	31	
	24		18	5₹	9 .	.15	21	28	
2	25		16	6 5 5 4 5 8 4	8	$12\frac{1}{2}$	19	25	
2	26		14	4	7	11	15	21	
2	27		12	$3\frac{1}{2}$	7 6 5	$9\frac{3}{8}$	13	18	
2	28		10	3	5	7	11	15	

Stubbs' Wire Gauge in Inches.

No.	1	5-16 in.	No.	11	1-8	in.
66	3	1-4 ''	66	16	1-16	66
66	7	3-16 "		21	1-32	6.

Rules to be Observed in Ordering Metal or Wire.

All Metal is numbered according to Brown & Sharpe's U. S. Standard Gauge, which is known as "The New Gauge."

All Wire is numbered according to Stubs' English Wire Gauge, which is known as one of the "Old Gauges," to No. 25 inclusive; No. 26 and finer by London Gauge. Parties ordering Metal or Wire will please make their orders to conform to above Gauges. All orders where the name of Gauge is not stated, will be filled as above. In case parties ordering Metal or Wire have no Gauge, a small piece of either material may be sent, which will answer for the Number.

For difference in Gauges see comparative table
In ordering Metal always state whether Hard, Soft or Spring Wire is wanted.

In ordering Wire always state whether Hard, Soft or Spring Wire is wanted.

The term "High" Brass refers to color, and not to temper.

The Trade's Favorite Still Ahead! THE NEW YORK ELBOW COMPANY,

Jo's

MANUFACTURERS OF

SHEET METAL ELBOWS



THE EMPIRE ROASTER AND BAKER,

18 Cliff St., New York.
117 N. 2d ST. PHILADELPHIA.

tained by Our Superior Make of Goods is owing to the fact that we are the only manufacturers who have made Elbows exclusively from Best Refined and Russia Iron.

Beat Hed Tron.

Beat Hed Tron.

Beat Hed Tron.

Beat Hed Tron.

House Genning to the only manufacturers who have made Elbows exclusively from Best Refined and Russia Iron.

Beat Hed Tron.

House Genning to the first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tron.

The first tr

Send for Price-List and Sample Dozen.

NEW YORK ELBOW COMPANY'S ELBOWS.

joints.

They are recognized by the trade as leading and only Standard Elbows in arket. Beware of worthless imitations come thin Boiled Iron and with loose, first.

Bar and Sheet Brass.

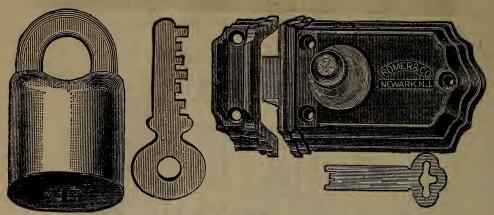
WEIGHT IN POUNDS.

Thickness, or Diameter, or Size; Inches.	Sheets per Square Foot.	Square Bare 1 Foot Long.	Round Bars 1 Foot Long.	Thickness, or Diameter, or Size; Inches.	Sheets per Square Foot.	Square Bars 1 Foot Long.	Round Bars 1 Foot Long.
1-16 ½6 3-16 ½7 5-16 7-16 ½9-16 ½1 13-16 ½4 13-16 ½4 15-16	2.7 5.41 8.12 10.76 13.47 16.25 19. 21.65 24.3 27.12 29.77 32.46 35.18 37.85 40.55 43.29	.015 .055 .125 .225 .350 .51 .69 .905 1.15 1.4 1.72 2.05 2.4 2.75 3.15 3.65	.011 .045 .1 .175 .275 .395 .54 .71 .9 1.1 1.35 1.60 1.85 2.15 2.48 2.85	1 1-16 3/4 3-16 3/4 5-16 7-16 3/4 9-16 3/4 11-16 3/4 13-16 2/6 15-16	45.95 49.69 51.4 54.18 56.85 59.55 62.25 65. 57.75 70.35 73. 75.86 78.52 71.25 84.	4.07 4.55 5.08 5.65 6.22 6.31 7.45 8.13 8.83 9.55 10.27 11.82 72.68 13.5 14.35	3.20 3.57 3.97 4.41 4.86 5.35 5.85 6.37 6.92 7.48 8.05 8.65 9.29 9.95 10.58

Bar and Sheet Copper.

Weight in Pounds.

Th'ckness, or Diameter, or Size; Inches.	Sheets per Square Foot.	quare Bars Foot Long.	Round Bars 1 Foot Long.	Thickness, or Diameter, or Size; Inches.	Sheets per Square Foot.	Bars Long.	Round Bars 1 Foot Long.
Th'ckness, Diameter, C	Sheets	Square Bars 1 Foot Long	Round 1 Fool	Thickness, Diameter, C	Squar	Square Bars 1 Foot Long	Reand Bars 1 Foot Long
1-16 ½ 3-16	2.88 5.75 8.65	.015 .06 .134	.011 .056 .105	1 1-16 % 3-16	49. 52. 54 9 57 65 60.5	4.35 4.83 5.40	3 41 3 85 4.29
5-16 5-18	11.48 14.36 17.28	.235 .375 .54	.187 .295 .424	5-16	57 65 60.5 53.45	6. 6.60 7.27	4.73 5.20 5.70
7-16 ½ 9-16	20.19 23.1 26.	.755 .960 1.21 1.51	.011 .056 .105 .187 .295 .424 .575 .75 .95 1 17 1.42 1 7	5-16 5-16 3 7-16 3 9-16 3 11-16	53.45 66.35 69.3 72.15	6. 6.60 7.27 7.90 8.64 9 28 10.15 10.95 11.70 12.60	4.73 5.20 5.70 6.28 6.80 7.30 8. 8.6 9.24 9.85
1-16	28.85 31.68 34.57 36.46	.015 .06 .134 .235 .375 .54 .735 .960 1.21 1.51 1.81 2.15 2.54	1.42 1.7 2. 2.3 2.64 3.01	13-16	72.15 75.1 77.95 80.75 83.60 86.58 09.45	10.95 11.70 12.60	8.6 9.24 9.85
156 1	40.39 43.27 46.15	2.95 3.37 3.84	2.3 2.64 3.01	15-16	86.58 09.45 92.25	13.46 14.35 15.35	10.55, 11.25 12.



ROMER & CO.,

Manufacturers of

Patent Jail Locks,

Brass and Iron Padlocks,

R. R. Car and Switch Locks,

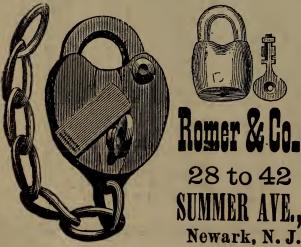
PATENT REVERSIBLE NIGHT LATCHES,

Also Conductors' HAND and SIGNAL

LANTERNS,

Dash, Carriage and Bicycle Lamps, Etc.

Illustrated Catalogue sent to the Trade on Application.



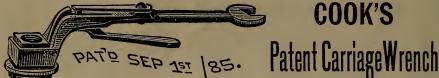


Weight of Iron, Steel, Copper and Brass Plates.

DIAMETER AND THICKNESS DETERMINED BY AMERICAN GAUGE.

		WEIGHT OF PLATES PER SQUARE FOOT.					
No. of	Size of						
Gange.	each No.	Wrought Iron.	Steel.	Copper.	Brass.		
	Inch.	Lbs.	Lbs.	Lbs.	Lbs.		
0000	.46000 .40964	17.25 15.3615	17.48 15.5663	20.838 18.557	19.688		
000	.36480	13.68	13.8624	16.525	17.533 15.613		
0	.32486	12.1823	12.3447	14.716	13.904		
1	.28930	10.8488	10.9934	13.105	12.382		
2 3	.25763 22942	9.6611 8.6033	9.7899	11.671 10. 3 93	11.027		
4	.20431	7.6616	8.7180 7.7 6 38	9.2552	9.8192 8.7445		
5	.18194	6.8228	6.9137	8.2419	7.787		
6 7 8	.16202	6.0758	6.1568	7.3395	6.9345		
.,	.14428	5.4105 4.8184	5.4826 4.8826	6.5359 5.8206	6.1752 5.4994		
9	.11443	4.2911	4.3483	5.1837	4.8976		
10	.10189	3.8209	3.8718	4,6156	4.3609		
11	.090742	3.4028	3.4482 3.0707	4.1106 3.6606	3.8838 3.4586		
12 13	.080808	3.0303 2.6985	2.7345	3.2598	3.0799		
14	.064084	2.4032	2.4352	2.9030	2.7428		
15	.057068	2.1401	2.1686	2.5852	2.4425		
16 17	.050820 .045257	1.9058 1.6971	1.9312 1.7198	$2.3021 \\ 2.0501$	2.1751 1.937		
18	.040303	1.5114	1.5315	1.8257	1.725		
19	.035890	1.3459	1.3638	1.6258	1.5361		
2)	.031961	1.1985	1.2145	1.4478	1.3679		
21	.028462	1.0673	1.0816	1.2893	1.2182		
22 23	.025347	.95051	.96319 .8577	1.1482 1.0225	1.0849 .96604		
24	.020100	.84641 .75375	.7638	.91053	.86028		
25	.01790)	.67125	.6802	.81087	.76612		
26	.01594	.59775	.60572	.72208	.68223		
27 28	.014195	.53231 .47404	.53941 .48036	.64303 .57264	.60755 .54103		
29 29	.011257	.42214	.42777	.50994	.48180		
30	.010025	.37594	.38095	.45413	.42907		
31	.008928	.334S	.33926	.40444	.38212		
32	.007950	.29813	.3021	.36014	.34026		
33 34	.007080	.2655 $.2364$. 26904 23955	.32072 .28557	.30302 .26981		
35	.005614	.21053	.21333	.25431	. 24028		
36	.005000	.1875	.19	. 2265	.2140		
37 38	.004453	.16699 .14869	.16921 .15067	.20172 .17961	.19059 .1697		
38 39	.003963	.14869	13418	.15995	.15113		
40	.(03144	.1179	.11947	.14242	.13456		
Specific G		7.200	7.296	8.698	8.218		
Weight 1 Foot	per Cubic	450,	456.	543.6	513.6		
			100		1		

Indispensable to Everyone Owning a Carriage.



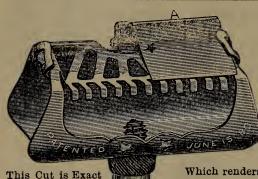
COOK'S

The above cut represents the Best CARRIAGE WRENCH that has ever been placed upon the market. The nut is firmly held in the Wrench by a spring (instantly applied and released), thus preventing its falling to the ground, and also the hands from getting greasy while removing from or attaching to axle. It is strongly made of malleable iron, well finished and in three sizes, $\frac{7}{8}$ -in., 1-in., $1\frac{1}{8}$ -in. will find this a very salable wrench. A sample dozen, assorted sizes, will be Sent by Express to any address on receipt of \$2.00.

or one Wrench by Mail on receipt of 36c.

R. B. THOMAS, Sole Agent,

NEW YORK. NO. 90 CHAMBERS ST.,



THE STAR

The Medal of Superiority awarded at American Institute, 1884-5-6; and also, a Silver Medal awarded at Mechanics' Institute, San Francisco, Cal., 1886.

Great Invention

Which renders shaving an easy and convenient luxury, and obviates all danger of cutting the face. Warranted to shave clean. Time and money saved. Delays in barber shops avoided. It is especially adapted to the aged and to the young, and is indispensable to travelers by land and by sea; to miners and persons camping out; to the indolent and the luxurious; to the man who wants a quick shave, and him whose skin is too tender to admit of the application of the ordinary razor. Once used you will never be without it.

June 15, 1880, June 22, 1880. May 4, 1886, June 22, 1886, June 22, 1886,

Size of our SAFETY RAZOR.

Patented

Dec. 14, 1886, Mar. 8, 1887,

April 12, 1887.

KAMPFE BROS.

New York. No. 8 Reade St..

RULES FOR COMPUTING WEIGHTS OF METALS.

I .- CAST IRON.

To find the weight of a cast-iron rod or bar: multiply the weight of a wrought rod or bar from the usual tables, and deduct 2.27 of its weight.

II. - WBOUGHT IRON.

To compute the weight of any piece of wrought iron: find the number of cubic inches it contains and multiply by .2816. This will give the weight in pounds.

III. - CAST IRON.

Multiply the number of cubic inches by .2607.

IV.—COPPER.

To compute the weight of copper: ascertain the number of cubic inches, and multiply by .3242.

V.-LEAD.

To compute the weight of lead: multiply the number of cubic inches by .41015.

VI. -- BRASS.

To compute the weight of brass: multiply the number of cubic inches by .3112.

USEFUL MATHEMATICAL RULES.

To find the area of a parallelogram: multiply the length by the breadth.

To find the circumference of a circle: multiply the diameter by 3.14159.

To find the diameter of a circle: multiply the circumfer-

ence by .31831.

To find the area of a circle: multiply the square of the diameter by .7854; or, multiply the square of the circumference by .079577; or, multiply half the diameter by half the circumference.

To find the area of a circular ring: multiply the sum of the diameters of the two circles by the difference of the diameters,

and that product by .7854.

To find the side of a square that shall equal the area of a given diameter or circumference: multiply the diameter of the circle by .886227; or, multiply the circumference of the circle by .282094.

To find the diameter of a circle that shall contain the area of a given square: multiply the side of the given square by

1.12838.

To find the side of the largest square that can be inscribed in a circle of a given diameter or circumference: multiply the given diameter by .707106; or, multiply the given circumference by .225079.

To find the circumference of a circle required to exactly admit a square of a given side: multiply the given side by

.225079.

RONCLAD MANUFACTURING CO.

Largest Manufacturers of

GALVANIZED SHEET-IRON GOODS

IN THE UNITED STATES.
Such as

COAL HODS, ASH CANS,

Water and Fire Buckets,



Çalyanized Įron Sprinklers,

Refrigerator or Drip Pans,

WELL BUCKETS, OIL TANKS, ETC.

Also Manufacturers of the Justly-Celebrated

Iron Clad Wilk Cans,

In New York, Philadelphia, Cincinnati, Baltimore, Chicago, Boston and St. Louis patterns.

GALVANIZED-IRON RANGE BOILERS,

FRY-PANS, RIVETS, ETC.

IRON CLAD MANUFACTURING CO.,

22 CLIFF ST., NEW YORK.

-					=	_				_				_			_		_	_		
"		:		2				:		•	2	2		:	33	COST ZE	0000	C E E	Weig	Gauge	TAB	TH.
55	52 1/2	96	2	471	\$	42%	6	317	٤	Ž,	%88 %	32%	5	200	27 %	Š	Cost of man o	let price	Weight per square foot, oz.	e Nu	TABLE, Showing Gauges, with Pound a In this Table prices ar	From "The Metal Worker."
	2			•			2	:		.	2			:	2	per cent	The state of	per p	er squ	Number	n this	The
																°10a		ound	are f		Tabl	Metal
		:		2	2	2	2	:	: :	.	2	2		£	=	Disconn		a T	oot, 0		uges, Por	Wor
																ount.		2	Z		es, with W Pound and prices are c	ker "
per	per	per	Per	per			per		•				-				ner :	:		:	Weig nd pe	
square	square	square	equare	Į,	Ib	equare	square foo	square foot	equare foot	lb	Ib	square foot	square	Ъ.	square	square	₹:				Weights per nd per Square calculated t	
re foot	re foo	re foot	e foot		lb foot	e foot	e foc	e foc	0 foc		foot	e foo	e foot		e foc	e foot					er Sq are H	2
	Ť	¥	×		X	¥ :	¥ :	ř	ř							Ĭ.		:			uare oot a	
																					eights per Square Foot at Diffe per Square Foot at Diffe alculated to three places	CALVAN
000	···	<u></u>			<u></u>	<u></u>	ن. ن ن ز		51	<u> </u>		<u> </u>	<u>.</u>	• •	<u></u>	·		<u>.</u>	28	20	List erent s of d	N N
95.2		78°	ā ⊢	63	166 —	21 69	.126	31	7,37	28	œ 4 ——	42	24	22	52 63		 	- 10	000	9	Pric Disc ccima	É
088	.093	.098	66.02	.068	. 1072	.112	. 117	.122	.127	.085	.087	.132	.137	.091	. 141	.146	. 098	10,13	24	21	List Price per Pound; cerent Discounts, ranging s of decimals, which is su	
0.0			5.8 	· 0			.102			S:	 	<u></u>				:::	2:	- i-i	21	22	ound rangii ich is	
77	<u> </u>	- G	ਲੋਂ <u> </u>	8	¥ 23	86	: ভ	- -	==	6. Y		5 8		=	4 4	8	ळ ⊦			2	Cos og fre suffic	Į
. 060	.073	.077	3 3 3	.068		.089	.093	096	<u>2</u> .10	. 086	.087	104	.108	.091	. 112	.116	200	133	19	23	1 4 01	RON
			3.9	.06	3.03	. 07	. 083		 2.8		3 %	.09		.09		.10		.13	17	24	Square per cen	
 				90 0	თ <i>ა</i> ა			- - -		01 6	ە 			_	-4		—	-			Foot it. to ite fo	
063	.067	33	.07.4	.074	077	.081 .081	26. 24.	88		.091	3 3 3 3 3	.095	.098	.098	. 102 - 102	.105	105	14	16	25	Square Foot at List, per cent. to 55 per c	
. 065	. 062	.066	388	.074	.077	.075	.079	.082	.085	.091	.09	.089	. 092	.098	. 102	.098	105	.14	15	26	t, toge cent.	
									_	-											together with ent.	
.068	.062	086	069	.079	.083 072	.086	.079	.082	200	.098 800	.10	.089	.092	103	.109 .109	.098	112	.15	14	27	together with Cost per ent.	
.079	.062	. 06	266	. 20	086 73	. 095	.078	.081	.086	.10	.10	380. 301.	.99	. 115	.11	.098	. I 3	.16	13	28	Cost I	
						J. (3										-		1	-		÷ Oct	

RUSSIA SHEET IRON.

	Size.	Weight per Sheet.	Wire Gauge.
No. 7	28x56 in.	6½ lbs.	No. 29
" 9	"	8 "	" 27
" 10	"	9 "	" 26 " 25
" 12 " 13	66	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$ $^{\circ}$
" 14 " 15	66	$12\frac{1}{2}$ " $13\frac{1}{3}$ "	$^{"}$ $23\frac{1}{4}$ $22\frac{3}{4}$
" 16	66	$14\frac{1}{2}$ "	$\frac{1}{21\frac{1}{2}}$

SHEET ZINC.

Zinc Gauge.	Approximate Weight per sheet. Approximate Weight per sheet.									
c Ga	Stubs' ire Gau	Weight	24	26	29	30	32	34	36	40
Zin	W	Ъс	84	84	X 84	X 84	84 84	81 81	X 84	84 84
		oz.	lbs.	lbs.	lbs.	lbs.	lbs.	ILs.	lbs.	lbs.
6 7 8 9	$\begin{array}{c} 29 \\ 28\frac{1}{2} \end{array}$	7 8 9 10½	$\frac{6\frac{1}{8}}{7}$	$rac{6_{rac{5}{8}}}{7_{rac{5}{8}}}$	$\frac{7\frac{1}{8}}{8\frac{1}{8}}$	$\frac{7\frac{5}{8}}{8\frac{3}{4}}$	8½ 9¾	$\frac{8\frac{3}{4}}{9\frac{1}{8}}$	9 ₁ 10 ₃	
8	$\frac{20_{\overline{2}}}{28}$	9		$8\frac{1}{2}$	91/4	97	10}	11 1	113	
9	27	10}	7 7 9 ₁	10	10 ₃	$11\frac{1}{2}$	121	13	13	
10	26	12	101	111	12	13	14	15	16	
11	25	13½	12	13	14	15	16	17	18	
12	24	15	13	14	15	$16\frac{1}{2}$	$17\frac{1}{2}$	181	20	
13	23	17	15	16	17	181	20	21	22	25
14	22	19	17	18	$19\frac{1}{2}$	21	22	231	25	28
15	21	22	19	21	$22\frac{1}{3}$	24	25}	27	29	32
16	20	25	22	24	$25\frac{1}{2}$	27	29	31	33	36
17	19	28	25	27	29	31	33	35	37	41
18	18	31	27	301	32	34	36	38	41	45
19	17	35	31	33	36	38	41	44	46	51
20	16	40	35	38	41	44	47	50	53	50

SHEET LEAD

IS MADE TO WEIGH, PER SQUARE FOOT: 2½. 3, 3½ 4, 4½, 5, 6, 7, 8, 9, 10 pounds, and upwards.

STANDARD WEIGHTS OF LEAD PIPE, Etc.

WEIGHT PER FOOT OF LEAD PIPE AND TIN-LINED LEAD PIPE.

Cal-	Broo	AA klyn.	Ex S	A	Stro	ng.	Med	B lium.	Lig	ght.	Ex I	ight.	Four	tain.
	Lb. 1 3			Oz. 5		Oz. 2 12			Lb. 0 1	13 0	Lb. 0 0	Oz. 10 13	Lb. 0 0	Oz. 8 11
3/8 3/4 1	3 4 6	8 8 0	2 3 4	12 8 12	2 3 4	8 0 0	2 2 3	0 4 4	1 2 2	12 0 8	1 1 2	8 12 0	1 1 1	0 4 8
1½ 1½ 2	6 9 10	12 0 12	5 8 9	12 0 0	4 6 7	12 4 0	3 5 6	12 0 0	3 4 5	4	2 3 4	8 8 0	3	0 4

LEAD WASTE PIPE.

1 % ir	nch.	2Dsper fo	oot. $4 \text{ inch}, 4 \frac{1}{2}, 5, 6 & 8 \text{ lbsper}$	foot.
		3 ms	4% inch, 6, 6% & 8 Ds	
23/2	44	4 and 6 fbs "	5 inch, 8, 10 & 12 lbs "	
3	"	3½, 4½ & 5 fbs. "	6 " 9¾ and upwards "	•

EXTRA WEIGHTS OF LEAD PIPE.

Calibre.	7-16 Thick.	% Thick.	5-16 Thick.	% Thick.	3-16 Thick.
2½ inches 3 " 4 " 4 " 4 " 5 "	Lb. Oz. 0 0 0 0 26 10 30 0 0 0 0 0	Lb. Oz. 16 11 19 10 21 10 25 0 0 0 31 0	Lb. Oz. 13 11 16 0 18 5 21 0 0 0 0 0	Lb. Oz. 11 0 12 0 15 0 16 0 18 0 20 0	Lb. Oz. 7 13 9 0 9 8 12 8 14 0 0 0

PATENT FINISH DROP SHOT,

AMERICAN STANDARD SIZES.

Diameter	No. of	Diameter	No. of
in 100ths of	Shot to	in 100ths of	Shot to
an inch.	the oz.	an inch.	the oz.
Extra Fine Dust 1%	84021	No. 6 11	218
Fine Dust 3	10784	" 5 12	168
Dust 4	4565	· · · · · · · · · · · · · · · · · · ·	132
No. 12 5	2326	⁶⁶ 3 14	106
" 11 6	1346	" 2 15	86
" 10Trap Shot	1056	" 1 16	71
" 10 7	848	" B 17	59
" 9Trap Shot	688	" BB 18	50
" 9 8	568	" BBB 19	42
" 8Trap-Shot	472	" T 20	36
" 8 9	399	" TT 21	31
" 7Trap Shot	3 3 8	" Fh 22	27
" 7 10	291	" FF 23	24

COMPRESSED BUCK SHOT.

	Diameter n 100ths of an inch.	No. of Balls to the D		Diameter in 100ths of an inch.	No. of Balls to the D.
No. 3			No. 00		115
" 2	. 27	232	44 000		93
" 1	. 30	173	Balls	. 38	85
" 0	. 32	140	"	. 44	50

Weight and Dimensions of Wrought Iron Welded Pipes.

FOR GAS, STEAM AND WATER.

Inside Diameter in inches.	Outside Diameter in inches.	Weight per foot in pounds.	Inside Diameter in inches.	Outside Diameter in inches.	Weight per foot in pounds.
% ¼ ¾ 3/8	0.40 0.54 0.67	0.24 0.42 0.56	3 3½ 4	3.5 4.0 4.5	7.54 9.05 10.72
1 1	0.84 1.05 1.31 1.66	0.85 1.12 1.67 2.25	4½ 5 6	5.0 5.56 6.62 7.62	12.49 14.56 18.77 23.41
· 1½ 1½ 2 2½	1.95 2.37 2.87	2.25 2.69 3.66 5.77	8 9 10	8.62 9.68 10.75	28.35 34.07 40.64

Lap Welded American Charcoal Iron Boiler Tubes.

TABLE OF STANDARD SIZES.

Externel Diameter.	External Circumference.	Internal Dimeter.	Internal Cir- cumference.	Thickness.	Length of Pipe per sq. ft. of inside surface.	Length of Pipe per sq. ft. of outside surface.	Internal Area.	External Area.	Weight per foot.
Ins.	Ins.	Ins.	Ins.	Ins.	Feet.	Feet.	Ins.	Ins.	lbs.
1	3.142	0.856	2.689	0 072	4.460	3.819	0.575	0.785	0.703
1 😹	3 927	1.126	3.474	0.072	3.455	3 056	0 960	1.227	0.9
1 1 34	4.712	1.334	4.191	0.083	2.863	2.547	1.396	1.767	1.250
1 34	5.598	1.560	4 901	0.095	2.449	2.183	1.911	2.405	1.665
2	6.283	1.804	5.667	0.093	2.118	1.909	2.556	2. 42	1.981
21/6	7 069	2 054	6.494	0.698	1.850	1.698	3.314	3.976	2.238
21/2	7.854	2.283	7.172	0.109	1.673	1.528	4.094	4 939	2.755
3 34	8.639	2.533	7.957	0.109	1.508	1.390	5.439	5.940	3.045
3	9.425	2.783	8.743	0.109	1.373	1.273	6.083	7.069	3.333
31/4	10.210	3.012	9.462	0.119	1.268	1.175	7.125	8.296	3.958
3 1/2	10.995	3.262	10.248	0.119	1.171	1.091	8.357	9.621	4.273
5 34	.1.781		11.033	0.119	1.088	1.018	9.687	11.045	4.590
4	12.566	3.741	11.753	0.130	1.023	0.955	10.992	12.566	5.320
41/2	14.137		13.323	0.130	0.901	0.849	14.126	15.°04	6 01)
5	15.708	4.72	14.818	0.140	0.809	0.764	17.497	19.635	7.226
6 7	8 849	5.699	17.904	0 151	0.670	0.637	25.509	28.274	9.346
7	21.991	6 657	20.914	0.172	0.574	0.545	34.805	38.484	12.435
8 9	25.132	7.635	23.989	0.182	0.500	0.478	45.795	50.265	15.109
10	28.374	8.615	27.055	0.193	0.444	0.424	58.291	63.617	18.002
10	31.416	9.573	30.074	0.214	0.599	0.382	71.975	78.540	22.19

Light Wrought Iron Artesian Tube and Casing for Oil Wells.

STANDARD SIZES.

Outside	Inside	Weight per	Outside	Inside	Weight per
Diameter in	Diameter in	Foot,	Diameter,	Diameter,	Foot,
inches.	inches.	Pounds.	Inches.	Inches.	Pounds.
1% 2% 2% 2% 3 3 3 3 3 4 3% 4	1 ½ 2 ½ 2 ½ 2 ½ 3 3 ½ 3 ½ 3 ½ 3 ½	1 665 2.238 2.755 3.045 3.333 3.958 4.272 4.950 5.320	4¼ 4½ 5½ 5½ 6 6 7 8 8	4 4% 4% 5 3-16 5% 6% 6% 7%	5.500 6.010 7.226 7.667 8.083 9.346 10.064 12.435 15.109 16.155

BRAZED COPPER PIPES.

	WEIGHT PER RUNNING FOOT IN POUNDS.										
Diam. inch.			Thickness	in Inches.		-					
	1-16	3-16	1/8	5-16	1/8	7-16					
1	.8	1.2	1.7	2.7	3.8	4.9					
1/4 1/2	1.1.2	1.5 1.8	$\begin{array}{c c} 2.1 \\ 2.5 \end{array}$	3.8	4.5 5.3	6.9					
**************************************	1.4	2.1	2.8	4.4	6.	7.8					
2	1.5 1.8	$\begin{array}{c c} 2.4 \\ 2.6 \end{array}$	3.2 3.6	4.9 5.5	6.8 7.6	8.7 9.7					
74 1/2	1.9	2.9	4.	6.1	8.4	10.6					
**************************************	$\begin{array}{c c} 2.1 \\ 2.3 \end{array}$	3.2 3.5	4.4	6.7	9 1 9.9	11.7					
*	$\frac{2.5}{2.7}$	4.	5.5		11.4	12.5 14.4					
4 1/2	3.	4.6	6.3	8 4 9.5	12.9	16.3					
5 1/2	3.4	5.2 5.7	7.8	10.7	14.4 16.	18.2					
1/2	4.2	6.3	8.5	13.1	17.5	22.5					
6	4.6	1 6.8	1 9.3	14.1	1 19.	23.9					

Standard Sizes, Lengths, &c., of Seamless Drawn Tubing.

iches itside iam.	ength Feet.	rown & sharpe's Gauge.	Weights	per Foot.	ches tside iam.	igth et.	n & pe's gc.	Weights	per Foot
Inch Outsi Dian	Len	Brown Sharpe' Gauge	Brass.	Copper.	Inc	Lengt Feet.	Brown Sharpe' Gauge.	Brass.	Copper.
5/8 3/4 13-16 7/8 15-16 1 1/4 1/4 1/4	12 12 12 12 12 12 12 12 12 12 12	16 15 15 15 15 15 14 14 13 12½	3/8 3/2 9-16 5/8 11-16 3/4 13/8	9-16 ½ 9-16 ½ 11-16 ¾ 1 1¾	1 15-16 2 21/4 21/4 23/8 21/4 25/8 25/8 3	12 10 10 10 10 10 10 10	11&10 "" "" "S&8½"	2 1-5 2 1/4 2 3/8 2 1/2 2 1/2 3 3 1/8 3 1-3	2 1-10 21/4 23/8 23/8 23/8 33/8 33/4 33/8
13/8 13/2 15/8 13/4 113-16 13/8	12 12 12 12 12 12	12 ¹ 11½ 11 11 11&10	11%	16-10 17-10 18-10 19-10 1 15-16	3¼ 3½ 4 5	10 10 10 10	66	378 414 5 7	4½ 4½ 5½ 8

Weight of Brass, Copper, and Zinc Tubing, per Foot. Numbered by Brown & Sharpe's Gauge. Weights in Thousandths of Lbs.

COPPER Lightning Rod Tube. No. 23. BRASS. No. 20. BRASS. No. 17. Lbs. Inch. Lbs. Inch. mcn. Lbs. .107 .157 .162 .176 .032 9-16 <u>¼</u> 5-16 ⅓ 3–16 .039 .063 $\frac{\frac{3}{8}}{7-16}$.185 5/8 11-16 .186 .234 5-16 106 .211 .266 .318 .229 .126 ⅓ 9-16 158 .189 .208 .220 .252 .333 58 34 78 78 ZINC. .462 .542 No. 20. .161 .185 .234 .675 .740 .284 .378

.500

.580

272 .311

.380

452

.915

.980 1.90

1.506

2.188

Value of Iron.

VALUE PER GROSS TON (2240 LBS.) OF IRON AT FROM 1-10TH OF A CENT TO 10 CENTS PER POUND, INCREASING AT RATE OF 1-10TH OF A CENT PER POUND.

	, ,	1		1	
Per lb. in	Price	Per lb. in	Price	Per lb. in	Price
cts. & 1-10ths.		cts. & 1-10ths.	Per Ton	cts. & 1-10ths.	Per Ton
	101 101	005. 00 1-100115.		Ctb. Co 1-10thb.	
1-10	\$ 2.24	3 5,10	\$ 78.40	6 8-10	\$152.32
2-	4.48	6-	80.64	9-	154.56
3-	6.72	7-	82.88	7	156.80
4-	8.96	8-	85.12	1-10	158.04
5-	11.20	9-	87.36	2-	161.28
6-	13.44	4	89.60	3-	163.52
7-	15.68	1-10	91.84	4-	165.76
8-	17.92	2-	94.08	5	168.00
9-	20.16	3-	96.32	6-	170.24
1	22 40	4-	98.56	7-	172.48
1-10	24.64	5-	100.80	8-	174.72
2-	26.88	<u>6</u> -	103.04	9-	176.96
3-	29.12	7-	105.28	8	179.20
4.	31.36	8-	107.52	1-10	181.44
, 5-	23.60	9-	109.76	2-	183.68
6-	35.84	5	112.00	3-	185 92
7-	38.08	1-10	114.24	4-	188.16
8-	40.32	2-	116.48	5-	190.40
9-	42.56	3-	119.12	6-	192.64
2	44.S0 47.04	4- 5-	120.96 123.20	7- 8-	194.88
1-10	49.28	6-	125.20	9-	197.12 199.36
2- 3-	51.52	7-	127.68	9 9-	201.60
3- 4-	F3 76	8-	129.92	1-10	203.84
5-	55 00	9-	132.16	2-	206.08
6-	58.24	6 -	134.40	3-	208.32
7-	CO.48	1-10	136.64	4-	210.56
8-	62 72	2-	138.88	5-	212.80
9-	64.96	3-	141.12	6-	215.04
3	C7.20	4-	143.36	7-	217.28
1-10	69.44	5-	145,60	8-	219.52
2-	71.68	6-	147.84	9-	221.76
3-	73.92	7-	150.68	10	224.00
4-	76.16	-			k.

Hoop and Scroll Iron.

NUMBER OF FEET IN A BUNDLE OF FIFTY-SIX POUNDS.

E .	OOP IRON.		SCROLL IRON.								
Siz	e.	Feet in	Siz	Feet in							
Width.	Thick.	Bundle.	Width.	Thick.	Bundles.						
% inches. % " 76 " 114 " 114 " 114 " 114 " 114 "	No. 21 " 20 • 19 • 13 * 17 * 15 * 15 * 14	815 630 450 36; 278 217 160 139 110	% inches. % " % " % " % " % " % " % " % " % " % "	No. 10 " 16 " 14 " 10 " 16 " 14 " 10 " 16 " 14 " 12 " 10 " 16 " 14 " 12 " 12 " 16 " 14 " 12 " 16 " 14 " 12	240 430 347 190 360 290 208 160 310 249 175 270 216 152						

LIST OF EXTRAS ON BAR IRON.

Ordinary Sizes. Rounds and Squares. $\frac{3}{4}$ to 2 in, diam. I to $4\times\frac{3}{3}$ to $1\frac{1}{2}$ and $4\frac{1}{3}$ to $6\times\frac{3}{3}$ to 1.

D A C	SIZES.
CA >	

Rounds and Squares.	ets.per lb	Flats.	Extra in cts.per Ib	Flats.	Extra in cts. per lb
No 6 and $\frac{3}{16}$ in. No. 5 No. 4 Nos. 2, 3, $\frac{1}{4}$ & $\frac{9}{32}$ $\frac{5}{16}$ $\frac{5}{8}$ & $\frac{1}{16}$ $\frac{1}{2}$ & $\frac{9}{16}$ $\frac{1}{2}$ & $\frac{1}{16}$ $\frac{1}{2}$ & $\frac{1}{16}$ $\frac{1}{2}$ to $\frac{1}{2}$ $\frac{1}{8}$ to $\frac{4}{4}$ $\frac{1}{16}$ to $\frac{4}{4}$ $\frac{1}{16}$ to $\frac{4}{16}$ HALF ROUND. $\frac{1}{4}$ & $\frac{1}{16}$ $\frac{3}{8}$ & $\frac{1}{16}$ $\frac{1}{2}$ & $\frac{9}{16}$ $\frac{1}{3}$ & $\frac{9}{16}$	1.0 0.8 0.7 0.6 0.5 0.4 0.2 0.1 0.3 0.5 0.6 0.8		3.6 3.0 2.5 2.3 2.0 1.8 1.6 2.5 2.2 1.8 1.6 1.4	175 × 32 1 6 × 4 × 36 · 36 · 36 · 36 · 36 · 36 · 36 · 36	1.5 1.3 1.2 1.1 0.9 0.7 0.5 0.7 0.5 0.4 0.6 0.5 0.4 0.2 0.2 0.3 0.2

For cutting to specific lengths, 10 to 20 feet, 0.2 cent extra.

CAST STEEL CROWBARS

9710	. •		•	711111111			
Weight	_	1 8	10	12	14	16	18
Inch Square	-	7/8	1	115	11/8	$ 1_{16}^{3} $	11/4
Inches in Length.		48	54	62	63	66	67
Weight	20	22	24	26	28	30	
Inch Square	11	1156	1 <u>3</u>	13/8	$1\frac{1}{2}$	11/2	
Inches in Length	72	72	72	74	74	76	

COPPER SHEATHING SHEETS.
Sheathing is the name applied only to sheets measuring 14x48 inches.
Showing Wt. per threet. No. of sheets per core and Williams.

Oz. per sq. foot	16	18	20	22	24	26	28	30	32
Pounds per sheet.	4.10	5.4	5.13	6.7	7.	7.9	8.3	8.12	9.5
Sheets per case	125	115	100	100	85	80	75	70	65
Pounds per case	583	604	583	642	595	607	613	613	607

						W.	EI														I					Ds	S.								
	3-8	6.72	80.00 80.00	50.7	E1.7	45.7	9.7	3.5	18.7	9.0	× 13	67.0	**************************************	0.00	0.00	30.00	36.00	9.67	10.0	10.63	10.01	11.95	11 56	11.87	12.19	12.5	12.8	13.13	13.43	13.75	14.06	14.37	14.69		
δά 1	5-16	5.6	5.73	5.86		6.12	6.25	6.30	10.9	5.6	2.0	16.5	90.7	01.7	20.7	.55	18:0	20.00	20.00	0 0	20.00	0 27	60	68.6	10.15	10.4	10.67	10.03	11.20	11.45	11.72	11.97	12.25	c.21	
Thickness in Inches	14	4.48	4.58	4.69	4.79	4 y	ر ا ي	5.1	2.5	5.3	5.41	29.0	29.6	5.73	5.83	6.04	6.25	6.46	20.0	20.07	200.7	, F	7 71	7 99	8.12	8.33	8.54	8.75	8.96	9.16	9.37	9.58	9.19	10.	
hickness	3-16	3.36	3.44	3.52	3.59	3.67	3.75	3.83	3.91	86.98	4.06	4.14	4.22	¥.3	4.37	4.53	4.69	4.84	٠,	0.10 2.0	0.52	4. v	20.0	200	60.9	6.25	6.4	6.56	6.72	6.87	7.03	7.18	7.34	7.5	
T	1-8	2.24	2.29	2.34	2.39	2.45	2.2	2.55	5.6	2.66	2.2	2.76	2.81	2.86	2.92	3.03	3.12	3.23	89.	3.43	40.0	0.00	0000	00.00	4.06	4.17	4.27	4.37	4.48	4.58	4.69	4.79	4.89	2	
	1-16	1.12	1.14	1.17	1.2	1.22	1.25	1.27	1.3	1.32	1.35	1.38	1.40	1.43	1.46	1.51	1.56	1.61	1.67	7.17	1.00	1.02	1001	1.00	0.00	20.08	2.13	2.19	2.24	2.29	2.34	2.39	2.45	2.2	
Width in	Inches.	5%	, K	% %	*	7/2	6,	**	7	1%	:: ::: ::::	% %	%	7,8	2	74	*			***************************************	×.			*	X, e	10 4	7	*	2%	11	74	×.	,% ₄	12	• • • • • • • • • • • • • • • • • • • •
و ا	3-8	1.25	1.41	1.56	1.72	1.87	2.03	2.19	2.34	2.2	2.65	2.81	2.97	3.12	3.28	3.44	3.59	3.75	3.91	4.06	4.22	4.37	4.53	4.69	4.04	2.00	5.33	5.47	5.62	5.78	5.94	6.1	6.25	6.41	6.56
. za	5-16	1.04	1.17	1.3	1.43	1.56	1.69	1 82	1.95	2.08	2.21	2.34	2.47	2.6	2.73	2.86	2.99	3.12	3.26	3.38	3.52	3.65	2.5	3.91	4.03	4.1.4	4.43	4.56	4.69	4.82	4.95	5.08	5.21	5.34	5.41
Thickness in Inches	1 4	82	76	1.04	1.14	1.25	1.35	1 46	1.56	1.67	1.77	1.87	1.98	2.09	2.19	2.29	4.6	2.2	2.6	2.2	2.81	2.91	3.05	3.12	3.73	0.00	9.54	25.5	3.75	80.00	3.96	4.06	4.17	4.27	4.37
hickness	3-16	69	2	.78	98.	.94	1.01	1.09	1.17	1.25	1.33	1.4	1.48	1.56	1.64	1.72	1.8	1.87	1.95	2.03	2.11	2.19	2.27	2.34	24.2	6.20	07.00	9.73	000	68.8	2.97	3.05	3.12	3.2	3.28
T	1-8	İ																																2.13	
	1-16	16	577	.26	68	.33	34	.36	330	42	4	74.	10.	.52	.55	.57	9	.62	.65	.es	٠	.73	92.	82.	20.0	60.	e a		76	96	66	1.01	1.04	1.06	1.1
Width in	Inches.	-	1,	78	3/	*/*	2/2	8,8	1/2	9/6	*	7.	37	7.	2%	**	1/2	3,8	17%	**	3/8	**	8%	**	8/	4		2,4	~\X	7.2	%	22	5,	%	*

		Weight of Flat Iron—Continued. WEIGHT OF RUNNING FOOT IN POUNDS.
	1	11. 192 118.733 119.115 119.11
38.	8-1	16.68 16.44 17.11 17.13 17.13 18.63
in Inch	3-4	13.4.2 14.3.4.3 14.3.4.3 14.3.4.3 15.62 16.93 16.93 16.93 17.19
Thickness in Inches.	8-9	111.2 111.29 111.29 111.29 111.29 112.55 113.02 113.02 113.02 114.05 114.05 115.65 116.15 116.15 116.15 117.18 117
1	1-2	8.96 9.96 9.96 10.02 10.04 10.08 10.08 10.08 10.08 11.09 11.08
	7-16	8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Width in	Inches.	Sanar Sunarare han suna ana ana ana ana ana ana ana ana ana
	H	86.83 86.89 86.80
33.	8-1	28.8.8.4.4.4.6.6.6.6.6.8.8.8.8.8.9.9.0.1.1.2.2.1.1.1.2.2.1.1.1.1.1.1.1.1.1.1
Thickness in Inches	34	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
nickness	8-9	9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.9.
T	1-2	11.99999999999999999999999999999999999
	2-16	44.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4
Width in	Inches.	KK CHKKKKK LIKKKKK CHKKKKK CHKKKKK

FLAT IRON.

NUMBER OF FEET IN A BUNDLE OF 112 POUNDS.

Size.	Feet in Bundle.		Feet in Bundle		
% by % inch % " 5.16 " % " % " % " 5-16 " % " 5-16 " % " % " % " 516 " % " 7-16 " % " % "	267 216 175 214 170 145 106 175 142 120 103 90 70	75 by 78 78 78 1 1 1 1 1 1 1 1 1 1 1	5-16 " 7-16 " 5-16 " 7-16 " 7-16 " 7-16 " 7-16 " 7-16 " 7-16 " 7-16 " 7-16 "		. 155 . 122 . 100 . 90 . 75 . 60 . 135 . 106 . 90 . 78 . 65 . 60

Round and Square Iron.

NUMBER OF FEET IN A BUNDLE OF 112 POUNDS.

ROUND IRON.		SQUARE IRON.						
	Feet in Bundle.	Size.	Feet in Bundle.					
3-16 inch	1115 688 440 305 225 170 136 110 90 75	3-16 inch						

Round Bar Iron.

WEIGHT OF A RUNNING FOOT IN POUNDS.

Diam.	Wt per. foot. Lbs.	Diam. Inch.	Wt. per foot. Lbs.	Diam. Inch.	Wt. per foot. Lbs.	Diam. Inch.	Wt. per foot. Lbe.
1-16	.01 .0411	1 1-16	2.975 3.338	21/8	11.9 13.3	4 1/8	44.85 47.54
3-16	.0925	3–16	3.725	***************************************	14.75	**************************************	50.33
×	.1651	*	4.12	1 %	16.4	×	53.32
5-16	.2573	5-16	4.545	5/8	18.1	5/8 2/8	56.34 59.44
7-16	.371 .505	7-16	5. 5.453	74	19.85 21.5	7/	62 62
	.657	**	5.945	3 8	23.7	5 /8	65.88
9-16	.835	9-16	6.445	1/8	25.55		69.23
5/8	1.031	5%	6.975	14	27.81	X X X X X X X X X X X X X X X X X X X	72.65
11-16	1.235	11-16	7.52	1/4 3/8	29.85	3/8	76.18
*	1.475	X	8.05	36	32.25	*	79.75
13-16	1.74	13-16	8.65	** ** **	34.45	56	83.45
7/8	2.015	7/8	9.25	*	37.1	X	87.20
15-16	2.317	15-16	9.9	7/8	39.5	78	91.50
1	2.625	2	10.55	14	41.95	6	95.

FOR STEEL multiply tabular number above (for size) 1.01.

SQUARE BAR IRON.

WEIGHT OF A RUNNING FOOT, IN POUNDS.

Thick Inch.	Wt. per ft. Lbs.	Thick Inch.	Wt. per ft. Lbs.	Thick Inch.	Wt. per ft. Lbs.		Wt. per ft. Lbs.
1-16	.0131	1 1-16	3.80	2 1-8	15.15	4 1-8	57.20
1-8	.0525	1-8	4.25	1-4	17.	1-4	6).75
3-16	.1182	3-16	4.73	3-8	18.5	3-S	64.35
1-4	.2103	1-4	5.25	1-2	25.5	1-2	68.
5-16	.3200	5-16	5.78	5-8	23.1	5-S -	72.
3-8	.4735	3-8	6.35	3-4	25.2	7-4	75.65
7-16	.6445	7-16	6.95	7-8	27.5	7-8	79.80
1-2	.84	1-2	7.55	3	30.05	5	83.8
9-16	1.063	9-16	8.2	1-8	32.75	1-8	88.25
5-8	1.314	5-8	8.85	1-4	35.5	1-4	92.5
11-16	1.59	11-16	9.57	3-8	38.25	3.8	97.15
3-4	1.85	3-4	10.30	1-2	41.15	1-2	101.
13-16	2.221	13-16	11.05	5-8	44.15	5-8	105.8
7-8	2.575	7-8	11.83	3-4	47.20	3-4	110.5
15-16	2.95	15.16	12.62	7-8	50.25	7-8	115.15
1	3.35	2	13.4	4	53 75	6	120.25

FOR STEEL multiply tabular number above (for size) by 1.01.

BAND IRON.

NUMBER OF FEET IN A BUNDLE OF 112 POUNDS.

	lize.	Feet in	Siz	ze.	Feet in
Width.	Thick.	Bundle.	Width.	Thick.	Bundle.
1% inches 1% " 1% " 1% " 1¼ " 1¼ " 1½ " 1½ " 1½ " 1½ " 1½ " 1½ " 1½ " 2 "	" 7 " 12 " 10 " 7 " 12 " 10 " 7 " 12 " 10 " 7 " 12 " 10 " 8 " 7 " 12 " 10	265 213 160 246 190 145 205 160 120 175 138 110 100 155 120 99	2 % inches. 2 % " 2 % " 3 " 3 " 3 " 3 % " 3 % " 3 % " 3 % " 3 % " 3 % " 3 % " 4 " 4 "	No. 12 " 10 " 8 " 6 " 12 " 10 " 8 " 6 " 10 " 8 " 6 " 10 " 8 " 6 " 10 " 8	110 88 72 60 101 80 66 57 75 60 50 69 57 48 60 50
2 "	" 7 " 6 " 12	90 81	4 "	" 6 " 10	40 52
2½ " 2½ " 2½ "	" 10 " 8 " 6	135 105 88	4 1/2 "	" 6 " 10	43 35 48
2½ " 2½ " 2½ "	" 12	72 120 95 77	5 "	" 8 " 6 " 10 " 8	40 84 40 32
2½ "	" 8	65	6 "	" 6	26

Weight of Tire Iron,

PER SET OF 54 FEET.

Size.	Lbs.	Size.	Lbs.	Size.	Lbs.
1 by 3-16 1 by 1-4	34 45 56	1 1-4 by 1-4 1 1-4 by 5-16 1 1-4 by 3-8	56 70 85	1 1-2 by 5-8 1 5-8 by 1-2 1 5-8 by 5-8	169 148 1°3
1 by 5-16 1 by 3-8 1 1-8 by 1-4	68 50	1 1-4 by 3-8 1 1-4 by 7-16 1 1-4 by 1-2	99	1 3-4 l y 1-2 1 3-4 by 5 8	158 197
1 1-8 by 5-16 1 1-8 by 3-8 1 1-8 by 7-16	63 75 88	1 3-8 by 3-8 1 3-8 by 1-2 1 1-2 by 3-8	93 124 101	1 3 4 by 3-4 2 by 1-2 2 by 5-8	236 180 225
1 1-8 by 1-10	101	1 1-2 by 1-2	135	by 3-4	270

Railroad Spikes.

NUMBER IN 100 POUNDS.

Thickness	Length.									
Thic	3	4	5	6	7	8	9	10	12	14
1-4 5-16 3-8 7-16 1-2 5-8	1340	1060 620	870 580 460 320 260 170	680 540 380 280 210 130	320 240 180	290 220 170	250 200 140 100	130 90	110 80	70

Wrought Boat and Ship Spikes.

NUMBER IN A KEG OF 150 POUNDS.

Thickness	Length.														
1-4 5-16 7-16	3 1910 1010	3½ 1585 963	1326 810 542	4½ 1223 605 503	583	$\frac{5\frac{1}{2}}{423}$	6 521	6½	7 	71/2	8	81/2	9	9 <u>1</u>	10
1-2 9-16 5-8			042	503			298	280	261 190	240 180		16 0	150 120		

Sizes of Tanks and Contents.

Diameter.	Depth.	Gallons.	Diameter.	Depth.	Gallons.
Feet.	Feet.		Feet.	Feet.	
12	8	6,767	24	12	40,607
14	9	10,363	26	13	51,628
16	9	13,535	2S	14	64,481
18	10	19,034	30	15	79,310
20	10	23,499	32	16	96,253
22	11	31.277	34	17	115,451

Capacity of Cisterns and Reservoirs in Gallons.

DEPTH 10 INCHES; DIAMETER FROM 2 TO 25 FEET.

2 feet19.5 2½ " 30.6 3 " 44.06 3½ " 59.97 4 " 78.33	5½ "148.10 6 "176.25 6½ "206.85	8½ "353.72 9 "396.56 9½ "461.40	13 " 827.4 14 " 959.6 15 "1,101.6
4 "78.33 4½ "99 14			

CAPACITY OF BOXES.—A box 24 inches long by 16 inches wide, and 28 inches deep, will contain a barrel (3 bushels).

A box 24 inches long by 16 inches wide, and 14 inches deep, will contain half a barrel.

A box 16 inches square and 8.4 inches deep, will contain one bushel.

A box 8 inches by 8.4 inches square, and 8 inches deep, will contain one peck.

A box 8 inches by 8 inches square, and 4.2 inches deep, will contain one gallon.

Various ty.	Height.	In the constant of the constan
Table of Dimensions or Va Measures of Capacity.	Diameter of Bottom.	1 10 10 11 11 4 4 4 4 6 8 8 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
	Diameter of Top.	n the character of the
Table of Me	Size.	gallon. 1 gallon. 2 duarts. 1 pint 3 quarts. 1 pint 2 guarts. 3 pints 1 pint 2 guarts. 1 pint 3 pints 1 pint 1 pint 1 pint 1 pint 1 pint 1 pint 1 pint 1 pint 1 pint 1 pint

Weight of Sheet and Plate Iron.

THICKNESS BY BIRMINGHAM WIRE GAUGE AND INCHES, WEIGHT OF A SQUARE FOOT IN POUNDS.

THI	CKNESS.	Wainht	THI	CKNESS.	Waisht
B. W. Gauge.	Part of an inch.	Weight Pounds.	B. W. Gauge.	Part of an inch.	Weight Pounds,
36	.004	.126	11	.120	4.48
35	.005	.202		⅓ or .125	5.054
34 '	.007	.283	10	.134	5.426
. 33	.008	.322	9	.148	5.98
32	.009	.364	7-	5-32 or .1562	
31	.010	.405	8	.165	6.605
30	.012	.485	7	.180	7.27
29	.013	.526		3-16 or .1875	
28	.014	.595	6	.203	8.005
27	.016	.677		7-32 or .2187	8.79
26	.018	.755	5	.22	8.912
25	.020	.811	4	.238	9.62
24	.022	.912		⅓ or .25	10.09
23	.025	1.018	3	.259	10437
22	.028	1.137	,	9-32 or .2812	
04	1-32 or .03125	1.259	2	.284	11.525
21	.032	1.31	1	.3	12.15
20	.035	1.416		5.16 or .3525	12.58
19	.042	1.695	0	.340	13.750
18	.049	1.075		11-32 or .3437	13.875
17	.058	2.35	00	% or .375	15.10
16	.065	2.637	0 0	.380	15.26
40	1-16 or .0625	2.518	000	13-32 or .4062	
15	.072	2.92	000	-425	17.125
14	.083	3.35	0000	8-16 or .4375	17.65
10	3-32 or .0937	3.78	0000	.454	18.30
13	.095	3.85	00000	15-32 or .4607	18.90
12	.100	4.4	00000	⅓ or .50	20.20

Weight of Sheet and Plate Iron.

THICKNESS IN INCHES. WEIGHT OF A SQUARE FOOT IN POUNDS.

Inches Thick.	Lbs. per Square Foot	Inches Thick.	Lbs. per Square Poot	Inches Thick.	Lba. per SquareFoot.
9-16 5% 11-16	22.5 25.21 27.75 30.25	1 3/ 13-16 3/8 15-16	70.62 73.14 75.58 78.20	3 7/8 4 1/8	156.51 161.55 166.6 171.76
13-16 76 15-16	32.75 35.26 37.75	2	80.75 85.75 90.81	** ** ** ** **	176.71 181.77 186.79
1-16 3/ 3-16	40.35 42.87 45.4 47.9	** ** ** **	95.86 100.9 105.95 111.	5	191.84 196.9 201.85 206.9
5-16 5-16 7-16	50.45 52.96 55.45 58.01	3 .	116.1 121.15 126.21 131.26	** ** ** **	211.95 217 222.05 227.01
9-16 11-16	60.52 63.05 65.56 68.11	* * * * * *	136.32 141.37 146.41 151.46	6	232.15 237.2 242.25

For STEEL PLATES multiply tabular numbers above (for Size) by 1.01.

Weight and Thickness of Boiler Iron.

1-8 inc	h weigh	hs 5 lbs.	per sq. ft.	No.	1 Irc	n is5-16	inch thick.
3-16 "		71 66		No.			
1-4	"	10 "	,66,	No.	4 '	'1-4	66
5-16	"	$12\frac{1}{2}$ "	66	No.	5 '		
3-8 "	"	15 "	66=	No.	7 '	'3-16	"
7-16 "	"	$\frac{17\frac{1}{2}}{20}$ "	66				
1-2	"	20 "	66				t

Thickness of Boiler Iron Required

AND PRESSURES ALLOWED BY THE LAWS OF THE UNITED STATES. Pressure equivalent to the Standard for a Boiler 42-in. in diameter and $\frac{1}{4}$ in thickness.

Thickness in 16ths.	Diameter in inches.									
Thi	34	36	38	40	42	44	46			
5 4½ 4¼ 4 35 33 3	Lbs. 169.9 158.5 147.2 135.9 124.5 113.2 101.9	Lbs. 160.4 149.7 139.1 128.3 117.6 106.9 96.2	Lbs. 152. 141.8 131.8 121.6 111.3 101.3 91.2	Lbs. 144.4 134.7 125.1 115.5 105.9 96.2 82.6	Lbs. 137.5 128.3 119.2 110. 100.8 91.7 82.5	Lbs. 131.2 122.5 113.7 105 96.2 87.5 78.7	Lbs. 125.5 117 2 108 8 100. 92. 83 75			

Number of Burden's Rivets in 100 Lbs.

Length, Inches.	Thicl	cness	in incl	hes.	Length, Inches.	Thie	kness	in incl	hes.
Len	1-2	5-8	11–16	3-4	Length Inches.	1-2	5-8	11-16	3-4
344-4x -4x -4x -510x -4x 104x 514x -10	1,092 1,027 940 840 797 760 730 711 693 648 608 573 555 525	665 597 538 512 487 460 440 420 390 375 360 354 347 335 312	450 415 389 370 357 340 325 312 297 289 280 260 242	356 329 280 271 262 257 243 237 232 220 208	ा स्थानिक स्थापन स्थापन प्राप्त प्राप्त स्थापन स्थापन स्थापन स्थापन स्थापन स्थापन स्थापन स्थापन स्थापन स्थापन स	433 413 395	267 248 241 230 220 210 200 190 180 172 164 157 150 146 143	212 201 192 184 177 171 166 161 156 151 145 140 138 134 129	180 169 160 158 150 146 138 135 130 124 120 115 111 107
3	460	290	224	197	7		140	125	100

If you wish to receive BOTTOM PRICES WHEN WRITING
TO ADVERTISERS for Catalogues, just mention having
seen the advertisement which instigated the
request in the

HOPKINS HANDY NOTES AND QUERIES.

BROWNING, SISUM & CO.,



No. 85 CHAMBERS ST., NEW YORK,
MANUFACTURE

Hardware Specialties, cotter's spring keys,

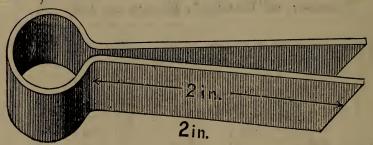
-AND-

MANUFACTURER'S SUPPLIES.

D Rings, Belt Hooks, Staples, &c.

In fact everything appertaining to

WIRE BENDING.



Factory, - - - - Brooklyn, New York.

THE PUBLISHER having made every effort to make this Book an acceptable gift to the Dealer to whom it is sent, would be pleased to receive in reply a Postal Card acknowledgement of its having safely arrived.

Spring Cotters and Keys and their Applications.

SPRING COTTERS.

No	30	31	32	33	34	85	36	37	39	39
Wire Gauge	13	13	11	11	7	7	4	4	1	1
For Hole	3 2	3 2	18	1 8	3	1 6	$\frac{1}{4}$	1/4	5 6	<u>5</u>
For Nuts	$\frac{1}{2}$	3/4	3/4	7 8	1 7	1	1	$1\frac{1}{4}$	11/4	11/2

SPRING KEYS.

No	000	00	0	1	$1\frac{1}{2}$	2	3	4
Wire Gauge	12	12	12	11	11	10	10	10
For Hole	7 3 2	7 3 2	7 3 2	1/4	$\frac{1}{4}$	9 3 2	9 3 2	9 3 2
For Bolts	5 8	3/4	7/8	5 8	7/8	<u>5</u> 8	7 8	1

Machine Bolts with Square Heads and Nuts.

WEIGHT OF 100, IN POUNDS.

Length. Inches.			Thick	ness of	Bolt in I	nches.		
	1/4	5-16	3/8	7-16	1/2	5/8	3/4	7/8
11/8	4.16	7.59	10 62	15.94	23.87	39.31		
11/2	4.22	7.87	11.72	16.90	25 06	41.38		
2	4.75	8.56	12.38	18 25	26.44	45.69	73.62	
1/	5.34	9.12	12.90	19.38	28.62	49.50	76.	
1	5.97	9.59	14.69	20.69	29.50	51.25	79.75	
14 14 14 14	6.50	10.44	16.47	21.50	31.16	53.	83.	
3		10.78	17.87	22.38	32.44	56.	85.38	127.2
4 1/2		11.81	18.94	26.19	39.75	63.12	93.44	140.5
4 2			20.59	28.87	42.50	74.87	108.12	148.3
5 1/2			21.69	29.87	44.87	79.62	113.12	153.7
5 2			23.62	32.31	48.81	83.	122.	167.2
ı v			25.81	34.44	51.38	87 88	128.62	174.8
6 1/2		••••	26.87	36.62	53.31	92.38	131.75	204.2
1/	• • • • • •	••••	20.01	30.02	56.87	96.88	139.56	214.6
71/2	••••	• • • • •	••••	• • • • • •	59.12	99.87	145 50	228.4
1/2	••••	••••	• • • • • • • • • • • • • • • • • • • •		61.87	105 75	150.88	235.3
22	••••	• • • •	• • • • •	••••	64.44	109 50	157.12	248.8
889	••••	, ,			70.50	118.12	169.92	258.1
10	••••	••••		••••	77.	128.13	184.	276.1
11		••••	-0	••••	82.88	136.19	195 13	295.6
12	••••	• • • • •	• • • •	••••	86.37	144.87	209.75	311.9
13	••••	****			92.	155.52	219.37	\$35.8
14	• • • • •	••••	••••	• • • •	97 75	163.59	337.50	351.8
15	••••	••••	• • • •	••••	103.25	170.75	349.05	391.7
19		••••	****		105.25	110.15	049.00	941.1

Tempering Steel.

(Haswell.)

Steel in its hardest state being too brittle for most purposes, the requisite strength and elasticity are obtained by tempering—or letting down the temper as it is ermed—which is performed by heating the hardened steel to a certain degree and cooling it quickly. The requisite heat is usually ascertained by the color which the surface of the Steel assumes from the film of oxide thus formed.

The degrees of heat to which these several colors correspond are as follows: a very faint yellow. Suitable for hard instruments; as hammer-

At 450, a pale straw color. faces, drills, &c. At 470, a full yellow..... For instruments requiring hard edges without At 490, a brown color.... elasticity; as shears, scissors, turning tools, &c brown, with purple For tools, for cutting wood and soft metals; At 510, such as plane-irons, knives, &c.

At 530, purple.... (For tools requiring strong edges, without ex-

treme hardness; as cold-chisels, axes, cutlery, &c.

is destroyed.

It Has Been Stated

That the temperature of furnaces &c., may be estimated with considerable accuracy by the color of the fire, and that with a little practice the error at very high temperatures will not exceed 90°, or 100°, and the following table contains the result of observations with an air thermometer.

	Temperature,		Temperature,
Color of Fire.		Color of Fire.	
Red, just visible	977	Orange, deep	2,010
" dull	1.290	clear	2.190
" cherry, dull	1,470	White heat	
" " full		"" bright	2,550
	1,830	" dazzling	2,730

Effect of Heat on Various Bodies.

MILOU OI ILOU OI	z razzono zoonanon
Degrees	Degrees.
Ammonia boils	Iron, bright red in the dark 752
Ammonia (liquid) freezes46	" red hot in twilight \$84
Antimony meits 951	Lead melts 504
Arsenic melts 365	Mercury boils 662
Bismuth melts 476	" volatilizes 680
	" freezes
Blood (human) heat of 98 "freezes 25	Naphtha boils 1-6
Brandy freezes	Petroleum boils 306
Brass melts	Platinum melts 3,080
Cadmium melts	Potassium melts
Coai Tar boils 325	Proof Spirit freezes7
Cold, greatest artificial—166	Saltpetre melts 600
" greatest natural —56	Sea-water freezes 28
Common Fire 790	Silver (fine) melts 1,250
Copper melts	Snow and Salt, equal parts. 0
Glass melts	Spirits of Terpentine freezes. 14
Gold (fine) melts 2,590	Steel melts
Gutta-percha softens 145	. " polished, blue 580
Heat, cherry red 1,500	polished, blue 580 straw color 460
Heat, cherry red	Strong Wines freeze 20
" bright red	Sulphur melts 226
" red, visible by day 1,077	SulphAcid(sp.grav1,641)freezes -45
" white	Tin melts 421
Ice melts	Vinous fermentation60 to 77
Iron (cast) melts 3,479	Water in vacuo boils 98
" (wrought) melts 3,980	
The sign — before the figures indicate	
The gigh before the noures indicate	es that many degrees below zero or o.

Weight of a Lineal Foot of Flat Steel in lbs.

Inch.	1/8	1/4	3/8	1/2	- 5/8	3/4	1
1	.213	426	.64	•••	-		
5	.266	.533	.8	1.066			•••
-t-leadesta-	.319	.639	.959	1.28	1.6		
1	.426	.853	1.28	1.706	2.133	2.559	
1 1	.48	.959	1.439	1.919	2.399	2.879	3.84
11	.533	1.066	1.6	2.133	2.666	3.200	4.266
13	.586	1.173	1.759	2.346	2.933	3.519	4 693
15	.639	1.279	1.919	2.56	3.199	3.84	5.119
15	.693	1.386	2.079	2.773	3.466	4.16	5.546
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	.746	1.493	2.24	2.986	3.733	4.479	5.973
2*	.853	1.706	2.559	3.413	4.266	5.119	6.826
	.906	1.813	2.719	3.626	4.533	5.439	7.253
$2\frac{9}{4}$.96	1.919	2.879	3.84	4.799	5.76	7.68
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1.013	2.026	3.039	4.053	5.066	6.079	8.106
$2\frac{3}{5}$	1.016	2.133	3.199	4.266	5.333	6.399	8.533
$2\frac{5}{8}$	1.019	2.24	3.36	4.48	5.6	6.72	8.96
$2\frac{3}{4}$	1.173	2.346	3.519	4.693	5.866	7.039	9.386
3	1.28	2.56	3.84	5.12	6.4	7.68	10.24
314 312 3234	1.386	2.773	4.16	5.546	6.933	8.319	11.093
$3\frac{1}{2}$	1.493	2.986	4.48	5.973	7.466	8.95	11.946
$3\frac{3}{4}$	1.6	3.199	4.799	6.399	7.999	9.599	12.799
4	1.706	3.413	5.119	6.826	8.533	10.239	13.653
$4\frac{1}{4}$	1.813	3.626	5.439	7.253	9.066	10.879	14.506
4 1/2	1.92	3.84	5.76	7.68	9.6	11.52	15.36
$4\frac{1}{4}$ $4\frac{1}{2}$ $4\frac{3}{4}$	2.026	4.053	6.079	8.106	10.133	12.159	16.213
5	2.133	4.266	6.399	8.533	10.666	12.799	17.066
$5\frac{1}{4}$	2.24	4.48	6.72	8.959	11.199	13.44	17.919
$5\frac{1}{2}$	2.346	4.693	7.039	9.386	11.733	14:079	18.773
5 ¹ / ₄ 5 ¹ / ₅ 5 ³ / ₄	2.453	4.906	7.359	9.813	12.266	14.719	19.626
6	2.56	5.12	7.68	10.24	12.8	15.36	20.48

American Sizes of Sheet Iron.

The following table gives the pounds and ounces per square foot of plain and galvanized sheet-iron from No. 14 to No. 29, inclusive, and is the table upon which the current price lists of the rolling mills are based.

NUMBERS AND WEIGHTS OF SHEET IBON.

No.	Oz.	Lbs.	Oz.			Lbs.	Oz.
14	60	3	12	[23	19	1	3
16	4 8	3	0	24	17	1	1
17	43	2	11	25	16	1	0
18	3 8	2	6	26	15		
19	33	2	1	27	14		
20	2 8	1	12	28	13		
21	24	1	8	29	12	1	
22	21	1	5				

Weight of one foot of Bar Steel.

ROU	IND.	SQUA	RE.	OCTAG	on.
Diam. In.	Lbs.	Side In.	Lbs.	Diam. In.	Lbs.
11111111111111111111111111111111111111	.166 .375 .667 1.04 1.50 2.05 2.67 3.38 4.17 5.05 6.00 7.05 8.17 9.38 10.68 12.04 13.51 15.05 16.68 18.43 20.19 22.00 24.03 26.12 28.20 30.45 32.70 35.12 37.54 42.71 48.22 54.06 66.75	**************************************	.213 .479 .855 1.33 1.91 2.61 3.40 4.34 5.32 6.44 7.67 9.00 10.44 11.98 13.63 15.35 17.20 19.17 21.20 23.30 25.70 27.74 30.60 33.18 35.90 38.78 41.65 44.17 46.70 54.40 61.40 68.85 85.00	**************************************	.84 1.23 1.75 2.25 2.75 3.66 4.55 5.50 6.45 7.75 9.20 10.04 11.60 13.14 14.75 16.40 17.85 19.50 21.25 22.69 25.00

American and Birmingham Wire Gauges.

Thickness in Inches. (Taken from Haswell.)

No. of Gauge.	Thick. of Am. G.	Thick, of Bir. G.	No. of Gauge.	Thick. of Am. G.	Thick, of Bir. G.	No. of Gauge.	Thick. of Am. G.	Thick, of Bir. of
0000 000 00 00 0 1 2 3 4 5 6 7 8	Inch46 .4096 .3648 .3248 .2893 .2576 .2294 .2043 .1819 .1620 .1443 .1985	1nch. .454 .425 38 .34 .30 .284 .259 .238 .22 .203 .18 .165 .148	11 12 13 14 15 16 17 18 19 20 21 22 23	Inch. .0907 .0808 .0719 .0641 .057 .0508 .0452 .0403 .0359 .0319 .0284 .0253 .0225	Inch12 .109 .095 .083 .072 .065 .058 .049 .042 .035 .032 .028 .028	25 26 27 28 29 30 31 32 33 34 35	Inch. .0179 .0160 .0142 .0126 .0112 .01 .0089 .0079 .007 .0063 .0056	Inch02 .018 .016 .014 .013 .012 .1 .009 .008 .007 .005 .004

Specific Gravity, and Weight

TO CUBIC FOOT OF VARIOUS MATERIALS.

Timber.	Specific gravity.	Weight per cub. foot in pounds.	FLUIDS.	Specific gravity.	Weight per cub. foot.	Stones, Earths,&c.	Specific gravity.	Weight per cub. foot in pounds.
Ash	.8	50	Alcohol	.8	50	Chalk	2.3	243
Beech	.69		Ether		46	Clay	2.	125
Birch	.71	44	Oil	.90	56	Coal	1.3	
Cedar	.48	31	Water,			Coke	.8	50
Deal, Christ'ua	.7	44	Fresh	1.000		Earth,		
Elm	.6	37	Water, Sea	1.028	64.1	_Rammed.	1.6	
Hornbeam	.75		Artificial	į		Flint	2.6	
Larch	.55		Substances.			Gravel	1.9	
Memel	.6	37			101	Granite	2.6	
Mahogany,				2.0	124	Grindstone.	2.1	131
Spanish	8.	50	Brickwork,	1 0	100	Limestone	2.5	
Oak, English	.93		in mortar	1.0	100	Marble	2.7	168
Oak, Canadian	.87		Brickwork, in cement.	10	5 112	Sand Sandstone	$\frac{1.9}{2.5}$	120 156
Pine, Red Pine, Yellow	.05		Concrete.	1.0	2 to 94	Stone,	2.5	190
Took Moulm'n	.65		ordinary	1 0	119	Bath	1.8	112
Teak, Moulm'n	.8	50	in cement.		133	Stone,	1.0	112
1017		_ 00	Cement.		100	Portland	2 1	131
Miscellaneous.			Portland	1.3	81	York Flag	2.3	
DI COCCOO COCCO			Roman		63	Slate	2.8	
Asphaltum	.9	56	Glass		156	Shingle	1.4	90
Gutta Percha.	.98		Lime, quick.	.8	50		1	
India Rubber.	.94		Mortar	1.7	106			
Ivory	1.8	112	Tile	1.8	112	ļ		

Weight of a Cubic Foot of Various Substances,

IN POUNDS.

Metals.	Wood, &c.					
Gun Metal 543. Copper! 545.	Sprue					

WORKSHOP RECIPES -- CEMENTS FOR IRON.

To Mend Iron Pots.

Take two parts sulphur, and one part, by weight, of fine black lead; put the sulphur in an old iron pan, holding it over the fire until it begins to melt, then add the lead; stir well until all is melted; then pour out on an iron plate or smooth stone. When cool, break into small pieces. A sufficient quantity of this compound being placed upon the crack of the iron pot to be mended, can be soldered by a hot iron in the same way that a tinsmith solders his sheets. If there is a small hole in the pot, drive a copper rivet in it and then solder it with this cement.

Cement for Annealing Boxes.

Iron filings, 100 parts; lime milk, 40; quartz sand, 50; vinegar, 20. These are worked with water into a paste to which may be added, to render the mass more porous, hair, sawdust, etc.

Iron Cement for Hermetically Closing Stove Doors.

Finest iron filings, 100 parts; sal ammoniac, 10; limestone, 10; soluble glass solution, 10. These are mixed with water to a thick paste, which is applied at once, and is left to dry slowly before heating.

Cement for Broken Iron Vessels.

Iron filings, 10 parts; clay, 60. These are worked with linseed oil into a thick paste, which is applied after some more linseed oil has been added to it, and left to dry slowly.

Rust Cement for Iron.

Wrought-iron filings, 65 parts; salammoniae, 2½; sulphur (flour), 1½; sulphuric acid, 1. The solid ingredients are mixed dry, sulphuric acid diluted with sufficient water being then added. This cement dries after two or three days, and unites with the iron, making a very resisting and solid mass.

Cement for Filling Faults in Castings.

Iron filings, free from rust, 10 parts; sulphur, %; sal ammoniac, 0.8. These are mixed with water to a thick paste, which is rammed into the "faults." This becomes strong when the iron filings are rusted. The parts which have to be cemented are treated before the operation with liquid ammonia, so as to be perfectly free from grease.

Fire-Proof Cement.

(1) Iron filings, 140 parts; hydraulic lime, 20; quartz sand, 25; sal ammoniac, 3. These are formed into a paste with vinegar, and then applied. This cement is left to dry slowly before heating. (2) Iron filings, 180 parts; lime, 45; common salt, 8. These are worked into a paste with strong vinegar. The cement must be perfectly dry before heated. By heating it becomes stone-hard.

Iron Cement for High Temperatures.

(1) Iron filings, 20 parts; lime powder, 45; borax, 5; common salt, 5; permanganate of potash, 10. The borax and salts are dissolved in water, and are then mixed with the two first-named ingredients as quickly as possible and used. This cement changes at a white heat to a glassy mass, which is perfectly air-proof. (2) Permanganate, 25 parts; zinc white, 25; borax, 5. These are treated with a solution of soluble glass, and used at once. This cement must be left to dry slowly, and then it will resist the highest temperatures.

Cement for Gas Retorts.

For cementing earthenware gas retorts, which have to withstand very high temperatures, the following cement can be used: Powdered glass, 5 parts; chamotte meal, 5; powdered borax, 1. Chamotte meal is obtained by pulverizing broken pieces of gas retorts. This cement is a hard glass which only melts at the highest temperature, and then closes the leaks in the retort. To render the iron retort cover which closes the retort air-tight, a cement is used consisting of schwerspath powder, to which as much soluble glass has been mixed as to obtain a paste of sufficient strength.

WORKSHOP RECIPES.

Cement to Resist Fire and Water, and Harden Quickly.

Two parts finely sifted unoxodized iron filings.

One part, perfectly dry, finely powdered loam. Knead the mixture with strong vinegar into a homogeneous plastic mass, to be used as soon as made.

To Soften Putty.

To remove old putty from broken windows, dip a small brush in nitromuriatic acid or caustic soda (concentrated lye), and with it annoint or paint over the dry putty that adheres to the broken glass and frames of your windows; after an hours interval, the putty will have become so soft as to be easily removable.

Painter's Putty.

Spanish whiting, pulverized..... 80.6 Made into a stiff paste. If not intended for immediate use, raw oil should be used.

One pound of putty for stopping every 20 yards.

Glazier's Putty.

Whiting, 70 pounds; boiled oil, 30 pounds; water, 2 gallons. Mix. If too thin add more whiting; if too thick, add more oil.

Cement for Stopping Joints, Etc.

White lead in oil, mixed with enough white sand to make it a stiff paste. This grows hard by exposure, and resists heat, cold and water.

Cement for Leather Belting.

Take of common glue and American isinglass, equal parts; place them in a boiler and add water sufficient to cover the whole. Let it soak 10 hours, then bring it to a boiling heat, and add pure tannin until the whole becomes ropey or appears like the whites of eggs. Apply it warm. Buff the grain off the leather where it is to be cemented; rub the joint surfaces solidly together, let it dry a few hours, and it is ready for practical use; and, if properly put together, it will not need riveting, as the cement is nearly of the same nature as the leather itself.

To Remove Rusty Bolts.

To remove bolts that have become rusted badly, without breaking them, is quite simple if understood. The best method is to apply kerosene oil liberally, and give time for it to soften the rust before any attempt is made to turn the nut. If, after the rust has softened, it does not start easily with the wrench, give a rap on one corner with a blow of the hammer. A hammer and cold chisel rightly used will often start a rusted nut that would not yield to the wrench without twisting off the bolt.

How to Prepare Fence Posts.

A western farmer says that he discoverd many years ago that wood could be made to last longer than iron in the ground. Time and weather, he says, seem to have no effect on it. Posts can be prepared for less than two cents apiece. This is the recipe: Take boiled linseed oil and stir it in pulverized charcoal to the consistency of paint. Put a coat of this over the timber, and, he adds, there is not a man that will live to see it rot.

A Practical Rule for Laying Pipe for Draining Land.

Soils. Coarse Gravel Sand	Depth of Pipe.	Distance apart.
Light Sand with GravelLight Loam	2 4 6 4	50 "
Loam with Clay	3 " 2 "	21 "
Sandy Loam		40 "
Stiff " Greatest Fall of Rain is 2 inches per 1	6 "	15 "

A.B. & W.T. WESTERVELT,

102 Chambers Street,

Corner Church Street,

NEW YORK,

- MANUFACTURERS OF -

Ornamental Iron, Copper and Zinc Work.

COPPER WEATHER VANES AND BANNERETS,

NEWEST AND MOST APPROVED DESIGNS.

WROUGHT AND CAST IRON

RAILINGS.

DOOR AND WINDOW

GUARDS.

PLAIN AND ORNAMENTAL

Driveway Gates

of every description for Banks, Offices, &c.

Lamps Lamp Posts.
FOUNTAINS.
A Q U A R I A.
FOUNTAIN JETS.



Garden Vases.

STATUARY.

Chairs and Settees.

TABLES.

IRON AND BRASS

BEDSTEADS.

COPPER AND GALVANIZED IRON

LIGHTNING RODS.

CAST IRON

Crestings, Finals,

Bannerets.

For Houses, Churches, Towers

Hand and Horse Lawn Mowers and Garden Rollers.

GALVANIZED RAILINGS FOR CEMETERY ENCLOSURES.

Emblematic Signs for Various Trades.

Iron Brass and Nickel Plated Stable Fittings,

Guards.

Mangers,

Racks,

Gutters, Posts



Hooks, Tie Rings,
Water Troughs,
Wood Covered
Brackets,

Brackets, Whip Racks, &c. &c.

Special attention given to Architects' Drawings.
Illustrated Catalogues furnished to Architects, Builders, and the Trade.

Office & Warerooms, 102 CHAMBERS ST., cor. Church, New York,

POWDER AND SAFETY FUSE.

Sporting Powder is packed in 5 sizes of grain running from F (coarsest), FF, FG, FFFG, FFFG (finest), the sizes in greatest demand being FG and FFG.

BLASTING POWDER.—"A Blasting" is packed in 8 sizes of grain, TP (coarsest), TPG, F, FF, FG, FFFG, FFFFG (finest), the last size being especially adapted for use in Granite quarries.

"B Blasting" has 6 sizes of grain, C (coarsest), TP, TPG, F, FF, FFF

(finest). It is glazed unless otherwise ordered.

SHIPPING POWDER (extra strength) is packed in 6 sizes of grain, TPG (coarsest), F, FF, FG, FFG, FFFG (finest).

SAFETY FUSE

Is of 8 qualities: Hemp, Cotton. Superior Mining, Single-Taped' Double-Taped, Triple-Taped, Small Guita Percha, Large Gutta Percha, the qualities in greatest demand being Cotton and Single-Taped.

12 inches of Hemp Fuse will burn out in about 9 seconds.

15 Cotton Fuse "Single-Taped Fuse " 12 12 18 Double-Taped Fuse " 20

Taped Fuse is made to resist influence of water and severe tamping. Safety Fuse is packed in barrels, each barrel containing a uniform number of feet, viz.:

..... 14,000 feet in each barrel. Cotton Fuse...... 66 10,000

 Single-Tape Fuse
 8,000

 Double-Tape Fuse
 7,000

 Triple-Tape Fuse
 5,030

 66

ATLAS POWDER.

Put up in cartridges of either 6 or 8 inches in length, and from 36 of an inch to 2 inches in diameter, and packed in 25-lb., 50-lb. short and 50-lb. long boxes (the last, for convenience in handling, contain the powder in five 10-lb. paper boxes placed inside of the wood box.)

Boxes marked E contain 20 per cent. Nitro-Glycerine Pewder. 66 66 66 66 35 D 46 C 40 66 46 CB 66 66 66 66 45 66 50 66 60

grade will weigh in ounces, according to its diameter and length, as follows:

Size of Cartridge.	Weight in Ounces of each Cartridge.	Size of Cartridge.	Weight in Ounces of each Cartridge.
7% × 6 1 × 6 1½ × 6 1¼ × 6	3½ 4½ 5% 6¾	7% × 8 1 × 8 1½ × 8 1½ × 8	4½ 5¾ 6% 8
$egin{array}{c} 1 \climskip \times 6 \ 1 \climskip \times 6 \ 2 \climskip \times 6 \end{array}$	13½ 16¾	$egin{array}{c} 1\frac{1}{2} imes8 \ 1\frac{3}{4} imes8 \ 2 imes8 \end{array}$	$egin{array}{cccccccccccccccccccccccccccccccccccc$

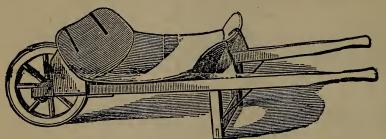
Note .- For lower grades, reduce weight of cartridge; for higher grades, increase weight of cartridge.

THOMAS MCWHINNIE, POUGHKEEPSIE.

NEW YORK, U.S. A.
MANUFACTURER FOR THE EXPORT TRADE OF EVERY DESCRIPTION OF

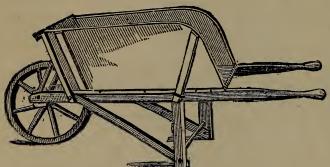
BARROWS.

Canal, Coal, Ore, Stone, Railroad, Brick & Wood Barrows.



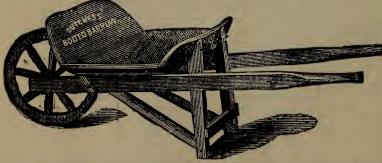
Common Canal Barrow.

COMMON CANAL Barrows are packed for export in 1/2 dozen lots making only two packages. The six trays in one package, and Handles, wheels and all other parts in the other package.



Hudson River Garden Barrow.

This Cut represents my New Cheap Garden Barrow. called the Hudson River Garden Barrow. It is also Bolted, made well and strong. The Wheel is made of Bent Felloes (oak), 1½ inches tread, and 18 inches in diameter. I make only one size. It will hold about almuch as my No. 3 Dutchess Garden Barrow. The sides are 12 inches high. The Barrows nucely painted and varnished. To pack for shipping—It is the easiest packed Barrow there is in the market. By removing two bolts at the bottom of the legs that go through the Leg and Brace, the whole Barrow folds up in a very small space—can be set up in running order again in very few moments. order again in very few moments.



Can be packed for shipping in two packages to each dozen dozen in same manner as the common Canal Barrows described above

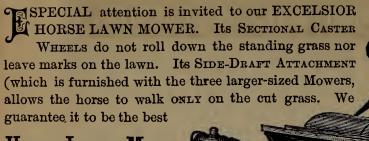
DUTCHESS "BOLTED" R. R. or CANAL BARROW.

Wheels 18 inches in diameter, and 1%-in. tread, having bent felloes made of oak with Hubs cast in two parts and a wrought iron axle cast in, making an excellent wheel for hot climates as it cannot shrink or get shaky; and being two inches larger than common canal barrows, makes it a very easy barrow to wheel. It is all bolted together with no mortises in the handles, making it the BEST BARROW OF THE KIND IN THE MARKET.

Plants or Trees.

NUMBER TO TH	E ACRE	AT GIVEN DISTANCES.
Dis. apart. No. 1	Plants.	Dis. apart. No. Plants.
½ foot		Dis. apart. No. Plants. 6 feet
	43 560	7 '' 889
	19,360	8 "
2 "	10,890	9 " 573
$\frac{21}{3}$ "	6,969	10 . 435
3 feet by 1 foot	14,520	11 " 360
2 " 2 feet	7,260	12 " 302
3 · · · 3 · · · · · · · · · · · · · · ·	4,840	15 " 193
4 · ' 1 foot	10,888	18 ''
4 '' 2 feet	5,444	20 '' 108
4 " 3 "	3,629	25 " 69
4 " 4 "	2,722	30 ''
5 " 5 "	1,742	
Customary and Lorel	Waigh	ht of Various Articles in the
	nnea	States.
	lbs.	lbs.
Applesper	bu. 48	Onionsper bu. 56
" dried	" 24	Peas '60
Barley	" 48	Plastering Hair " 8
Beans	" 60	Rape " 50
Buckwheat	" 48	Rye '' 56
Broom Corn	" 46	Red Top Seed " 14
Blue Grass, Kentucky	" 14	Salt, Coarse " 50
" English	" 24	Salt, Michigan " 56
Bran	~~ 2 0	Sweet Potatoes " 56
Canary Seed	60	Timothy Seed " 45
Castor Beans	" 46	Turnips " 55
Clover Seed	" 64	Wheat '' 60
Corn, shelled	" 56	Beef and Pork, per bbl., net 200
" on ear	·· 70	Flour, per bbl, net 196
Corn Meal	" 50	White Fish and Trout, per
Charcoal	" 22	bbl., ne [†] 200
Coal, Mineral	" 80	Salt, per bbl 280
Cranberries	" 40	Lime, " 220
Dried Peaches	" 28	Hay, well settled, per cubic ft. $4\frac{1}{2}$
Flax Seed	" 55	Corn, on cob, in bin, " 22
Hemp Seed	" 44	Corn, shelled, " 45
Hungarian Grass Seed	" 50	Wheat, " " 48
Irish Potatoes, heap-		Oats, " " $25\frac{1}{2}$
ing measure	" 60	Potatoes, " " 38½
Millet	66 50	Sand, dry, "95
Malt	" 34	Clay, compact, "135
Oats	" 32	Marble, "169
Osage Orange	" 33	Seasoned Beech Wood, per cord 5,616
Orchard Grass	" 14	" Hickory, " 6,960

NEW EXCELSIOR HORSE LAWN MOWER.



Horse Lawn Mower

MANUFACTURED

and to do

PERFECT WORK.



THE

NEW

MODEL

FOR SIMPLICITY,

DURABILITY and

QUALITY of WORK

It is Unequaled

WHILE FOR

LIGHTNESS OF DRAFT

it excels, by a large percentage, any other Lawn Mower made.

SEND FOR CIRCULAR AND PRICE-LIST.

CHADBORN & COLDWELL MFG. CO.,

NEWBURGH, N. Y.

OUR LATEST AND BEST

MOWER.



QUANTITY OF SEED REQUIRED

TO PRODUCE A GIVEN NUMBER OF PLANTS AND SOW A GIVEN AMOUNT OF GROUND.

Quan	tit
per a	
Artichoke, 1 oz. to 500 plants 1/2	
Asparagus, 1 oz. to 200 plants 5	lbs
Barley 2½	bu
Beans, dwarf, 1 quart to 150 feet	
of drill	66
Beans, pole, 1 quart to 200 hills 1/2	66
beet, garden, 1 oz. to 100 feet of	
drill	lbs
Beet, Mangel, 1 oz. to 150 feet of	"
drill	"
Brocoli, 1 oz. to 3,000 plants 5	OZ
Broom Corn	lbs
Brussels Sprouts, 1 oz. to 3,000	66
plants	
Buckwheat½	bu
Cabbage, 1 oz. to 3.000 plants 5	OZ
0.01101, 1 021 11 200 1011 11 11 11 11 11	lbs
Cauliflower. 1 oz. to 3,000 plants. 5	OZ
Celery, 1 oz. to 10,000 plants 4	
	lbs
" Lucerne, Large Red and	66
Crimson Trefoil 8	66
" Medium	
Collards, 1 oz. to 2,500 plants 6	OZ
Corn, sweet, I quart to 500 nills . 8	gts
Cress, 1 oz. to 150 feet of drill 8	lbs
Cucumber, I oz. to 80 hills 1½ Egg Plant, I oz. to 2,000 plants . 8 Endive, 1 oz. to 300 feet of drill. 3	
Egg Plant, 1 oz. to 2,000 plants . o	$\frac{\mathbf{oz}}{\mathbf{lbs}}$
Flax, broad cast	\mathbf{bu}
Flax, broad cast	bu
Drill	
Gourd, 1 oz. to 25 hills 2½	···
Cuasa Plus Wontriels	bu
Grass, Blue Kentucky 2	56
Dido Ingilbia	66
" Hungarian and Millet 3	66
6 Orchard Parannial Rea	
" Orchard, Perennial Rye, Red Top, Fowl Meadow	
and Wood Meadow 2	66
and wood meadow 2	

Quantit	
per acre	
Hemp ½ bu	١.
Kale, 1 oz. to 3,000 plants 4 oz Kohl Rabi, 1 oz. to 200 feet of	j.
1½ lbs	3.
Leek, 1 oz. to 250 feet of drill 4 "	
Lettuce, 1 oz. to 250 feet of drill. 3 "Martynia, 1 oz. to 50 feet of drill 10 "	
Martynia, 1 oz. to 50 feet of drill 10 "Malen Music 1 oz. to 100 bills 134"	
Meion, Musk, 1 02. 60 100 mms 174	
Meion, Water, 1 02, to 25 mms 155	
Nasturtium, 1 oz. to 50 feet of drill	
Oats	,
Oats	
Onion Seed, 1 oz, to 200 feet of	•
drill 5 "	
" drill	
Onion Sets, 1 quart to 20 feet of	
drill 8 br	ι.
Parsnip, 1 oz. to 250 feet of drill. 5	3.
Parsley, 1 oz. to 250 feet of drill. 8 "	
Peas, garden, 1 quart to 150 feet	
of drill	١.
_ " field	
Pepper, 1 oz. to 1,500 plants 4 oz	
Potatoes	
Pumpkin, 1 quart to 300 hills 4 qts	
Radish, 1 oz. to 150 feet of drill. 8 lbs Rye	
Rye	
Spinage 1 oz to 150 foot of drill 10	5.
Spinage, 1 oz. to 150 feet of drill.10 "Summer Savory, 1 oz. to 500 feet	
of drill	
Squash, summer, 1 oz. to 40 hills 2 " winter 1 oz to 10 hills 2 "	
" winter, 1 oz. to 10 hills. 3 "	
Tomato, 1 oz. to 3,000 plants 3 oz	. ·
Tobacco, loz. to 5,000 plants 2 "	
Turnip, 1 oz. to 250 feet of drill 11/2 lbs	
Vetches	١.
Wheat1 to 2 "	

Velocity and Force of the Wind.

Description.	Miles per Hour.	Feet per minute.		Force in lbs. per sq. foot.
Hardly perceptible	1 2 3	88 176	$\frac{1.47}{2.93}$.005
Just perceptible	3 4 5	264 352	4.4 5.87	.044
Pleasant Breeze	10	440 880	7.33 14.67	.123 .492
Brisk Gale	25 20	1320 1760	22 29.3	1.107
High Wind	25 30 35	2200 2640 3080	36.6 44. 51.3	3.075 4.428 6.027
Very high Wind	40 45	3520 3960	58.6 66.	7.872 9.963
Storm	50 60	4400 5280	73.3 88.	12.300 17.712
Hurricane	70 80	6160 7040	102.7 117.3	24.108 31.488
(100	8800	146 6	49.200

Headquarters for Agricultural Implements.





Apex Harrow



Lawn Follers.



Road Scrapers.



Press Screw

We have the finest and best illustrated Agricultural Implement Catalogue in this country, which we furnish to dealers only, on application. We sell our goods which are second to none, at the very lowest market price. Address

METROPOLITAN AGRICULTURAL WORKS, H. B. GRIFFING, 70 Cortlandt St., NEW YORK.

Common Names of Chemical Substances.

COMMON NAMES.

Aqua Fortis.

Aqua Fegia.

Nitric Acid.

Aqua Regia.

Nitrio-Muriatic Acid.

Blue Vitriol

Sulphate of Copper.

Cream of Tartar.

Calomel

Choride of Mercury.

Chalk

Carbonate Calcium.

Salt of Tartar

Carbonate of Potossa Salt of Tertar..... Carbonate of Potassa. Caustic Potassa. Hydrate Potassium.
Chloroform. Chloride of Gormyle.
Common Sa.t. Chloride of Sodium.
Copperas, or Green Vitriol. Sulphate of Iron.
Corrosive Sublimate Bi-Chloride of Mercury.
Diamond Physic Carbon Corrosive Sublimate Bi-Chloride of Mercury.

Diamond. Pure Carbon.

Dry Alum Sulphate Alluminum and Potassium.

Epsom Salts Sulphate of Magnesia.

Ethiops Mineral. Black Sulphide of Mercury.

Fire Damp Light Carburetted Hydrogen.

Galena Sulphide of Lead.

Glauber's Salt Sulphate of Sodium.

Glauper Sugar Glucose Grape Sugar.
Goulard Water Basic Acetate of Lead.
Iron Pyrites Bi-Sulphide of Iron. Jeweler's Putty......Oxide of Tin. King's Yellow Sulphide of Arsenic.
Laughing Gas Protoxide of Nitrogen.
Lime Oxide of Calcium. Lunar Caustic. Nitrate of Silver.

Mosaic Gold. Bi-Sulphide of Tin.

Muriate of Lime. Chloride of Calcium.

Nitre of Saltpetre Nitrate of Potash. Oil of Vitriol......Sulphuric Acid. Potash Oxide of Potassium,
Realgar Sulphide of Arsenic. Red Lead.....Oxide of Lead.Oxide of Sodium. Soda. Oxide of Sodium.

Spirits of Hartshorn. Ammonia.

Spirit of Salt. Hydro-Chloric or Muriatic Acid.

Stucco, or Plaster of Paris. Sulphate of Lime.

Sugar of Lead. Acetate of Lead.

Verdigris Basic Acetate of Copper.

Vermillion. Sulphide of Mercury.

Vinegar. Acetic Acid (Diluted). Water Oxide of Hydrogen
White Precipitate Ammoniated Mercury.
White Vitriol Sulphate of Zinc.

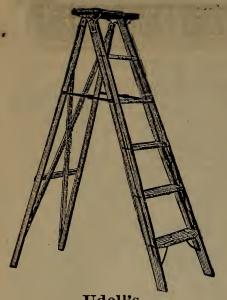
To Obtain the Weight of Grindstones.

RULE: Square the diameter (in inches), multiply by thickness (in inches), then multiply by decimal .06363.

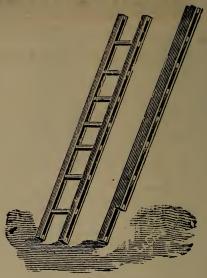
Example: Find the weight of a stone 4 feet 6 inches diam-

eter and 7 inches thick.

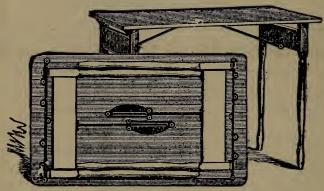
4 ft. 6 in.=54 inch; square of 54=2916; multiplied by 7=20412; multiplied by .06363=Ans., 1298.815 lbs., which is weight of stone. All Grindstones weighing less than 200 lbs. are sold at "cut-weight." This is the actual weight over the scales as they come from the lathe (less a fair amount for moisture), and is cut into each stone. All Grindstones weighing over 200 pounds are sold by measurement-weight only, rule for which is given.



Udell's Excelsior Ladder.



Pole Ladder.



New Folding Work Table.

WM. A. STOKES & CO., UDELL WOODEN WARE WORKS,

79 Reade Street, New York, U.S. A.

MANUFACTURERS OF

LADDERS

AND

HOUSE - FURNISHING WOODEN WARE.

Send for Descriptive Catalogue.

Rails, Splices and Bolts Required for One Mile of Track.

Tons of Rails.

Rule—To find the number of tons (of 2,240 lbs.) of Rail to the mile, divide the weight per yard by 7, and multiply it by 11, thus: for 56 lb. rail divide 56 by 7, equal 8, multiplied by 11, equal 88 tons, for one mile of single track.

	tht of Rail, er yard.	7	Гоп	s per	Mile.		tht of Rail, er yard.	Т	ons	per l	file.
12	pounds.	12	ton	s 920	pounds.	45	pounds.	70	ton	s 1600	p'nds.
14	* "	22	+6		-	48	- "	75	66	960	- 66
16	66	25	66	320	66	50	66	78	66	1280	66
18	66	28	66	640	66	52	66	S1	66	1600	66
20	66	31	6.6	960	66	56	66	88	66		
22	66	34		1280	66	57	66	89	66	1280	66
25	6.6	39	66	640	- 66	60	6.6	94	-6	640	6.6
26	66	40	- 44	1920	66	62	66	37	"	960	66
27	66	42	66	960	66	64	66	100	66	1250	6.6
28	66	44	66			65	46	102	66	320	66
30	46	47	66	320	66	68	66	106	66	1920	66
33	66	51	64	1920	66	70	66	110	66		
35	66	55	66			72	66	113	66	320	66
40	66	62	66	1920	66	76	66	119	66	960	66

Number of Rails, Chairs, Joints, Splices and Bolts.

Length of Rail.	No. of Rails, Chairs or Joints.	No. of Splices.	No. of Bolts.
18	584	1,168	2,336
20	528 503	1,056	2,112
$\begin{array}{c} 21 \\ 22 \end{array}$	480	1, [,] 06 960	2,012 1,920
24	440	880	1,760 1,688
25	422 406	S14 S12	1,688
$\begin{array}{c} 26 \\ 27 \end{array}$	391	782	1,624 1,564
28	377	754	1,508
30	352	704	1,408

No allowance made for side track in above tables.

Number of Cross Ties for each Mile of Track.

Centre to Centre.	No. of Ties.	Centre to Centre.	No. of Ties
1½ feet 1¾ '' 2 '' 2½ ''	3,017 2,640	2½ feet 2¾ "······· 3 "·······	1,921

Capacity of a Freight Car.

A load is nominally 10 tons of 20,000 lbs. The following can be carried: Whiskey, 60 bbls.; salt, 70 bbls.; lime, 70 bbls.; flour, 90 bbls.; eggs, 130 to 160 bbls.; flour 200 sacks; wood, 6 cords; cattle, 18 to 20 head; hogs, 50 to 60; sheep, 80 to 100; lumber, 6,000 feet; barley, 300 bushels, wheat, 340 bushels; flax seed, 360 bushels; apples, 370 bushels; corn, 400 bushels; potaties, 430 bushels; oats, 680 bushels; bran, 1,000 bushels; butter, 20,000 lbs.

PERFECTION AT LAST.

EEL / TIFFENERS



ATMO HELL Perfect



PERIN & GAFF MANUFACTURING COMPANY



For Sale by the Trade.

HAHOEM. 田の田 WRITE

SOME THINGS THAT ARE MISNAMED.

The misapplication of a name in speaking of the common things of life is a source of many errors, especially in the young. The reason why things are not rightly named in all cases is not because of any deficiency of our language, but because the names of most common substances were given long years ago, and very often before the true nature of the articles were understood. The "Journal of Applied Science" has this to say upon the subject:

Why should trade not have a Johnson to classify and correct the mass of inconsistencies that go to make up its nomenclature? We not only tax our brains to invent "fantastic" names for every new fabric, varied, perhaps, only by a thread or a shade from what our grandparents wore a century ago, but there are in use positive misnomers for many staple articles of merchandise. The following imperfect list, culled from sources already at hand, will give a faint idea of them:

Acid (sour), applied in chemistry to a class of bodies to which sourness is only accidental, and by no means a universal characteristic Thus rock crystals, quartz, flint, etc., are chemical acids, though no particle of acidity belongs to them.

Black lead does not contain a single particle of lead, being composed of carbon and iron.

Brazilian grass does not come from Brazil, or even grow there; nor is it grass at all. It consists of a palm leaf (Thrinax argentea), and is imported chiefly from Cuba.

Burgundy pitch is not pitch, nor is it manufactured in or exported from Burgundy. The best is a resimous substance prepared from common frankincense, and brought from Hamburg; but by far the greater quantity is a mixture of rosin and palm oil.

China, as a name for porcelain, gives rise to the contradictory expressions—British china, Dutch china, Chelsea china, etc., like wooden milestones, iron milestones, brass shoe-horns, iron pens, steel pens.

Cuttle bone is not bone at all, but a structure of pure chalk, once embedded loosely in the substance of certain species of cuttle fish. It is enclosed in a membraneous sac within the body of the fish, and drops out when the sac is opened, but it has no connection whatever with the sac of the cuttle fish.

Galvanized iron is not galvanized. It is simply iron coated with zinc; and this is done by dipping it in a zinc bath containing muriatic acid.

German silver is not silver at all, nor was the metallic alloy called by that name invented by a German, but has been in use in China time out of mind.

Honey soap contains no honey, nor is honey in any way employed in its manufacture. It is a mixture of palm oil, soap and olive-oil soap, each one part, with three parts of curd soap, or yellow soap scented.

Japan lacquer contains no lac at all, but is made from the sap of a tree called Rhus vernicifera.

Kid gloves are not usually made from kid skins, but of lamb or sheep skins. At present many of them are made of rat skins.

Meerschaum is not petrified "sea foam," as its name implies, but is a composition of silica, magnesia and water.

Mosaic gold has no connection with Moses or the metal gold. It is an alloy of copper and zinc, used in the ancient museum or tessellated work.

Mother-of-pearl is the inner layer of several sorts of shells. It is not the mother of pearl, as its name indicates, but in some cases the matrix of the pearl.

Pen means a feather (Latin penna, a wing). A steel pen is not a very choice expression

Prussia blue does not come from Prussia, but is the precipitate of the salt of protoxide of iron with prussiate of potassa.

Salad oil is not oil for salad, but oil for cleaning sallades—i. e., helmets.

Salt is not salt at all, and has long been excluded from the class of bodies denominated "salts."

Sealing wax is not wax at all, nor does it contain a single particle of wax. It is made of shellac, Venice turpentine and cinnibar. Cinnibar gives it a deep, red color, and the turpentine renders the shellac soft and less brittle.

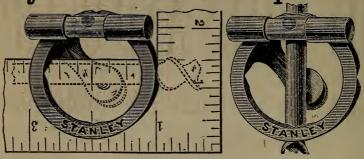
Sperm oil properly means "seed oil" (Latin, sperma, seed), from the notion that it was spermaceti (the sperm or melt of a whale). The sperm whale is the whale that gives "seed oil," which is taken chiefly, but not wholly from the head.

Whilebone is not bone at all, nor does it possess any of the properties of bone. It is a substance attached to the upper jaw of the whale, and serves to strain the water which the creature takes up in large mouthfuls.

Rhinoceros horn is not horn at all, but a kind of matted or compact hair, and is only like a horn from being a protuberance on the animal's head.

IMPROVED LABOR-SAVING

Stanley's Patent Bit and Square Level.



The frame of this Level has three pairs of V slots on its back edges A thumb-screw secures the Level to the Bit; and boring can be done with perfect accuracy as to perpendicular, horizontal, or angle of forty-five degrees, by observing the bubble-glass while turning

The frame can also be attached to a Carpenter's Square. Two shoulders rest on the top of the horizontal leg to the square, thus making it an accurate Spirit-Level; and the upright leg of the square will then indicate an exact Plumb-Line. No. 44. BIT AND SQUARE LEVEL, BRASS FRAME....

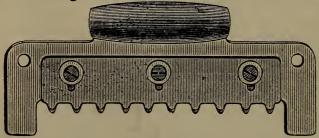
Hand Beader. Stanley's Universal



For BEADING, REEDING or FLUTING, straight or irregular surfaces, and for all kinds of LIGHT ROUTERING, this tool is invaluable to woodworkers.

Seven superior Steel Cutters go with each tool. Both ends are sharpened, thus embracing six ordinary sizes of Beads, four sets of Reeds, two Fluters, and a double Router Iron (1/2)

Stanley's Adjustable Clapboard Marker.



The sharp edges of the teeth on the marking blade are just parallel with the outer surfaces of the legs when placed against the corner-board or window-casing; and by moving the tool half an inch it will mark a full line across the clapboard, exactly over and conformed to the edge of the corner-board or casing. There is then no difficulty in sawing for a perfectly close joint.

No. 88. IRON STOCK, WITH WOOD HANDLE, STEEL BLADE\$0 50

MANUFACTURED BY THE

STANLEY RULE AND LEVEL CO., NEW BRITAIN, CONN.

WAREROOMS. -29 CHAMBERS STREET, NEW YORK.

RD-16.1

